

PARTS CATALOG

**iR3025/3025N/3030/3035/
3035N/3045/3045N**

Canon

Jan 17 2007

PREFACE

This Parts Catalog contains listings of parts used

Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be orderd.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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Contents

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index) 1-1

iR3025/3025N/3030/3035/3035N/3045/3045N(Parts Catalog)

A	ASSEMBLY LOCATION DIAGRAM	2-1
001	ACCESSORIES	2-7
100	EXTERNAL COVERS, PANELS, ETC.	2-8
101	MACHINE FRONT PLATE	2-11
102	INTERNAL COMPONENTS 1	2-13
103	INTERNAL COMPONENTS 2	2-17
104	INTERNAL COMPONENTS 3	2-19
105	MACHINE REAR PLATE 1	2-21
106	MACHINE REAR PLATE 2	2-23
107	MACHINE REAR PLATE 3	2-25
110	POWER CORD TERMINAL ASSEMBLY	2-27
130	CONTROL PANEL ASSEMBLY	2-29
140	RIGHT DOOR ASSEMBLY	2-31
141	PAPER FEEDER FRAME ASSEMBLY	2-36
145	RIGHT LOWER DOOR ASSEMBLY	2-38
160	DADF MOUNTING HARDWARE	2-40
161	DADF ASSEMBLY	2-42
162	DOCUMENT TRAY ASSEMBLY	2-46
163	OPEN/CLOSE PANEL ASSEMBLY	2-48
164	PAPER FEEDER ASSEMBLY	2-50
210	READER ASSEMBLY	2-55
250	MAIN DRIVE ASSEMBLY (iR3025/3025N)	2-60
251	MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-62
261	DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/3045/ 3045N)	2-64
281	FIXING DELIVERY DRIVE ASSEMBLY	2-66
300	CASSETTE 1	2-68
301	CASSETTE 2	2-71
310	PAPER PICK-UP ASSEMBLY 1	2-74
311	PAPER PICK-UP ASSEMBLY 2	2-78
315	MULTI FEED TRAY ASSEMBLY	2-82
350	PAPER DELIVERY ASSEMBLY	2-84
351	2ND 3RD DELIVERY ASSEMBLY	2-86
352	2ND UPPER DELIVERY ASSEMBLY	2-88
353	2ND DELIVERY FRAME ASSEMBLY	2-90

Contents

354	3RD DELIVERY FRAME ASSEMBLY	2-93
460	LASER SCANNER ASSEMBLY	2-96
500	DRUM CARTRIDGE ASSEMBLY	2-97
621	HOPPER ASSEMBLY	2-98
640	DEVELOPING ASSEMBLY	2-101
810	FIXING ASSEMBLY	2-103
900	CONTROLLER BOX ASSEMBLY	2-107
910	MAIN POWER SUPPLY PCB ASSEMBLY	2-109
930	DC CONTROLLER PCB ASSEMBLY	2-110
931	READER CONTROLLER PCB ASSEMBLY	2-111
932	MAIN CONTROLLER PCB ASSEMBLY	2-112
934	DADF DC CONTROLLER PCB ASSEMBLY	2-113
994	RELAY DELIVERY CONT. PCB ASS'Y	2-114

NUMERICAL INDEX

IR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FA3-8727-000	621 - 8	FB6-3395-000	310 - 10	FC5-0166-000	210 - 7
FA9-2112-000	250 - 6	FB6-3395-000	311 - 10	FC5-0191-000	104 - 6
FA9-2112-000	251 - 6	FB6-3396-010	310 - 11	FC5-0479-030	315 - 5
FA9-2112-000	261 - 1	FB6-3396-010	311 - 11	FC5-0480-000	315 - 6
FA9-2112-000	621 - 28	FB6-3397-000	310 - 12	FC5-0481-000	315 - 7
FB1-8581-000	140 - 23	FB6-3397-000	311 - 12	FC5-0484-000	102 - 37
FB1-8581-000	140 - 23	FB6-3398-000	310 - 13	FC5-0489-000	140 - 25
FB3-2411-000	210 - 37	FB6-3398-000	311 - 13	FC5-0490-000	140 - 26
FB5-4754-000	352 - 7	FB6-3402-000	310 - 15	FC5-0496-000	140 - 38
FB5-4754-000	353 - 1	FB6-3402-000	311 - 15	FC5-0529-000	140 - 30
FB5-4931-000	810 - 1	FB6-3403-000	310 - 16	FC5-0540-000	102 - 39
FB5-9325-000	354 - 1	FB6-3403-000	311 - 16	FC5-0542-000	140 - 32
FB5-9401-000	161 - 23	FB6-3404-000	310 - 17	FC5-0543-000	140 - 31
FB5-9410-000	161 - 1	FB6-3404-000	311 - 17	FC5-0544-000	315 - 8
FB5-9414-000	162 - 14	FB6-3405-000	310 - 18	FC5-0546-000	315 - 11
FB5-9417-000	162 - 16	FB6-3405-000	311 - 18	FC5-0547-000	102 - 40
FB5-9427-000	162 - 21	FB6-3408-000	310 - 20	FC5-0548-000	141 - 1
FB5-9434-000	163 - 1	FB6-3408-000	311 - 20	FC5-0549-000	141 - 13
FB5-9438-000	163 - 4	FB6-3410-000	310 - 21	FC5-0563-020	001 - 1
FB5-9440-000	163 - 6	FB6-3410-000	311 - 21	FC5-0567-000	102 - 17
FB5-9460-000	164 - 28	FB6-3413-000	310 - 23	FC5-0568-000	102 - 18
FB5-9466-000	164 - 10	FB6-3413-000	311 - 23	FC5-0573-000	104 -
FB5-9471-000	164 - 15	FB6-3478-000	300 - 1	FC5-0576-020	100 - 2
FB5-9477-000	164 - 20	FB6-3478-000	301 - 1	FC5-0583-000	300 - 11
FB5-9504-000	160 - 5	FB6-3479-000	300 - 2	FC5-0583-000	301 - 11
FB5-9505-000	160 - 6	FB6-3479-000	301 - 2	FC5-0584-000	301 - 13
FB6-1321-000	210 - 1	FB6-3480-000	300 - 3	FC5-0585-000	300 - 12
FB6-1336-000	210 - 51	FB6-3480-000	301 - 3	FC5-0588-010	145 - 2
FB6-1337-000	210 - 56	FB6-3481-000	300 - 4	FC5-0590-000	145 - 4
FB6-1339-000	210 - 47	FB6-3481-000	301 - 4	FC5-0591-000	300 - 13
FB6-2705-000	164 - 22	FB6-3482-000	300 - 5	FC5-0592-000	145 - 5
FB6-3313-000	104 - 2	FB6-3482-000	301 - 5	FC5-0593-000	145 - 6
FB6-3313-000	145 - 1	FB6-3483-000	300 - 6	FC5-0594-000	145 - 7
FB6-3380-020	310 - 1	FB6-3483-000	301 - 6	FC5-0595-010	310 - 25
FB6-3380-020	311 - 1	FB6-3484-000	300 - 7	FC5-0598-000	300 - 14
FB6-3386-000	310 - 2	FB6-3484-000	301 - 7	FC5-0598-000	301 - 14
FB6-3386-000	311 - 2	FB6-3486-000	300 - 8	FC5-0605-000	301 - 16
FB6-3387-000	311 - 25	FB6-3486-000	301 - 8	FC5-0622-000	300 - 15
FB6-3388-000	310 - 3	FB6-3490-000	300 - 9	FC5-0624-000	301 - 15
FB6-3388-000	311 - 3	FB6-3490-000	301 - 9	FC5-0635-000	300 - 16
FB6-3389-000	310 - 4	FB6-3499-000	300 - 30	FC5-0636-000	300 - 17
FB6-3389-000	311 - 4	FB6-3499-000	301 - 12	FC5-0637-000	301 - 17
FB6-3390-000	310 - 5	FB6-3506-000	300 - 10	FC5-0641-000	102 - 3
FB6-3390-000	311 - 5	FB6-3506-000	301 - 10	FC5-0652-000	140 - 6
FB6-3391-000	310 - 6	FB6-3507-000	102 - 2	FC5-0653-020	140 - 7
FB6-3391-000	311 - 6	FB6-3524-000	301 - 30	FC5-0655-000	810 - 26
FB6-3392-020	310 - 7	FB6-3950-000	100 - 31	FC5-0657-000	140 - 42
FB6-3392-020	311 - 7	FB6-4852-000	310 - 24	FC5-0658-000	140 - 43
FB6-3393-000	310 - 8	FB6-4852-000	311 - 24	FC5-0659-000	140 - 8
FB6-3393-000	311 - 8	FB6-7078-000	310 - 22	FC5-0673-000	101 - 7
FB6-3394-000	310 - 9	FB6-7078-000	311 - 22	FC5-0674-000	140 - 10
FB6-3394-000	311 - 9	FC5-0166-000	100 - 32	FC5-0676-000	140 - 11

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC5-0681-000	140 -	FC5-1005-000	354 - 16	FC5-1206-000	621 - 25
FC5-0682-000	140 - 13	FC5-1006-000	354 - 17	FC5-1208-000	621 - 1
FC5-0685-000	140 - 14	FC5-1009-000	354 - 11	FC5-1209-000	621 - 2
FC5-0686-000	101 - 8	FC5-1010-000	354 - 30	FC5-1210-000	621 - 10
FC5-0687-000	101 - 9	FC5-1011-000	354 - 31	FC5-1211-000	621 - 11
FC5-0688-000	101 - 10	FC5-1012-000	354 - 3	FC5-1214-000	621 - 9
FC5-0689-000	101 - 11	FC5-1013-000	352 - 22	FC5-1215-000	621 - 31
FC5-0690-000	140 - 15	FC5-1013-000	354 - 18	FC5-1217-000	621 - 32
FC5-0691-000	140 - 44	FC5-1014-000	354 - 19	FC5-1218-000	621 - 34
FC5-0693-000	140 - 5	FC5-1017-000	353 - 8	FC5-1221-000	621 - 3
FC5-0697-000	810 - 32	FC5-1019-020	351 - 5	FC5-1239-000	640 - 2
FC5-0703-000	140 - 46	FC5-1020-020	354 - 4	FC5-1243-000	102 - 29
FC5-0792-000	210 - 5	FC5-1023-000	354 - 5	FC5-1246-000	640 - 3
FC5-0798-000	350 - 2	FC5-1024-000	354 - 35	FC5-1247-000	640 - 9
FC5-0800-000	350 - 4	FC5-1025-000	352 - 4	FC5-1249-000	640 - 4
FC5-0803-000	100 - 35	FC5-1038-000	352 - 5	FC5-1254-000	640 - 8
FC5-0805-000	353 - 17	FC5-1053-000	353 - 9	FC5-1262-000	102 - 30
FC5-0806-000	350 - 6	FC5-1054-000	354 - 36	FC5-1265-000	621 - 12
FC5-0807-000	100 - 36	FC5-1059-000	130 - 14	FC5-1268-000	621 - 33
FC5-0812-000	100 - 17	FC5-1061-000	130 - 16	FC5-1269-000	621 - 30
FC5-0859-000	351 - 1	FC5-1064-000	130 - 17	FC5-1274-000	621 - 13
FC5-0860-020	100 - 43	FC5-1065-000	130 - 18	FC5-1277-000	100 - 12
FC5-0862-000	354 - 9	FC5-1066-000	130 - 19	FC5-1278-000	100 - 13
FC5-0870-000	352 - 8	FC5-1067-000	130 - 1	FC5-1280-000	100 - 22
FC5-0871-000	353 - 19	FC5-1087-000	106 - 18	FC5-1282-000	100 - 14
FC5-0872-000	354 - 2	FC5-1093-000	100 - 33	FC5-1305-000	900 - 1
FC5-0873-000	353 - 20	FC5-1094-000	100 - 28	FC5-1307-000	101 - 5
FC5-0888-020	351 - 2	FC5-1100-000	100 - 24	FC5-1340-000	810 - 39
FC5-0889-000	100 - 20	FC5-1101-000	100 - 5	FC5-1341-000	810 - 3
FC5-0942-000	100 - 21	FC5-1103-000	100 - 6	FC5-1343-000	810 - 54
FC5-0953-000	100 - 3	FC5-1104-000	100 - 7	FC5-1345-000	810 - 57
FC5-0954-000	100 - 37	FC5-1106-000	100 - 8	FC5-1346-000	810 - 50
FC5-0956-020	100 - 4	FC5-1108-000	100 - 9	FC5-1348-000	810 - 51
FC5-0957-000	100 - 18	FC5-1109-000	100 - 10	FC5-1351-000	810 - 4
FC5-0958-000	102 - 49	FC5-1111-000	100 - 29	FC5-1353-000	810 - 52
FC5-0959-000	103 - 1	FC5-1113-000	101 - 1	FC5-1354-000	140 - 17
FC5-0972-000	140 - 16	FC5-1114-000	100 - 19	FC5-1356-000	810 - 21
FC5-0974-000	353 - 5	FC5-1115-000	100 - 25	FC5-1358-000	810 - 6
FC5-0976-000	354 - 14	FC5-1117-000	100 - 11	FC5-1360-000	810 - 7
FC5-0977-000	354 - 10	FC5-1118-000	101 - 20	FC5-1367-000	810 - 8
FC5-0978-020	351 - 3	FC5-1120-000	141 - 2	FC5-1368-000	810 - 9
FC5-0985-020	352 - 20	FC5-1124-000	141 - 4	FC5-1382-000	810 - 53
FC5-0987-000	352 - 1	FC5-1125-000	141 - 5	FC5-1383-000	810 - 10
FC5-0988-000	352 - 2	FC5-1126-000	141 - 6	FC5-1384-000	810 - 11
FC5-0989-020	352 - 3	FC5-1127-000	141 - 7	FC5-1407-000	103 - 2
FC5-0991-000	352 - 21	FC5-1130-000	104 - 1	FC5-1413-000	101 - 2
FC5-0992-000	351 - 4	FC5-1131-000	810 - 2	FC5-1420-000	102 - 15
FC5-0996-000	353 - 6	FC5-1146-000	102 - 52	FC5-1422-020	300 - 18
FC5-0997-000	353 - 7	FC5-1152-000	100 - 30	FC5-1422-020	301 - 18
FC5-0998-000	353 - 18	FC5-1168-000	110 - 1	FC5-1423-000	300 - 19
FC5-0999-030	353 - 16	FC5-1201-000	621 - 29	FC5-1423-000	301 - 19
FC5-1003-040	354 - 15	FC5-1205-000	621 - 24	FC5-1424-020	300 - 20

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC5-1424-020	301 - 20	FC5-4309-000	162 - 20	FC5-6014-000	353 - 21
FC5-1425-000	300 - 21	FC5-4323-000	163 - 2	FC5-6019-000	354 - 21
FC5-1425-000	301 - 21	FC5-4324-000	163 - 3	FC5-6540-000	100 - 15
FC5-1426-000	210 - 8	FC5-4326-000	163 - 5	FC5-7156-000	810 - 33
FC5-1427-000	210 - 9	FC5-4327-000	163 - 7	FC5-7160-000	810 - 12
FC5-1439-000	210 - 10	FC5-4329-000	163 - 8	FC5-7181-000	106 - 17
FC5-1442-000	210 - 52	FC5-4336-000	163 - 9	FC5-7182-000	810 - 56
FC5-1443-000	210 - 53	FC5-4338-000	163 - 26	FC5-7216-020	300 - 31
FC5-1446-000	210 - 13	FC5-4341-000	163 - 24	FC5-7216-020	301 - 31
FC5-1447-000	210 - 14	FC5-4353-000	164 - 23	FC5-7217-000	315 - 2
FC5-1454-000	210 -	FC5-4354-000	164 - 8	FC5-7228-000	810 - 50
FC5-1473-000	210 - 15	FC5-4356-000	164 - 24	FC5-7244-000	145 - 12
FC5-1492-000	210 - 28	FC5-4358-000	164 - 17	FC5-7245-000	810 - 5
FC5-1499-000	210 - 16	FC5-4359-000	164 - 18	FC5-7257-000	261 - 4
FC5-1506-000	130 - 15	FC5-4362-000	164 - 32	FC5-7260-000	250 - 16
FC5-1516-000	106 - 4	FC5-4363-000	164 - 25	FC5-7260-000	251 - 16
FC5-1517-000	106 - 5	FC5-4365-000	164 - 65	FC5-7261-000	250 - 17
FC5-1518-000	106 - 6	FC5-4367-000	164 - 59	FC5-7261-000	251 - 17
FC5-1527-000	141 - 16	FC5-4368-000	164 - 48	FC6-2759-000	210 - 2
FC5-1535-000	101 - 17	FC5-4372-020	164 - 64	FC6-2763-000	210 - 35
FC5-1535-000	104 - 8	FC5-4373-000	164 - 61	FC6-2764-020	210 - 38
FC5-1536-000	141 - 8	FC5-4374-000	164 - 62	FC6-2765-000	210 - 3
FC5-1539-000	102 - 23	FC5-4376-000	164 - 26	FC6-2778-000	161 - 10
FC5-1540-000	102 - 24	FC5-4381-000	164 - 27	FC6-2781-000	164 - 5
FC5-1541-000	102 - 25	FC5-4382-000	164 - 33	FC6-2784-000	163 - 25
FC5-1545-000	102 - 26	FC5-4392-020	161 - 43	FC6-2785-000	164 - 1
FC5-1552-000	141 - 14	FC5-4394-000	161 - 43	FC6-2791-000	164 - 6
FC5-1558-000	141 - 9	FC5-4395-000	161 - 41	FC6-2797-000	164 - 34
FC5-1559-000	141 - 10	FC5-4397-000	161 - 44	FC6-2798-000	164 - 37
FC5-1560-000	141 - 17	FC5-4399-000	161 - 27	FC6-2803-000	161 - 38
FC5-1562-000	102 - 34	FC5-4400-000	161 - 3	FC6-2804-000	164 - 21
FC5-1564-000	102 - 41	FC5-4406-000	162 - 19	FC6-2805-000	164 - 11
FC5-4264-000	161 - 8	FC5-4408-000	161 - 42	FC6-2806-000	164 - 12
FC5-4273-020	161 - 33	FC5-4412-000	160 - 7	FC6-2807-000	164 - 13
FC5-4274-000	161 - 29	FC5-4421-000	162 - 7	FC6-2899-000	621 - 37
FC5-4278-000	161 - 34	FC5-4422-000	162 - 8	FC6-2902-000	140 - 18
FC5-4279-000	161 - 4	FC5-4424-000	163 - 10	FC6-2904-000	106 - 2
FC5-4280-000	161 - 18	FC5-4424-000	164 - 73	FC6-2911-000	141 - 3
FC5-4281-000	161 - 19	FC5-4425-000	163 - 11	FC6-2915-000	350 - 13
FC5-4285-030	161 - 24	FC5-4425-000	164 - 74	FC6-2915-000	353 - 2
FC5-4286-000	161 - 21	FC5-4427-000	160 - 1	FC6-2915-000	354 - 27
FC5-4287-000	161 - 22	FC5-4428-000	161 - 17	FC6-2918-000	101 - 18
FC5-4289-000	161 - 39	FC5-4458-000	130 - 2	FC6-2920-000	810 - 13
FC5-4291-000	161 - 25	FC5-5474-000	353 - 10	FC6-2924-000	810 - 14
FC5-4292-000	161 - 28	FC5-6003-000	352 - 24	FC6-2925-000	810 - 15
FC5-4293-010	161 - 26	FC5-6003-000	354 - 12	FC6-2927-000	810 - 16
FC5-4295-010	161 - 20	FC5-6004-000	352 - 27	FC6-2928-000	810 - 45
FC5-4302-000	162 - 15	FC5-6006-000	354 - 6	FC6-2929-000	810 - 17
FC5-4305-020	162 - 2	FC5-6008-020	354 - 20	FC6-2937-000	640 - 6
FC5-4306-000	162 - 3	FC5-6010-000	352 - 9	FC6-2941-000	810 - 22
FC5-4307-000	162 - 4	FC5-6011-000	351 - 6	FC6-2943-000	810 - 23
FC5-4308-000	162 - 6	FC5-6012-010	354 - 32	FC6-2993-000	250 - 18

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC6-2993-000	251 - 18	FC7-4151-000	130 - 21	FG3-3756-000	934 -
FC6-4009-000	350 - 7	FC7-4152-000	130 - 21	FG3-3757-000	162 - 18
FC6-4012-000	353 - 4	FC7-4155-000	140 - 3	FG3-3758-000	162 - 5
FC6-4012-000	354 - 29	FC7-4740-000	354 - 25	FG3-3765-000	931 -
FC6-4015-000	140 - 40	FC7-5845-000	310 - 64	FG3-3766-000	210 - 46
FC6-4015-000	810 - 29	FC7-5845-000	311 - 31	FG3-3767-020	210 - 39
FC6-4026-000	140 - 12	FC7-5882-000	100 - 38	FG3-3768-000	210 - 34
FC6-4624-000	103 - 5	FC7-5883-000	100 - 38	FG3-3793-000	210 - 39
FC6-4627-000	810 - 49	FC7-5893-000	140 - 54	FG3-3794-020	210 - 39
FC6-4815-000	140 - 9	FC7-5922-000	100 - 38	FG3-3795-000	210 - 34
FC6-4820-000	103 - 4	FC7-5923-000	100 - 38	FG3-3800-000	161 - 16
FC6-4824-000	101 - 21	FC7-5924-000	100 - 38	FG3-3965-000	130 - 11
FC6-5046-000	140 - 22	FC7-5925-000	100 - 38	FG3-4160-000	130 - 7
FC6-5049-000	100 - 1	FC7-5926-000	100 - 38	FH2-6552-000	100 - 16
FC6-5050-000	640 - 1	FC7-5927-000	100 - 38	FH2-7037-000	130 - 4
FC6-5051-000	102 - 47	FC7-9481-000	140 - 24	FH2-7174-000	210 - 17
FC6-5052-000	100 - 23	FF3-4303-000	164 - 39	FH4-6145-010	932 - IC1005
FC6-5053-000	102 - 1	FF3-4306-000	161 - 11	FH4-6204-000	930 - IC2
FC6-5055-000	140 - 41	FF3-4526-000	110 - 6	FH4-6204-000	994 - IC10
FC6-5055-000	810 - 30	FF3-4527-000	110 - 8	FH4-6218-000	932 - IC1006
FC6-5058-000	250 - 12	FF3-4607-000	161 - 14	FH4-6300-000	930 - IC8
FC6-5058-000	251 - 12	FF3-4608-000	161 - 2	FH4-6300-000	932 - IC1003
FC6-5061-000	353 - 3	FF3-4609-000	162 - 9	FH4-6302-000	932 - IC
FC6-5061-000	354 - 28	FF6-0345-000	350 - 5	FH4-6313-000	931 - IC520
FC6-5062-000	102 - 38	FF6-2058-000	310 - 26	FH5-1021-010	352 - 10
FC6-5064-000	310 - 57	FF6-2058-000	311 - 26	FH5-1028-000	210 - 48
FC6-5064-000	311 - 57	FF6-2059-000	310 - 27	FH5-1108-010	352 - 11
FC6-5067-000	100 - 41	FF6-2059-000	311 - 27	FH5-1128-000	164 - 71
FC6-5075-010	100 - 40	FF6-2064-020	300 - 22	FH5-1129-000	164 - 70
FC6-5076-000	100 - 40	FF6-2064-020	301 - 22	FH6-5005-020	250 - 7
FC6-5085-000	810 - 20	FF6-2397-000	310 - 50	FH6-5075-020	102 - 7
FC6-6661-000	310 - 61	FF6-2397-000	311 - 50	FH6-5076-020	250 - 1
FC6-6661-000	311 - 61	FG3-2302-020	310 - 28	FH6-5076-020	251 - 1
FC6-7083-000	310 - 19	FG3-2302-020	311 - 28	FH6-5128-000	164 - 7
FC6-7083-000	311 - 19	FG3-2376-000	130 - 12	FH7-7312-000	310 - 30
FC6-7308-000	104 - 7	FG3-2835-000	130 - 8	FH7-7312-000	311 - 30
FC6-9569-000	130 - 3	FG3-2836-000	130 - 9	FH7-7557-020	351 - 10
FC6-9570-000	130 - 22	FG3-2837-000	130 - 10	FH7-7557-020	352 - 6
FC6-9571-000	130 - 13	FG3-3152-000	210 - 26	FH7-7557-020	353 - 12
FC6-9604-000	140 - 2	FG3-3153-000	210 - 29	FH7-7557-020	354 - 22
FC6-9606-000	315 - 3	FG3-3153-000	210 - 44	FH7-7569-000	210 - 20
FC6-9607-000	315 - 4	FG3-3158-000	210 - 45	FH7-7625-030	110 - 3
FC6-9613-000	102 - 54	FG3-3178-020	105 - 3	FH7-7626-000	110 - 3
FC6-9625-000	140 - 4	FG3-3187-000	315 - 1	FH7-9334-000	210 - 31
FC7-0242-000	810 - 5	FG3-3188-000	140 - 27	FK2-0140-000	110 - 4
FC7-1740-000	315 - 9	FG3-3189-020	140 - 19	FK2-0146-000	110 - 5
FC7-2178-000	351 - 13	FG3-3294-000	351 - 7	FK2-0148-000	110 - 7
FC7-2308-000	315 - 10	FG3-3295-000	354 - 7	FK2-0149-000	101 - 16
FC7-2309-000	315 - 15	FG3-3297-000	351 - 8	FK2-0149-000	102 - 44
FC7-2385-000	250 - 19	FG3-3299-020	353 - 11	FK2-0149-000	140 - 28
FC7-2385-000	251 - 19	FG3-3301-000	351 - 9	FK2-0149-000	281 - 1
FC7-2665-000	500 - 2	FG3-3303-030	164 - 40	FK2-0149-000	621 - 4

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FK2-0149-000	810 - 18	FL2-0295-000	621 - 26	FL2-2945-000	210 - 24
FK2-0160-000	101 - 6	FL2-0298-000	140 - 59	FL2-2946-000	210 - 24
FK2-0211-000	934 - IC2	FL2-0304-020	640 - 21	FL2-2954-000	161 - 6
FK2-0216-000	161 - 32	FL2-0307-000	621 - 15	FL2-2999-000	210 - 4
FK2-0240-000	931 - IC522	FL2-0308-000	621 - 27	FL2-3002-000	210 - 18
FK2-0246-000	130 - 5	FL2-0309-000	621 - 6	FL2-3265-000	102 - 45
FK2-0338-000	105 - 2	FL2-0313-000	621 - 16	FL2-3266-000	261 - 2
FK2-0339-000	105 - 2	FL2-0314-000	102 - 59	FL2-4399-000	140 - 29
FK2-0340-000	105 - 1	FL2-0315-000	100 - 26	FL2-6580-000	310 - 14
FK2-0341-020	105 - 1	FL2-0318-000	640 - 10	FL2-6580-000	311 - 14
FK2-0358-000	621 - 14	FL2-0320-000	640 - 22	FM2-0131-020	145 -
FK2-0358-000	640 - 7	FL2-0322-000	500 - 1	FM2-0132-000	104 - 3
FK2-0360-000	140 - 20	FL2-0330-000	102 - 48	FM2-0141-000	300 -
FK2-0361-000	102 - 7	FL2-0351-000	350 - 3	FM2-0142-000	301 -
FK2-0362-000	251 - 2	FL2-0352-000	100 - 39	FM2-0177-000	350 - 14
FK2-0365-000	281 - 2	FL2-0379-000	350 - 8	FM2-0242-000	281 -
FK2-0367-000	106 - 1	FL2-0941-000	161 - 12	FM2-0245-000	910 -
FK2-0368-000	103 - 6	FL2-0943-010	161 - 35	FM2-0252-000	141 -
FK2-0373-000	930 - IC3	FL2-0945-010	161 - 30	FM2-0260-000	910 -
FK2-0379-000	621 - 5	FL2-0946-000	161 - 31	FM2-0273-000	110 - 9
FK2-0384-000	102 - 27	FL2-0947-020	161 - 13	FM2-0276-000	460 -
FK2-0385-000	250 - 2	FL2-0948-000	163 - 12	FM2-0286-000	621 -
FK2-0393-000	106 - 12	FL2-0949-000	162 - 10	FM2-0287-000	640 -
FK2-0394-000	930 - 1	FL2-0950-000	162 - 11	FM2-0289-000	640 - 11
FK2-0404-000	250 - 8	FL2-0951-000	162 - 1	FM2-0290-000	621 - 7
FK2-0404-000	251 - 7	FL2-0952-000	162 - 12	FM2-0296-000	810 - 28
FK2-0405-000	900 - 2	FL2-0953-000	163 - 13	FM2-0299-000	810 - 35
FK2-0407-000	900 - 4	FL2-0954-000	163 - 29	FM2-0300-020	810 - 38
FK2-0408-000	310 - 29	FL2-0955-000	163 - 14	FM2-0303-000	101 - 4
FK2-0408-000	311 - 29	FL2-0958-030	164 - 29	FM2-0334-000	460 -
FK2-2070-000	250 - 20	FL2-0959-000	164 - 30	FM2-0338-000	106 - 7
FK2-2070-000	251 - 20	FL2-0960-000	164 - 31	FM2-0339-000	106 - 3
FK2-4804-000	001 - 3	FL2-0961-000	161 - 7	FM2-0353-000	110 -
FK2-4805-000	001 - 3	FL2-0962-000	164 - 51	FM2-0354-020	110 -
FK2-4806-000	001 - 4	FL2-0963-010	164 - 52	FM2-0355-000	140 - 58
FK2-4807-000	001 - 4	FL2-0964-000	164 - 53	FM2-0358-000	810 - 19
FK2-4808-000	001 - 4	FL2-0965-000	164 - 16	FM2-0359-000	810 - 19
FL2-0106-000	140 - 1	FL2-0968-000	164 - 58	FM2-0389-000	102 - 14
FL2-0116-000	102 - 21	FL2-1148-000	130 - 6	FM2-1116-000	130 - 20
FL2-0126-010	145 - 3	FL2-1200-000	352 - 23	FM2-1328-050	352 -
FL2-0127-000	210 - 21	FL2-1201-040	353 - 13	FM2-1331-080	353 -
FL2-0128-000	210 - 22	FL2-1202-000	353 - 14	FM2-1335-160	354 -
FL2-0143-000	140 - 45	FL2-1203-010	353 - 15	FM2-1340-030	354 - 26
FL2-0203-000	101 - 19	FL2-1205-010	354 - 37	FM2-1578-130	311 -
FL2-0203-000	106 - 14	FL2-1206-010	354 - 8	FM2-1771-000	281 -
FL2-0245-000	102 - 42	FL2-1207-020	354 - 23	FM2-1775-020	810 - 35
FL2-0246-000	141 - 18	FL2-1208-030	354 - 13	FM2-1776-040	810 - 38
FL2-0247-000	141 - 11	FL2-1209-030	354 - 24	FM2-1777-000	810 - 28
FL2-0250-000	141 - 12	FL2-1517-000	102 - 8	FM2-1793-010	810 - 19
FL2-0251-000	141 - 15	FL2-1518-000	102 - 13	FM2-1812-010	810 - 19
FL2-0267-000	101 - 3	FL2-2942-000	210 - 23	FM2-1814-000	250 -
FL2-0279-000	210 - 25	FL2-2944-000	210 - 24	FM2-1815-000	251 -

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FM2-2764-010	105 - 7	FM3-1270-000	251 - 15	FS7-8143-020	100 - 48
FM2-2768-000	315 - 14	FM3-1271-000	107 - 1	FU3-0280-000	310 - 44
FM2-2769-000	810 - 40	FM3-1272-000	140 -	FU3-0280-000	311 - 44
FM2-2770-000	102 - 16	FM3-1278-000	810 -	FU3-0282-000	310 - 45
FM2-2771-000	102 - 22	FM3-1279-000	810 -	FU3-0282-000	311 - 45
FM2-2776-000	103 - 7	FM3-1283-000	140 - 21	FU3-0283-000	310 - 46
FM2-2787-000	106 - 15	FM3-1293-000	810 -	FU3-0283-000	311 - 46
FM2-2815-000	105 - 13	FM3-1294-000	810 -	FU3-0284-000	310 - 47
FM2-2816-000	281 - 3	FS1-9009-020	810 - 27	FU3-0284-000	311 - 47
FM2-2818-000	106 - 13	FS1-9010-020	164 - 63	FU3-0285-000	106 - 8
FM2-2819-000	105 - 9	FS5-1943-000	310 - 33	FU3-0288-000	310 - 48
FM2-2820-000	105 - 10	FS5-1943-000	311 - 33	FU3-0288-000	311 - 48
FM2-2824-000	105 - 8	FS5-1943-000	350 - 9	FU3-0289-000	310 - 49
FM2-2826-000	107 - 2	FS5-1943-000	352 - 25	FU3-0289-000	311 - 49
FM2-2830-000	105 - 11	FS5-1943-000	353 - 22	FU3-0293-000	300 - 25
FM2-2831-000	104 - 9	FS5-1943-000	354 - 38	FU3-0293-000	301 - 25
FM2-2833-000	105 - 11	FS5-1945-000	810 - 36	FU3-0294-000	300 - 26
FM2-2838-000	261 - 3	FS5-6448-000	640 - 12	FU3-0294-000	301 - 26
FM2-2839-020	621 - 35	FS5-6488-000	353 - 23	FU3-0347-000	310 - 53
FM2-2842-000	250 - 3	FS5-9227-020	210 - 11	FU3-0347-000	311 - 53
FM2-2842-000	251 - 3	FS5-9664-020	104 - 15	FU3-0349-000	310 - 54
FM2-2843-000	105 - 4	FS6-1063-000	310 - 35	FU3-0349-000	311 - 54
FM2-2845-000	102 - 51	FS6-1063-000	311 - 35	FU3-0350-000	310 - 55
FM2-2847-000	810 - 43	FS6-2791-000	140 - 35	FU3-0350-000	311 - 55
FM2-2851-000	102 - 9	FS6-8116-000	300 - 23	FU5-0006-000	140 - 48
FM2-2853-000	102 - 53	FS6-8116-000	301 - 23	FU5-0007-000	250 - 21
FM2-2856-010	100 - 44	FS6-8992-000	100 - 46	FU5-0007-000	251 - 21
FM2-2857-000	810 - 44	FS7-2660-000	161 - 36	FU5-0054-000	352 - 12
FM2-2858-000	102 - 46	FS7-2662-000	161 - 5	FU5-0062-000	315 - 12
FM2-2859-030	100 - 47	FS7-2663-000	163 - 16	FU5-0063-000	315 - 13
FM2-2868-000	110 - 2	FS7-2664-000	164 - 66	FU5-0076-000	353 - 25
FM2-2954-000	163 -	FS7-2666-000	164 - 43	FU5-0077-000	352 - 13
FM2-2955-000	163 - 15	FS7-2797-000	310 - 36	FU5-0078-000	352 - 14
FM2-2956-000	163 - 27	FS7-2797-000	311 - 36	FU5-0087-000	250 - 9
FM2-2957-000	163 - 23	FS7-2798-000	310 - 37	FU5-0087-000	251 - 8
FM2-2958-000	163 - 18	FS7-2798-000	311 - 37	FU5-0095-000	281 - 4
FM2-2959-000	164 -	FS7-2800-000	310 - 38	FU5-0096-000	281 - 5
FM2-2961-000	164 - 14	FS7-2800-000	311 - 38	FU5-0097-000	281 - 6
FM2-2964-050	162 -	FS7-2801-000	310 - 39	FU5-0098-000	250 - 10
FM2-3221-000	994 -	FS7-2801-000	311 - 39	FU5-0098-000	251 - 9
FM2-3265-000	350 - 1	FS7-2802-000	310 - 40	FU5-0101-000	281 - 7
FM2-3568-000	104 - 14	FS7-2802-000	311 - 40	FU5-0108-000	621 - 18
FM2-4550-010	932 -	FS7-2803-000	310 - 41	FU5-0109-000	621 - 19
FM2-5540-000	315 -	FS7-2803-000	311 - 41	FU5-0110-000	640 - 13
FM2-5611-000	130 -	FS7-2805-000	300 - 24	FU5-0111-000	640 - 14
FM2-5612-000	130 -	FS7-2805-000	301 - 24	FU5-0112-000	640 - 15
FM3-0009-000	310 -	FS7-2859-000	353 - 24	FU5-0113-000	640 - 16
FM3-1262-000	930 -	FS7-2859-000	354 - 34	FU5-0114-000	640 - 17
FM3-1263-000	930 -	FS7-5909-000	310 - 42	FU5-0115-000	621 - 20
FM3-1268-000	105 - 12	FS7-5909-000	311 - 42	FU5-0126-000	281 - 8
FM3-1269-000	105 - 12	FS7-5910-000	310 - 43	FU5-0127-000	810 - 48
FM3-1270-000	250 - 15	FS7-5910-000	311 - 43	FU5-0128-000	350 - 10

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FU5-0129-000	810 - 46	FU5-2097-000	300 - 28	FU6-0036-000	250 - 22
FU5-0628-000	163 - 20	FU5-2097-000	301 - 28	FU6-0036-000	251 - 22
FU5-0629-000	164 - 44	FU5-2102-000	810 - 37	FU6-0040-000	102 - 12
FU5-0630-000	164 - 45	FU5-2103-000	210 - 27	FU6-0041-000	250 - 23
FU5-0633-000	162 - 17	FU5-2104-000	300 - 29	FU6-0041-000	251 - 23
FU5-1006-000	140 - 49	FU5-2104-000	301 - 29	FU6-0054-000	250 - 24
FU5-1026-000	640 - 18	FU5-2105-000	210 - 41	FU6-0054-000	251 - 11
FU5-1028-000	102 - 36	FU5-2364-000	164 - 41	FU6-0673-000	164 - 55
FU5-1029-000	102 - 35	FU5-2611-000	141 - 22	FU6-0710-000	310 - 56
FU5-1030-000	102 - 31	FU5-2652-000	102 - 10	FU6-0710-000	311 - 56
FU5-1031-000	640 - 19	FU5-2653-000	104 - 11	FU6-2009-000	102 - 28
FU5-1033-000	310 - 32	FU5-3016-000	140 - 51	FU6-2010-000	141 - 19
FU5-1033-000	311 - 32	FU5-3018-000	354 - 39	FU6-2011-000	102 - 33
FU5-1034-000	621 - 17	FU5-3019-000	353 - 26	FU6-2012-000	621 - 38
FU5-1035-000	104 - 4	FU5-3020-000	352 - 15	FU6-2016-000	101 - 14
FU5-1035-000	145 - 8	FU5-3020-000	353 - 27	FU6-2020-000	141 - 23
FU5-1036-000	310 - 34	FU5-3021-000	352 - 26	FU6-2021-000	810 - 47
FU5-1036-000	311 - 34	FU5-3021-000	354 - 40	FU6-2022-000	140 - 34
FU5-1168-000	163 - 19	FU5-3022-000	352 - 16	FU6-2236-000	210 - 40
FU5-1169-000	164 - 46	FU5-3030-000	210 - 49	FU6-2784-000	310 - 63
FU5-1170-000	164 - 47	FU5-3146-000	164 - 50	FU6-2784-000	311 - 63
FU5-1171-000	164 - 42	FU5-3147-000	164 - 35	FU6-2924-000	104 - 5
FU5-1172-000	163 - 21	FU5-3148-000	164 - 36	FU6-2924-000	145 - 9
FU5-1172-000	164 - 72	FU5-3149-000	164 - 69	FU7-0342-000	140 - 36
FU5-1173-000	161 - 37	FU5-3150-000	164 - 38	FU7-0444-000	310 - 51
FU5-1453-000	810 - 55	FU5-3178-000	102 - 11	FU7-0444-000	311 - 51
FU5-1615-000	250 - 4	FU5-3180-000	102 - 20	FU7-0445-000	310 - 52
FU5-1615-000	251 - 4	FU5-3328-000	210 - 43	FU7-0445-000	311 - 52
FU5-1737-000	140 - 33	FU5-3333-000	163 - 17	NPN	001 -
FU5-2030-000	145 - 10	FU5-3336-000	164 - 67	NPN	100 -
FU5-2032-000	300 - 27	FU5-3337-000	164 - 54	NPN	101 -
FU5-2033-000	301 - 27	FU5-6014-000	140 - 57	NPN	102 -
FU5-2034-000	140 - 37	FU5-6643-000	102 - 55	NPN	103 -
FU5-2035-000	102 - 43	FU5-8003-000	210 - 36	NPN	104 -
FU5-2037-000	141 - 20	FU5-8005-000	210 - 36	NPN	105 -
FU5-2038-000	104 - 10	FU5-8007-010	210 - 36	NPN	106 -
FU5-2044-000	140 - 55	FU5-8011-000	145 - 11	NPN	107 -
FU5-2045-000	140 - 56	FU5-8018-010	106 - 16	NPN	160 -
FU5-2057-000	210 - 42	FU5-8021-000	100 - 45	NPN	161 -
FU5-2063-000	140 - 50	FU5-8551-000	210 - 50	NPN	210 -
FU5-2064-000	101 - 12	FU5-8552-000	210 - 50	NPN	261 -
FU5-2066-000	104 - 13	FU5-8553-010	210 - 50	NPN	350 -
FU5-2067-000	140 - 47	FU5-9006-020	210 - 30	NPN	351 -
FU5-2068-030	350 - 11	FU5-9139-000	160 - 2	NPN	500 -
FU5-2073-000	810 - 34	FU5-9140-000	160 - 3	NPN	900 -
FU5-2074-000	350 - 12	FU6-0019-000	281 - 10	RB1-8945-000	310 - 58
FU5-2076-000	141 - 21	FU6-0020-000	281 - 11	RB1-8945-000	311 - 58
FU5-2079-000	250 - 11	FU6-0021-000	810 - 48	RS1-1087-000	810 - 25
FU5-2079-000	251 - 10	FU6-0023-000	810 - 24	RS5-1446-000	810 - 41
FU5-2089-000	621 - 21	FU6-0024-000	261 - 5	RS5-1567-000	310 - 59
FU5-2090-000	102 - 32	FU6-0029-000	250 - 25	RS5-1567-000	311 - 59
FU5-2096-000	101 - 15	FU6-0029-000	261 - 6	VD7-3201-001	106 - 19

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
VS1-7177-002	161 - 40	XB1-2400-603	110 - 501	XB6-7300-607	110 - 503
VS1-7177-004	210 - 54	XB1-2400-606	164 - 505	XB6-7300-607	130 - 502
VS1-7177-006	210 - 55	XB1-2400-607	310 - 506	XB6-7300-607	261 - 501
WA7-4625-000	900 - 6	XB1-2400-607	311 - 506	XB6-7300-607	640 - 502
WC1-5182-000	110 - 10	XB1-2400-807	100 - 502	XB6-7300-607	900 - 502
WE8-5689-000	001 - 2	XB1-2401-406	161 - 507	XB6-7300-609	281 - 501
WE8-5764-000	900 - 5	XB1-2402-007	110 - 502	XB6-7300-807	300 - 503
WG8-5624-000	162 - 13	XB1-2500-603	110 - 505	XB6-7300-807	301 - 503
WG8-5624-000	164 - 56	XB1-3300-607	310 - 502	XB7-2100-405	161 - 508
WG8-5624-000	210 - 19	XB1-3300-607	311 - 502	XD1-1104-135	300 - 504
WM2-5230-000	900 - 3	XB2-8300-606	900 - 501	XD1-1104-135	301 - 504
X71-9310-000	640 - 20	XB2-8300-607	300 - 501	XD1-1104-634	640 - 503
XA9-0265-010	105 - 5	XB2-8300-607	301 - 501	XD1-1106-215	640 - 505
XA9-0605-000	100 - 42	XB2-8300-805	210 - 501	XD1-1106-219	141 - 503
XA9-0656-000	310 - 60	XB3-6300-605	310 - 503	XD1-1108-215	102 - 502
XA9-0656-000	311 - 60	XB3-6300-605	311 - 503	XD1-1108-215	640 - 508
XA9-0702-000	810 - 31	XB4-5300-607	141 - 501	XD1-1108-218	621 - 503
XA9-0874-000	160 - 4	XB4-5300-607	621 - 501	XD1-4200-402	110 - 504
XA9-0894-010	140 - 39	XB4-5300-607	640 - 501	XD1-4200-502	110 - 506
XA9-0894-010	161 - 15	XB4-5300-607	810 - 502	XD2-1100-322	164 - 504
XA9-1164-000	250 - 5	XB4-5300-805	351 - 501	XD2-1100-402	102 - 501
XA9-1164-000	251 - 5	XB4-5300-805	354 - 501	XD2-1100-402	161 - 505
XA9-1164-000	281 - 9	XB4-5300-806	161 - 502	XD2-1100-422	140 - 502
XA9-1297-000	141 - 24	XB4-5300-806	163 - 502	XD2-1100-502	810 - 503
XA9-1386-000	100 - 34	XB4-5300-807	300 - 502	XD2-1100-642	102 - 504
XA9-1386-000	101 - 13	XB4-5300-807	301 - 502	XD2-2100-502	164 - 502
XA9-1386-000	102 - 6	XB4-5301-007	130 - 501	XD2-2100-802	640 - 507
XA9-1386-000	103 - 3	XB4-5400-807	101 - 501	XD3-1200-102	161 - 501
XA9-1386-000	104 - 12	XB4-5400-807	102 - 505	XD3-2160-162	140 - 504
XA9-1386-000	105 - 6	XB4-5400-807	145 - 501	XD3-2200-102	140 - 503
XA9-1386-000	106 - 11	XB4-5400-807	310 - 504	XD3-2200-102	163 - 501
XA9-1386-000	140 - 52	XB4-5400-807	311 - 504	XD3-2200-102	164 - 501
XA9-1386-000	210 - 12	XB4-5400-807	350 - 501	XD3-2200-122	261 - 503
XA9-1386-000	310 - 31	XB4-5400-809	161 - 506	XD3-2200-122	310 - 507
XA9-1386-000	351 - 11	XB4-5400-809	164 - 503	XD3-2200-122	311 - 507
XA9-1386-000	352 - 17	XB4-5401-007	100 - 501	XD3-2200-122	352 - 501
XA9-1386-000	354 - 41	XB4-5401-007	140 - 501	XD3-2200-122	354 - 504
XA9-1386-000	621 - 22	XB4-5401-007	141 - 502	XD3-2200-142	640 - 506
XA9-1415-000	210 - 32	XB4-5401-007	315 - 501	XD3-2200-162	350 - 502
XA9-1468-000	102 - 5	XB4-5401-205	161 - 503	XD3-2200-182	261 - 502
XB1-2300-306	161 - 504	XB4-5401-205	352 - 502	XD3-2300-142	621 - 502
XB1-2300-306	164 - 506	XB4-5401-205	353 - 502	XD9-0134-000	810 - 58
XB1-2300-405	353 - 501	XB4-5401-205	354 - 503	XD9-0136-000	102 - 56
XB1-2300-405	354 - 502	XB4-5401-207	310 - 505	XD9-0136-000	161 - 45
XB1-2300-407	103 - 501	XB4-5401-207	311 - 505	XD9-0136-000	163 - 28
XB1-2300-409	810 - 501	XB4-7300-807	145 -	XD9-0136-000	210 - 6
XB1-2300-605	210 - 504	XB4-7300-809	162 - 501	XD9-0136-000	250 - 13
XB1-2300-607	106 - 501	XB6-2300-409	250 - 501	XD9-0136-000	251 - 13
XB1-2300-607	900 - 503	XB6-2300-409	251 - 501	XD9-0136-000	281 - 12
XB1-2300-807	310 - 501	XB6-7300-407	210 - 502	XD9-0136-000	310 - 62
XB1-2300-807	311 - 501	XB6-7300-607	105 - 501	XD9-0136-000	311 - 62
XB1-2301-407	102 - 503	XB6-7300-607	106 - 502	XD9-0136-000	350 - 15

NUMERICAL INDEX

iR3025/3025N/3030/3035/3035N/3045/3045N(Numerical Index)

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
XD9-0136-000	351 - 12				
XD9-0136-000	352 - 28				
XD9-0136-000	353 - 30				
XD9-0136-000	354 - 33				
XD9-0136-000	640 - 23				
XD9-0136-000	810 - 59				
XD9-0137-000	164 - 75				
XD9-0137-000	250 - 14				
XD9-0137-000	251 - 14				
XD9-0137-000	261 - 7				
XD9-0137-000	281 - 13				
XD9-0137-000	621 - 36				
XD9-0137-000	810 - 60				
XF2-1604-435	164 - 57				
XF2-1605-760	261 - 8				
XF2-1605-940	164 - 2				
XF2-1606-135	163 - 22				
XF2-1607-440	164 - 3				
XF2-1607-640	164 - 68				
XF2-1607-840	106 - 9				
XF2-1608-860	102 - 19				
XF2-1609-040	106 - 10				
XF2-1610-240	164 - 60				
XF2-3616-660	164 - 19				
XF2-4104-040	281 - 14				
XF2-4104-240	352 - 18				
XF2-4107-940	353 - 28				
XF2-4108-240	352 - 19				
XF2-4109-240	354 - 42				
XF2-4112-240	140 - 53				
XF2-4606-740	210 - 503				
XF9-0727-000	164 - 4				
XF9-0743-000	210 - 33				
XG9-0111-000	621 - 23				
XG9-0387-000	810 - 42				
XG9-0491-000	640 - 5				
XG9-0507-000	164 - 49				
XG9-0520-000	353 - 29				
XG9-0521-000	640 - 504				
XH9-0125-000	102 - 4				
XH9-0126-000	161 - 9				
XZ1-1400-305	300 - 32				
XZ1-1400-305	301 - 32				
XZ9-0604-000	100 - 27				

iR3025/3025N/3030/3035/3035N/3045/ 3045N(Parts Catalog)

iR3025

120V	F15-0131-000	SUG
230V	F15-0141-000	SUL
230V AU	F15-0161-000	SUM
230V EUR	F15-0191-000	SUJ

iR3025N

230V EUR	F15-0192-000	SUK
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iR3030

120V	F15-0231-000	SUR
230V	F15-0241-000	SUV
230V AU	F15-0261-000	SUW

iR3035

120V	F15-0331-000	SVC
230V	F15-0341-000	SVG
230V AU	F15-0361-000	SVH
230V EUR	F15-0391-000	SVE

iR3035N

230V EUR	F15-0392-000	SVF
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iR3045

120V	F15-0431-000	SVM
230V	F15-0441-000	SVR
230V AU	F15-0461-000	SVS
230V EUR	F15-0491-000	SVP

iR3045N

230V EUR	F15-0492-000	SVQ
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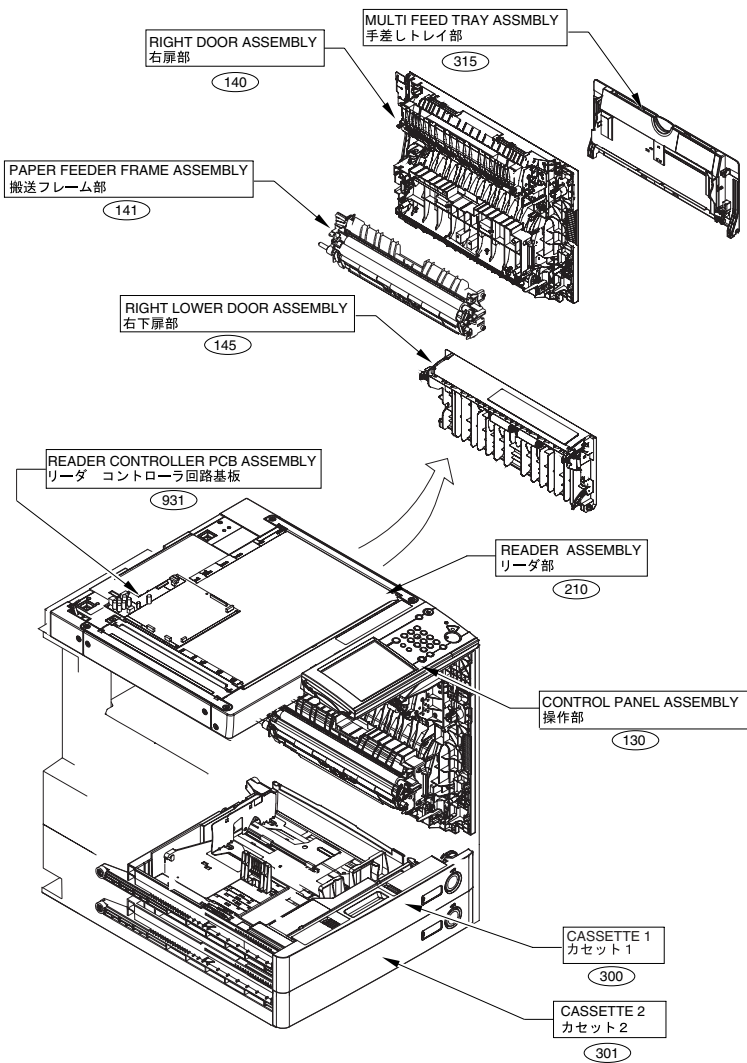
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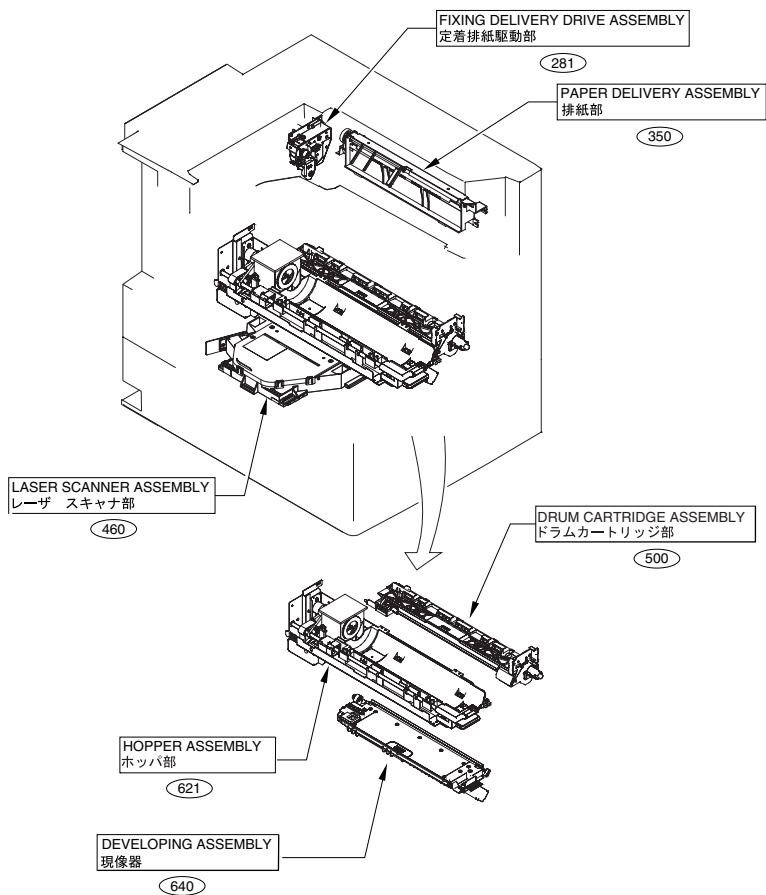
A	ASSEMBLY LOCATION DIAGRAM	2-1
001	ACCESSORIES	2-7
100	EXTERNAL COVERS, PANELS, ETC.	2-8
101	MACHINE FRONT PLATE	2-11
102	INTERNAL COMPONENTS 1	2-13
103	INTERNAL COMPONENTS 2	2-17
104	INTERNAL COMPONENTS 3	2-19
105	MACHINE REAR PLATE 1	2-21
106	MACHINE REAR PLATE 2	2-23
107	MACHINE REAR PLATE 3	2-25
110	POWER CORD TERMINAL ASSEMBLY	2-27
130	CONTROL PANEL ASSEMBLY	2-29
140	RIGHT DOOR ASSEMBLY	2-31
141	PAPER FEEDER FRAME ASSEMBLY	2-36
145	RIGHT LOWER DOOR ASSEMBLY	2-38
160	DADF MOUNTING HARDWARE	2-40
161	DADF ASSEMBLY	2-42
162	DOCUMENT TRAY ASSEMBLY	2-46
163	OPEN/CLOSE PANEL ASSEMBLY	2-48
164	PAPER FEEDER ASSEMBLY	2-50
210	READER ASSEMBLY	2-55
250	MAIN DRIVE ASSEMBLY (iR3025/3025N)	2-60
251	MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-62
261	DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-64
281	FIXING DELIVERY DRIVE ASSEMBLY	2-66
300	CASSETTE 1	2-68
301	CASSETTE 2	2-71
310	PAPER PICK-UP ASSEMBLY 1	2-74
311	PAPER PICK-UP ASSEMBLY 2	2-78
315	MULTI FEED TRAY ASSEMBLY	2-82
350	PAPER DELIVERY ASSEMBLY	2-84
351	2ND 3RD DELIVERY ASSEMBLY	2-86
352	2ND UPPER DELIVERY ASSEMBLY	2-88
353	2ND DELIVERY FRAME ASSEMBLY	2-90
354	3RD DELIVERY FRAME ASSEMBLY	2-93
460	LASER SCANNER ASSEMBLY	2-96
500	DRUM CARTRIDGE ASSEMBLY	2-97
621	HOPPER ASSEMBLY	2-98
640	DEVELOPING ASSEMBLY	2-101
810	FIXING ASSEMBLY	2-103
900	CONTROLLER BOX ASSEMBLY	2-107
910	MAIN POWER SUPPLY PCB ASSEMBLY	2-109
930	DC CONTROLLER PCB ASSEMBLY	2-110
931	READER CONTROLLER PCB ASSEMBLY	2-111
932	MAIN CONTROLLER PCB ASSEMBLY	2-112

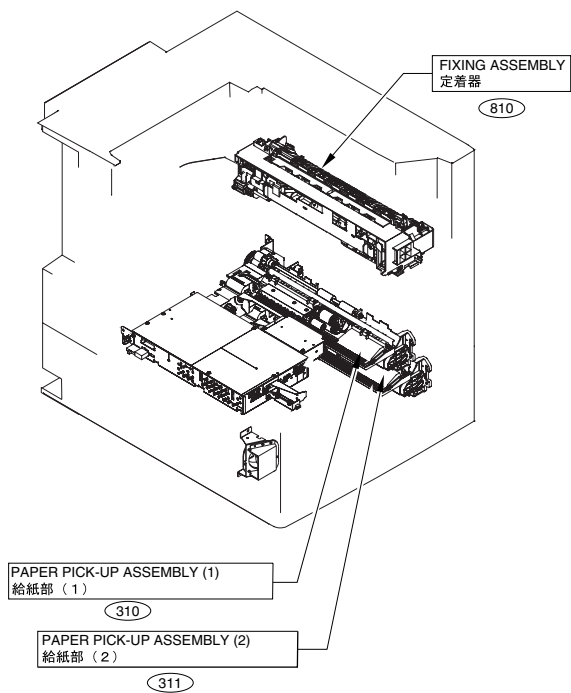
934 DADF DC CONTROLLER PCB ASSEMBLY2-113

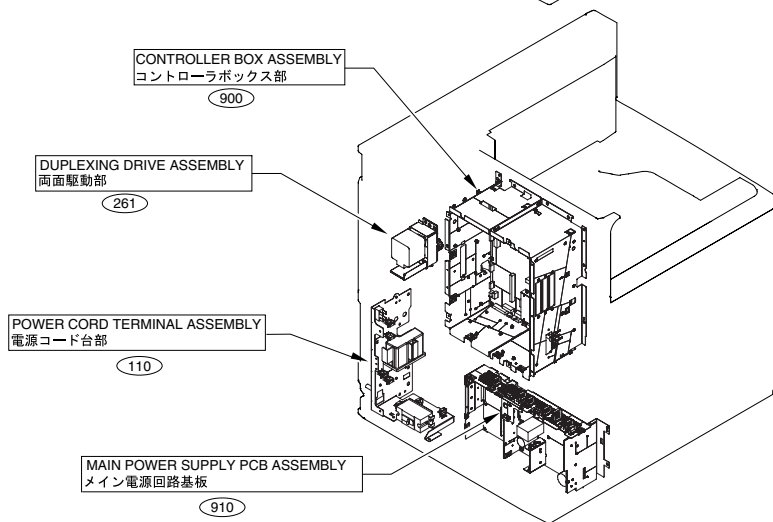
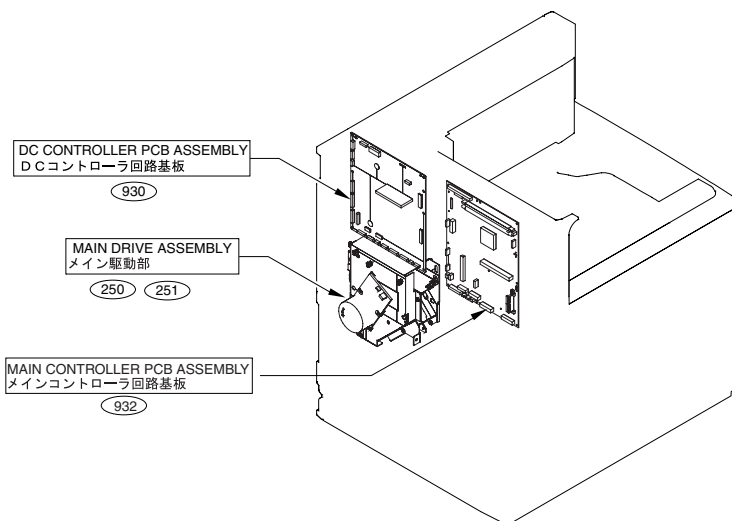
994 RELAY DELIVERY CONT. PCB ASS'Y2-114

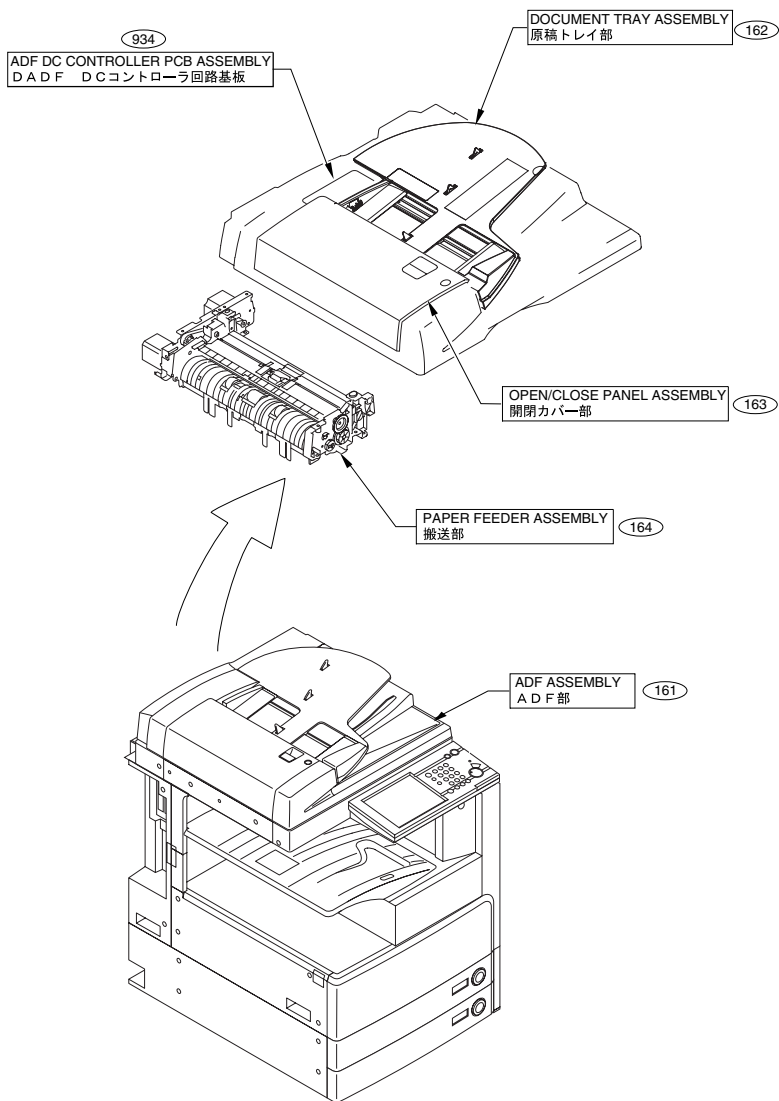
FIGURE A
ASSEMBLY LOCATION DIAGRAM











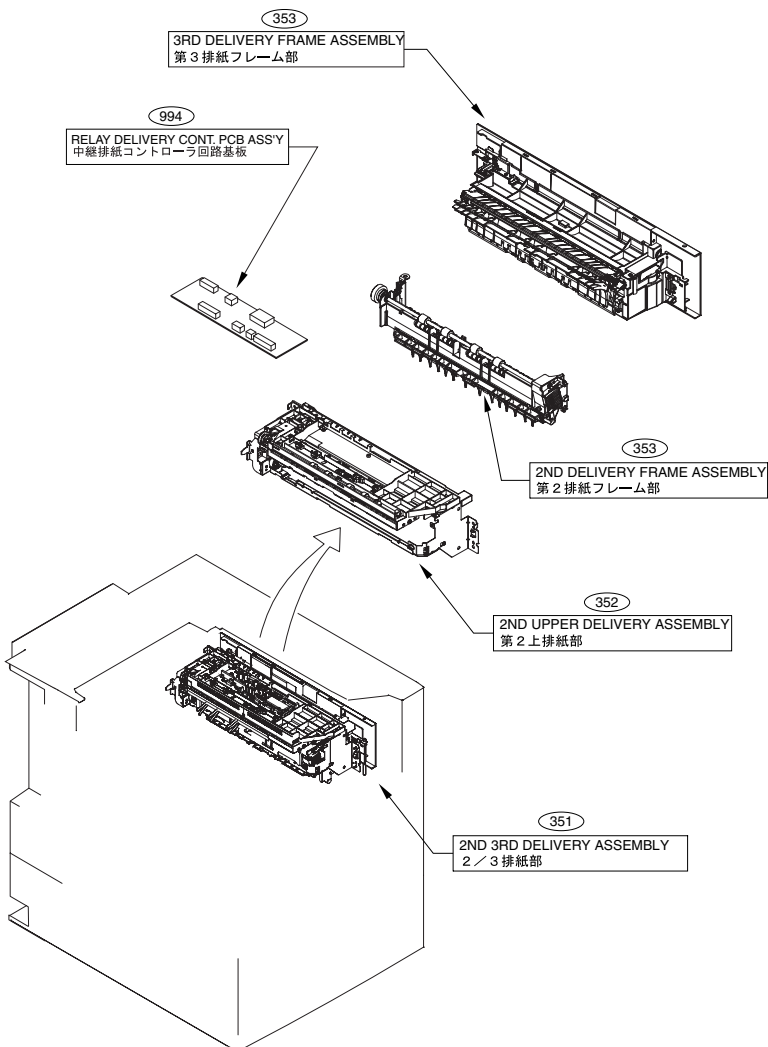


FIGURE 001 ACCESSORIES

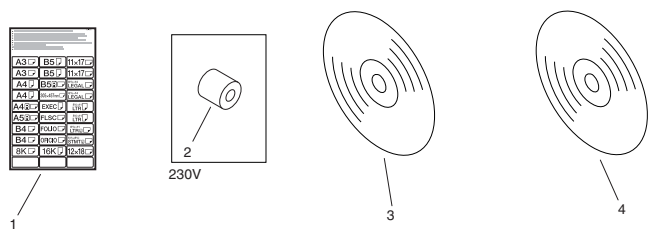


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.001	NPN		RF	ACCESSORIES		
1	FC5-0563-020		2	LABEL, CASSETTE SIZE, PANEL		
2	WE8-5689-000		1	FILTER, NOISE(RING CORE)	230V	
3	FK2-4804-000		1	CD-ROM, MEAP SOFTWARE	English (UL/ASIA/AU)	
3	FK2-4805-000		1	CD-ROM, MEAP SOFTWARE	English/French/Italian/ German (EUR)	
4	FK2-4806-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	English (EUR)	
4	FK2-4807-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	French/Spanish (EUR)	
4	FK2-4808-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	German/Italian (EUR)	

FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

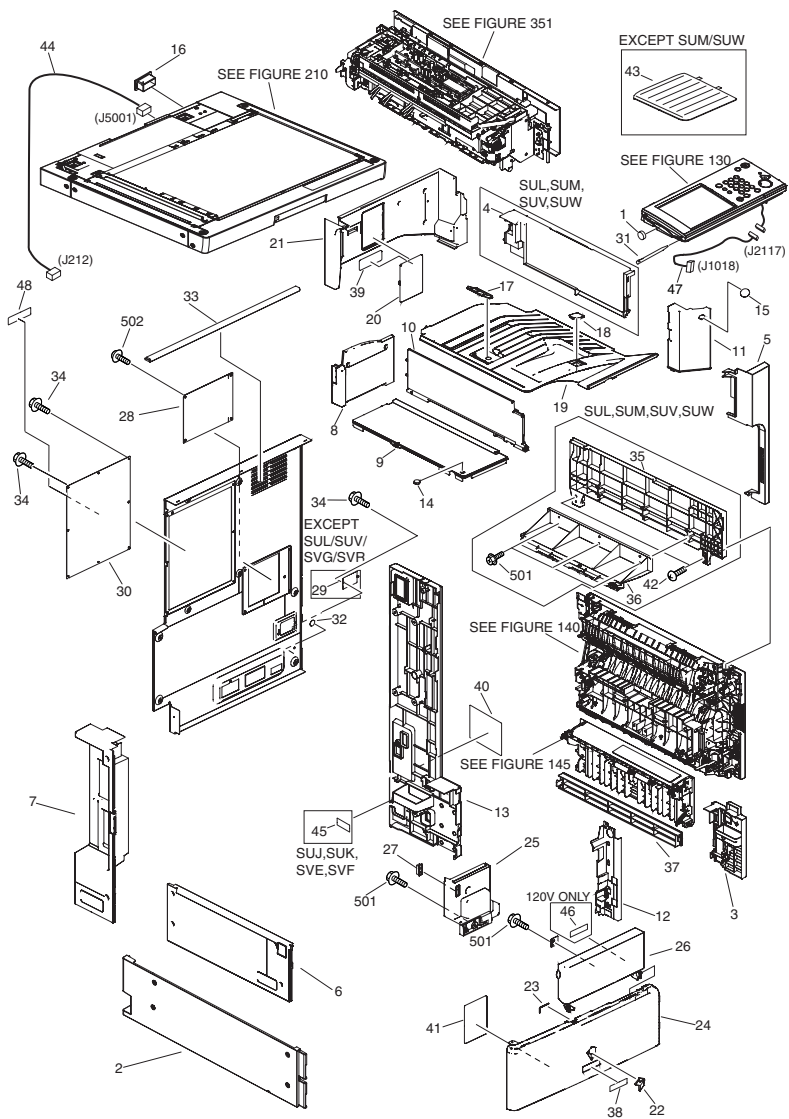


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.100	NPN		RF	EXTERNAL COVERS, PANELS, ETC.		
1	FC6-5049-000		1	RUBBER, COVER		
2	FC5-0576-020		1	PANEL, LEFT		
3	FC5-0953-000		1	PANEL, RIGHT, FRONT LOWER		
4	FC5-0956-020		1	PANEL, INNER, RIGHT MIDDLE	SUL,SUM,SUV,SUW	
5	FC5-1101-000		1	PANEL, RIGHT, FRONT		
6	FC5-1103-000		1	PANEL, LEFT, MIDDLE		
7	FC5-1104-000		1	PANEL, LEFT, REAR		
8	FC5-1106-000		1	PANEL, INNER, REAR LOWER		
9	FC5-1108-000		1	PANEL, INNER, LEFT LOWER		
10	FC5-1109-000		1	PANEL, INNER, MIDDLE		
11	FC5-1117-000		1	PANEL, INNER, RIGHT		
12	FC5-1277-000		1	PANEL, INNER, RIGHT		
13	FC5-1278-000		1	PANEL, RIGHT, REAR		
14	FC5-1282-000		1	RUBBER, COVER		
15	FC5-6540-000		1	COVER, SCREW		
16	FH2-6552-000		1	COVER, CONNECTOR		
17	FC5-0812-000		1	STOPPER, PUSHING		
18	FC5-0957-000		1	CAP, INTERNAL PAPER DELIVERY		
19	FC5-1114-000		1	COVER, INTERNAL PAPER DELIVERY		
20	FC5-0889-000		1	COVER, BLANKING		
21	FC5-0942-000		1	PANEL, INNER, REAR		
22	FC5-1280-000		1	EMBLEM		
23	FC6-5052-000		1	PIN,HINGE		
24	FC5-1100-000		1	COVER, FRONT		
25	FC5-1115-000		1	COVER, FRONT, SMALL		
26	FL2-0315-000		1	DOOR, SUPPLY		
27	XZ9-0604-000		1	CATCH, MAGNET		
28	FC5-1094-000		1	LID, ASSIST		
29	FC5-1111-000		1	COVER, OUTLET	EXCEPT SUL/SUV/SVG/ SVR	
30	FC5-1152-000		1	PANEL, CONTROLLER BOX		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FB6-3950-000		1	PEN, TOUCH PANEL		
32	FC5-0166-000		1	SEAL, BLANKING		
33	FC5-1093-000		1	SEAL		
34	XA9-1386-000		4	SCREW,RS,M3X8		
35	FC5-0803-000		1	PANEL, RIGHT UPPER	SUL,SUM,SUV,SUV	
36	FC5-0807-000		1	GUIDE, 1ST DELIVERY FIXING	SUL,SUM,SUV,SUV	
37	FC5-0954-000		1	PANEL, RIGHT, LOWER		
38	FC7-5883-000		1	PLATE, NAME	iR3025	
38	FC7-5927-000		1	PLATE, NAME	iR3030	
38	FC7-5926-000		1	PLATE, NAME	iR3035	
38	FC7-5925-000		1	PLATE, NAME	iR3045	
38	FC7-5882-000		1	PLATE, NAME	imageRUNNER 3025	
38	FC7-5924-000		1	PLATE, NAME	imageRUNNER 3030	
38	FC7-5923-000		1	PLATE, NAME	imageRUNNER 3035	
38	FC7-5922-000		1	PLATE, NAME	imageRUNNER 3045	
39	FL2-0352-000		1	SHEET,RETAINING		
40	FC6-5075-010		1	LABEL, SHUT, DOWN A		
40	FC6-5076-000		1	LABEL, SHUT, DOWN B	SUL,SUV,SVG,SVR	
41	FC6-5067-000		1	LABEL,TONER BOTTLE CAUTION		
42	XA9-0605-000		2	SCREW, M4X8	iR3025/3025N 230V	
43	FC5-0860-020		1	GUIDE, REVERSE BACK END	EXCEPT SUM/SUV	
44	FM2-2856-010		1	CABLE,READER AC		
45	FU5-8021-000		1	LABEL, GROUNDING CAUTION	SUJ,SUK,SVE,SVF	
46	FS6-8992-000		1	LABEL, GENUINE	120V ONLY	
47	FM2-2859-030		1	CABLE, CONTROL PANEL		
48	FS7-8143-020		1	LABEL, COUNTER		
501	XB4-5401-007		4	SCREW, M4X10		
502	XB1-2400-807		1	SCREW, M4X8		

FIGURE 101
MACHINE FRONT PLATE

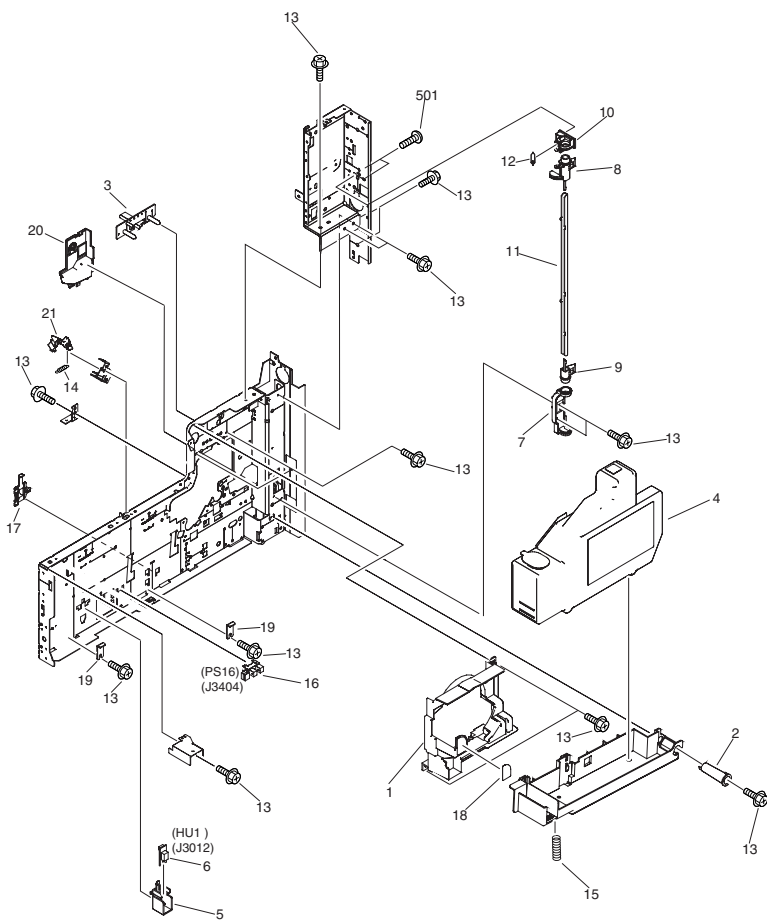


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.101	NPN		RF	MACHINE FRONT PLATE		
1	FC5-1113-000		1	PANEL,INNER		
2	FC5-1413-000		1	PIN STAY		
3	FL2-0267-000		1	PIN,POSITIONING		
4	FM2-0303-000		1	BOX, WASTE TONER		
5	FC5-1307-000		1	MOUNT, ENVIRONMENT SENSOR		
6	FK2-0160-000		1	ENVIRONMENTAL SENSOR UNIT	HUI J3012	
7	FC5-0673-000		1	SUPPORT, HOOK POSITIONING		
8	FC5-0686-000		1	HOOK, RIGHT DOOR, UPPER		
9	FC5-0687-000		2	HOOK, RIGHT DOOR, LOWER		
10	FC5-0688-000		1	BUSHING		
11	FC5-0689-000		1	SHAFT, HOOK		
12	FU5-2064-000		1	SPRING, TENSION		
13	XA9-1386-000		19	SCREW,RS,M3X8		
14	FU6-2016-000		1	SPRING, STOPPER		
15	FU5-2096-000		1	SPRING		
16	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)	PS16 J3404	
17	FC5-1535-000		1	GUIDE, WIRE		
18	FC6-2918-000		1	LABEL, LOCK UNLOCK		
19	FL2-0203-000		2	PIN, POSITIONING		
20	FC5-1118-000		1	COVER, RIGHT IN, SMALL		
21	FC6-4824-000		1	STOPPER BOX		
501	XB4-5400-807		2	SCREW,P,M4X8		

FIGURE 102
INTERNAL COMPONENTS 1

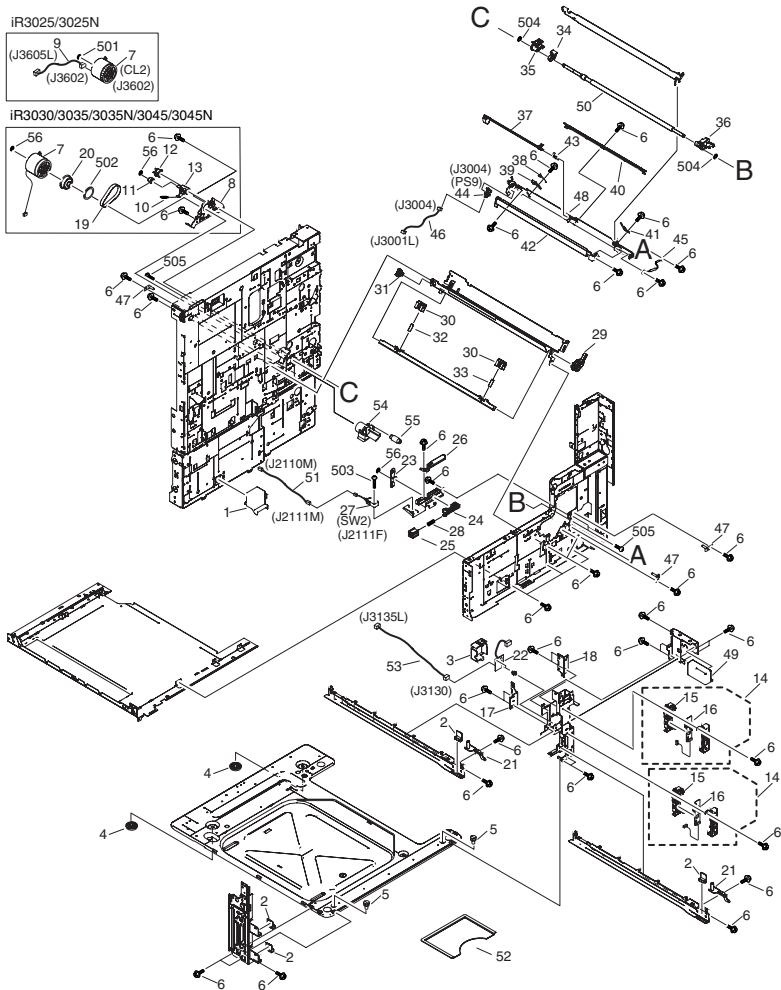


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.102	NPN		RF	INTERNAL COMPONENTS 1		
1	FC6-5053-000		1	COVER, HEATER CONNECTOR		
2	FB6-3507-000		4	BLOCK, SWING		
3	FC5-0641-000		1	COVER, PCB		
4	XH9-0125-000		2	FOOT		
5	XA9-1468-000		2	SCREW, KNURLED, M6X10		
6	XA9-1386-000		40	SCREW,RS,M3X8		
7	FH6-5075-020		1	CLUTCH, ELECTROMAGNETIC	iR3025/3025N CL2 J3602	
7	FK2-0361-000		1	CLUTCH,ELECTROMAGNETIC	iR3030/3035/3035N/3045/ 3045N CL2 J3602	
8	FL2-1517-000		1	SUPPORT, REGIST. CLUTCH	iR3030/3035/3035N/3045/ 3045N	
9	FM2-2851-000		1	CABLE,REGISTRATION CLUTCH	iR3025/3025N	
10	FU5-2652-000		1	SPRING	iR3030/3035/3035N/3045/ 3045N	
11	FU5-3178-000		1	PULLEY, 20T	iR3030/3035/3035N/3045/ 3045N	
12	FU6-0040-000		1	PULLEY, 28T	iR3030/3035/3035N/3045/ 3045N	
13	FL2-1518-000		1	SUPPORT, REGIST. TENSION	iR3030/3035/3035N/3045/ 3045N	
14	FM2-0389-000		2	CASSETTE SIZE DETECT ASSEMBLY		
15	FC5-1420-000		2	HOLDER, SIZE DETECT		
16	FM2-2770-000		2	SIZE SENSOR PCB ASSEMBLY		
17	FC5-0567-000		1	PLATE, PICK-UP ASS'Y MOUNT, U		
18	FC5-0568-000		1	PLATE, PICK-UP ASS'Y MOUNT, L		
19	XF2-1608-860		1	BELT, TIMING	iR3030/3035/3035N/3045/ 3045N	
20	FU5-3180-000		1	PULLEY,36T	iR3030/3035/3035N/3045/ 3045N	
21	FL2-0116-000		2	PIN, SIDE REGIST. POSITIONING		
22	FM2-2771-000		1	SIZE DETECT CONNECT PCB ASS'Y		
23	FC5-1539-000		1	PLATE, ACTUATOR		
24	FC5-1540-000		1	SLIDER		
25	FC5-1541-000		1	BLOCK, SWITCH PRESSURE		
26	FC5-1545-000		1	GUIDE, ACTUATOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
27	FK2-0384-000		1	SWITCH, MICRO	SW2 J2111F	
28	FU6-2009-000		1	SPRING, LEAF		
29	FC5-1243-000		1	HANDLE, PRESSURE		
30	FC5-1262-000		2	CAM, DEVELOPING PRESSURE		
31	FU5-1030-000		1	BUSHING		
32	FU5-2090-000		1	SPRING		
33	FU6-2011-000		1	SPRING		
34	FC5-1562-000		1	HOLDER, TRANSFER GUIDE, UPPER		
35	FU5-1029-000		1	BUSHING		
36	FU5-1028-000		1	BUSHING		
37	FC5-0484-000		1	FLAG, PRE-REGISTRATION SENSOR	PS9 J3004	
38	FC6-5062-000		1	SPRING, GROUNDING		
39	FC5-0540-000		1	HOLDER, GROUNDING SPRING		
40	FC5-0547-000		1	GUIDE, PRE-REGISTRATION PAPER		
41	FC5-1564-000		1	SPRING, LEAF		
42	FL2-0245-000		1	SHEET, PAPER DUST RELEASE		
43	FU5-2035-000		1	SPRING, TORSION		
44	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)		
45	FL2-3265-000		1	H.V.RESISTOR UNIT		
46	FM2-2858-000		1	CABLE, PRE-REGISTRATION SENSOR		
47	FC6-5051-000		3	PIN, POSITIONING		
48	FL2-0330-000		1	GUIDE,PRE-REGIST.MAIN BODY		
49	FC5-0958-000		1	GRIP, RIGHT FRONT		
50	FL2-0314-000		1	ROLLER, REGISTRATION HARD		
51	FM2-2845-000		1	CABLE, I.L. SWITCH CONNECT		
52	FC5-1146-000		1	HOLDER, SERVICE BOOK		
53	FM2-2853-000		1	CABLE,CST.SIZE DETECT CONNECT		
54	FC6-9613-000		1	CAM, RELEASE		
55	FU5-6643-000		1	ROLLER		
56	XD9-0136-000		3	RING, E		
501	XD2-1100-402		1	RETAINING RING (E-TYPE)		
502	XD1-1108-215		1	WASHER,COP		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
503	XB1-2301-407		1	SCREW, MACH.,TRUS HEAD, M3X14		
504	XD2-1100-642		2	RING,E		
505	XB4-5400-807		4	SCREW,P,M4X8		

FIGURE 103
INTERNAL COMPONENTS 2

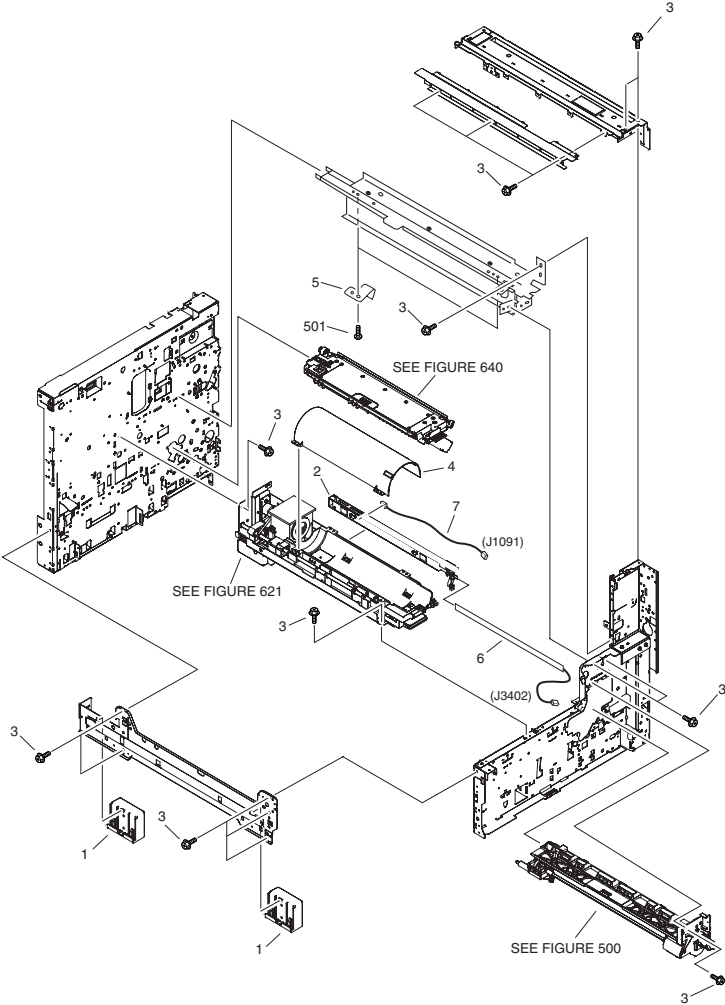


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.103	NPN		RF	INTERNAL COMPONENTS 2		
1	FC5-0959-000		2	GRIP, LEFT		
2	FC5-1407-000		1	HOLDER, PRECONDITIONING		
3	XA9-1386-000		8	SCREW,RS,M3X8		
4	FC6-4820-000		1	COVER,BOTTLE		
5	FC6-4624-000		2	SPRING,LEAF		
6	FK2-0368-000		1	LED ARRAY		
7	FM2-2776-000		1	BOARD, DRUM THERMISTOR		
501	XB1-2300-407		2	SCREW, BH3X4 (S)		

FIGURE 104
INTERNAL COMPONENTS 3

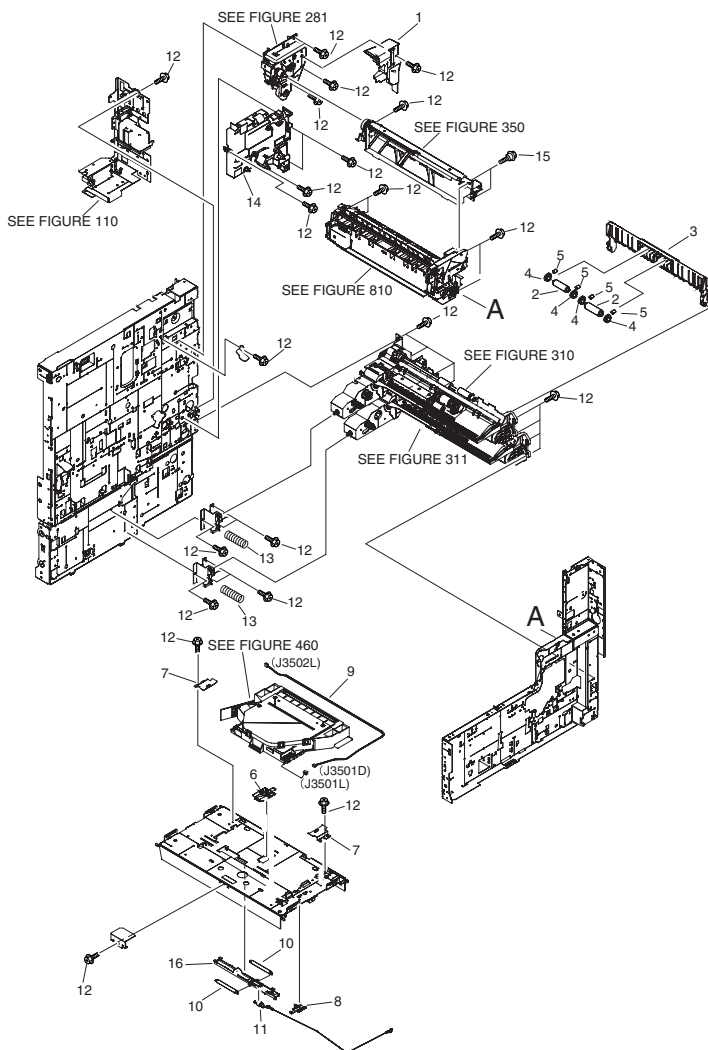


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.104	NPN		RF	INTERNAL COMPONENTS 3		
1	FC5-1130-000		1	COVER, FIXING CONNECTOR		
2	FB6-3313-000		2	ROLLER, PAPER FEED		
3	FM2-0132-000		1	RIGHT LOWER INNER DOOR ASS'Y		
4	FU5-1035-000		4	BUSHING		
5	FU6-2924-000		4	SPRING, COMPRESSION		
6	FC5-0191-000		1	GUIDE, POSITIONING		
7	FC6-7308-000		2	SPRING, LEAF		
8	FC5-1535-000		1	GUIDE, WIRE		
9	FM2-2831-000		1	CABLE, BEAM DETECTOR DOCKING		
10	FU5-2038-000		2	SPRING, TORSION		
11	FU5-2653-000		1	SPRING		
12	XA9-1386-000		33	SCREW,RS,M3X8		
13	FU5-2066-000		2	SPRING, COMPRESSION		
14	FM2-3568-000		1	H. V. TRANSFER PCB ASSEMBLY	IR3025/3025N 230V	
15	FS5-9664-020		2	SCREW,RS STEPPED,M3		
	FC5-0573-000		2	MOUNT, CASSETTE PUSH SPRING		

FIGURE 105
MACHINE REAR PLATE 1

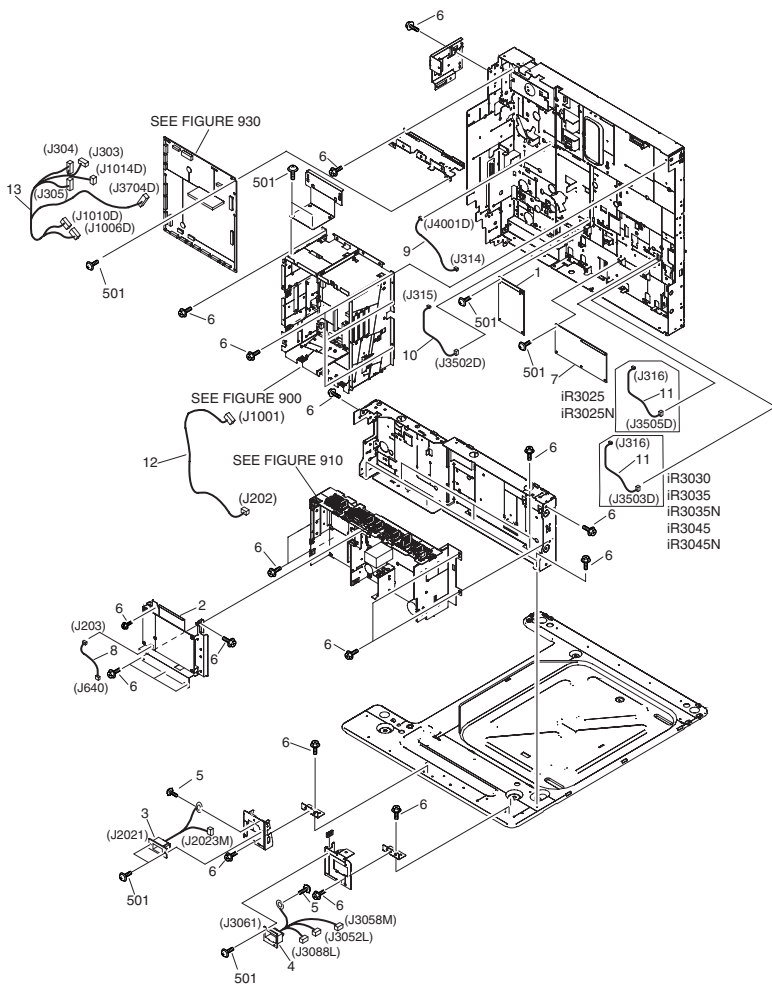


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.105	NPN		RF	MACHINE REAR PLATE 1		
1	FK2-0340-000		1	ALL DAY POWER PCB	120V	
1	FK2-0341-020		1	ALL DAY POWER PCB	230V	
2	FK2-0338-000		1	ACC POWER SUPPLY UNIT	120V	
2	FK2-0339-000		1	ACC POWER SUPPLY UNIT	230V	
3	FG3-3178-020		1	CABLE, LATTICE		
4	FM2-2843-000		1	CABLE, FINISHER LATTICE		
5	XA9-0265-010		2	SCREW, W/TOOTHED WASHER, (S)		
6	XA9-1386-000		33	SCREW,RS,M3X8		
7	FM2-2764-010		1	PS CONTROLLER ASSEMBLY		
8	FM2-2824-000		1	CABLE,ACCESSORY POWER SUPPLY		
9	FM2-2819-000		1	CABLE, HIGH VOLTAGE CONNECT		
10	FM2-2820-000		1	CABLE, BEAM DETECTOR DOCKING		
11	FM2-2830-000		1	CABLE, POLYGON	iR3025/3025N	
11	FM2-2833-000		1	CABLE, POLYGON	iR3030/3035/3035N/3045/ 3045N	
12	FM3-1268-000		1	CABLE, FIXING AC	iR3025/3025N	
12	FM3-1269-000		1	CABLE, FIXING AC	iR3030/3035/3035N/3045/ 3045N	
13	FM2-2815-000		1	CABLE, FIXING CONNECT		
501	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

FIGURE 106
MACHINE REAR PLATE 2

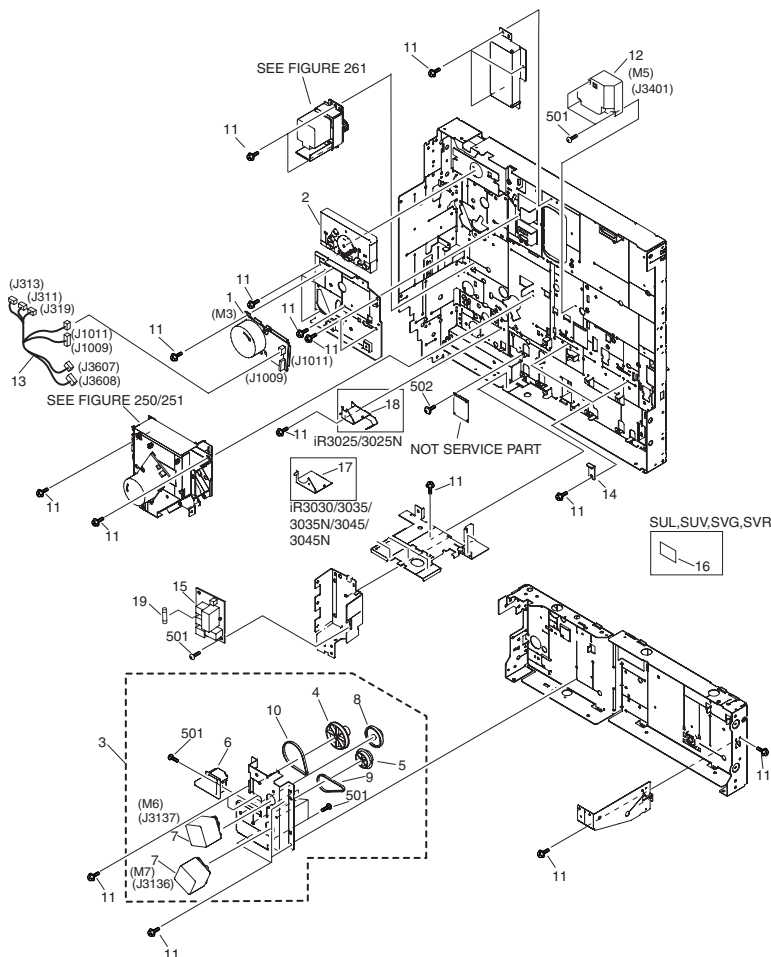


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.106	NPN		RF	MACHINE REAR PLATE 2		
1	FK2-0367-000		1	MOTOR, DC		
2	FC6-2904-000		1	COVER, DC NETWORK BACK		
3	FM2-0339-000		1	PAPER PICK-UP MOTOR UNIT		
4	FC5-1516-000		1	PULLEY, 80T		
5	FC5-1517-000		1	PULLEY, 50T		
6	FC5-1518-000		1	COVER, PICK-UP MOTOR SUPPORT		
7	FM2-0338-000		2	MOTOR, DC	M6,7	
8	FU3-0285-000		1	GEAR, 80T/16T		
9	XF2-1607-840		1	BELT, TIMING		
10	XF2-1609-040		1	BELT, TIMING		
11	XA9-1386-000		34	SCREW, RS, M3X8		
12	FK2-0393-000		1	MOTOR, DC24V	M5	
13	FM2-2818-000		1	CABLE, MOTOR		
14	FL2-0203-000		2	PIN, POSITIONING		
15	FM2-2787-000		1	HEATER SWITCH PCB ASSEMBLY	SUL, SUV, SVG, SVR	
16	FU5-8018-010		1	LABEL, OUTLET	SUL, SUV, SVG, SVR	
17	FC5-7181-000		1	PLATE	iR3030/3035/3035N/3045/ 3045N	
18	FC5-1087-000		1	PLATE	iR3025/3025N	
19	VD7-3201-001		1	FUSE	SUL, SUV, SVG, SVR	
501	XB1-2300-607		AR	SCREW, BH3X6		
502	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

FIGURE 107
MACHINE REAR PLATE 3

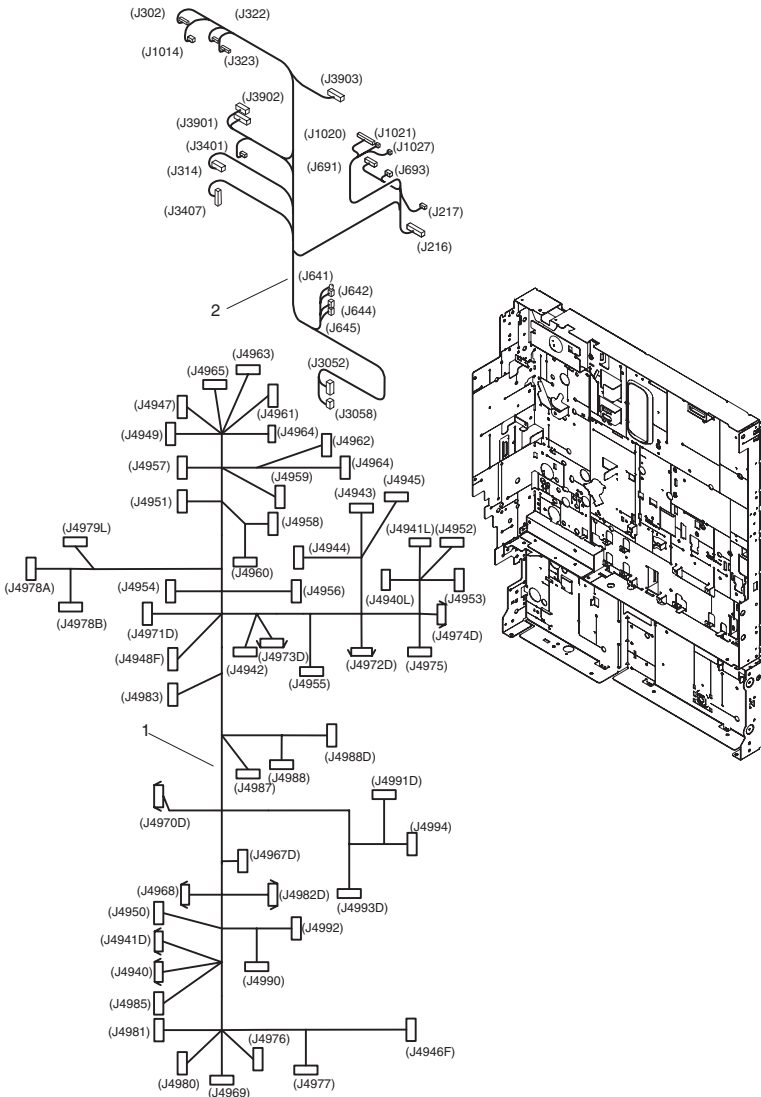


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.107	NPN		RF	MACHINE REAR PLATE 3		
1	FM3-1271-000		1	CABLE, MAIN		
2	FM2-2826-000		1	CABLE, CONTROLLER		

FIGURE 110
POWER CORD TERMINAL ASSEMBLY

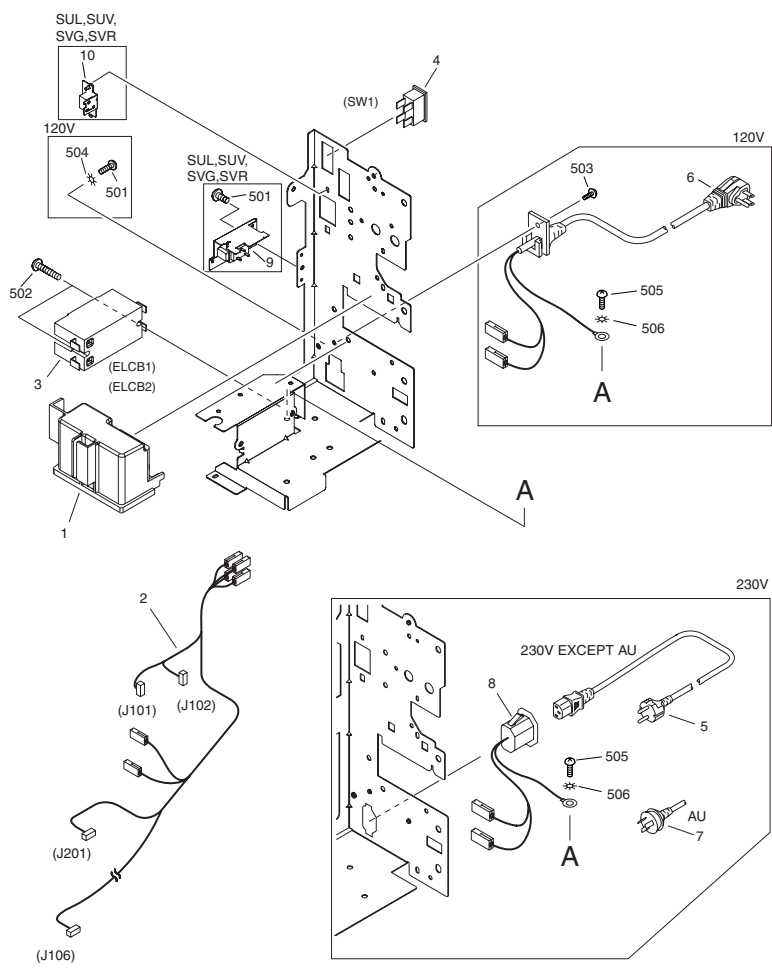


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.110	FM2-0353-000		1	POWER CORD TERMINAL ASSEMBLY	120V	
Fig.110	FM2-0354-020		1	POWER CORD TERMINAL ASSEMBLY	230V	
1	FC5-1168-000		1	HANDLE, RIGHT REAR		
2	FM2-2868-000		1	CABLE,AC POWER SUPPLY		
3	FH7-7626-000		1	BREAKER,ELECTRIC LEAKAGE	120V	
3	FH7-7625-030		1	BREAKER,ELECTRIC LEAKAGE	230V	
4	FK2-0140-000		1	SWITCH, TOGGLE		
5	FK2-0146-000		1	CORD, POWER SUPPLY	230V EXCEPT AU	
6	FF3-4526-000		1	CORD, POWER SUPPLY	120V	
7	FK2-0148-000		1	CORD, POWER SUPPLY	AU	
8	FF3-4527-000		1	CABLE, SOCKET	230V	
9	FM2-0273-000		1	OUTLET CABLE ASS'Y	SUL,SUV,SVG,SVR	
10	WC1-5182-000		1	SWITCH(MECH), HEATER	SUL,SUV,SVG,SVR	
501	XB1-2400-603		1	SCREW, MACHINE M4X6 (COP)	120V	
502	XB1-2402-007		2	SCREW, BH4X20 (S)		
503	XB6-7300-607		1	SCREW, CROOSS-RECESS, FCH	120V	
504	XD1-4200-402		1	WASHER, TOOTHED LOCK, M4	120V	
505	XB1-2500-603		1	SCREW, M5X6		
506	XD1-4200-502		1	LOCK WASHER (SUS)		

FIGURE 130
CONTROL PANEL ASSEMBLY

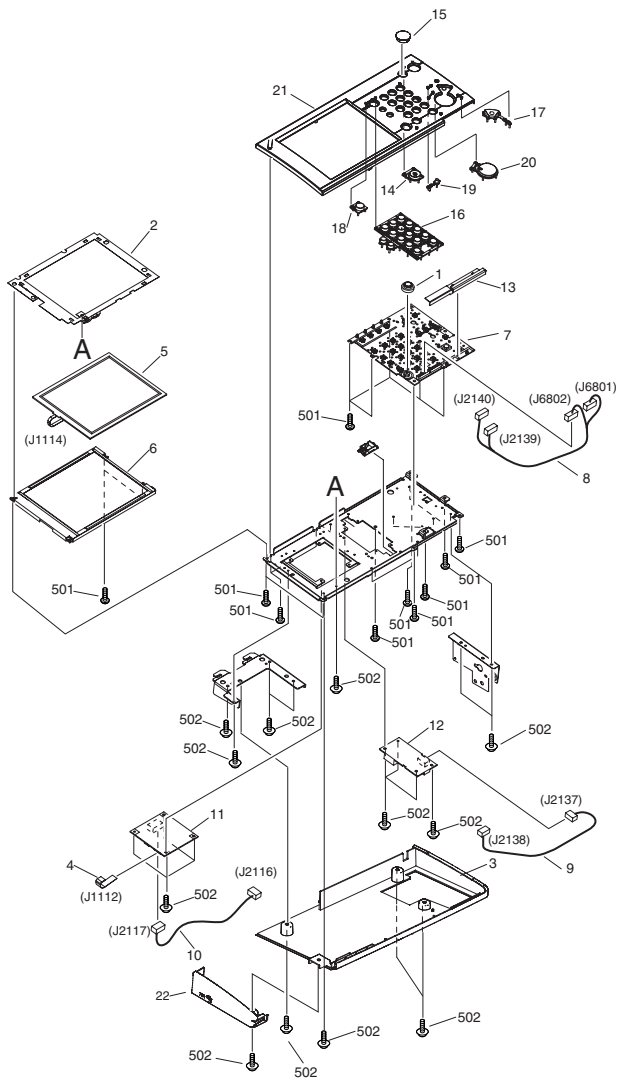
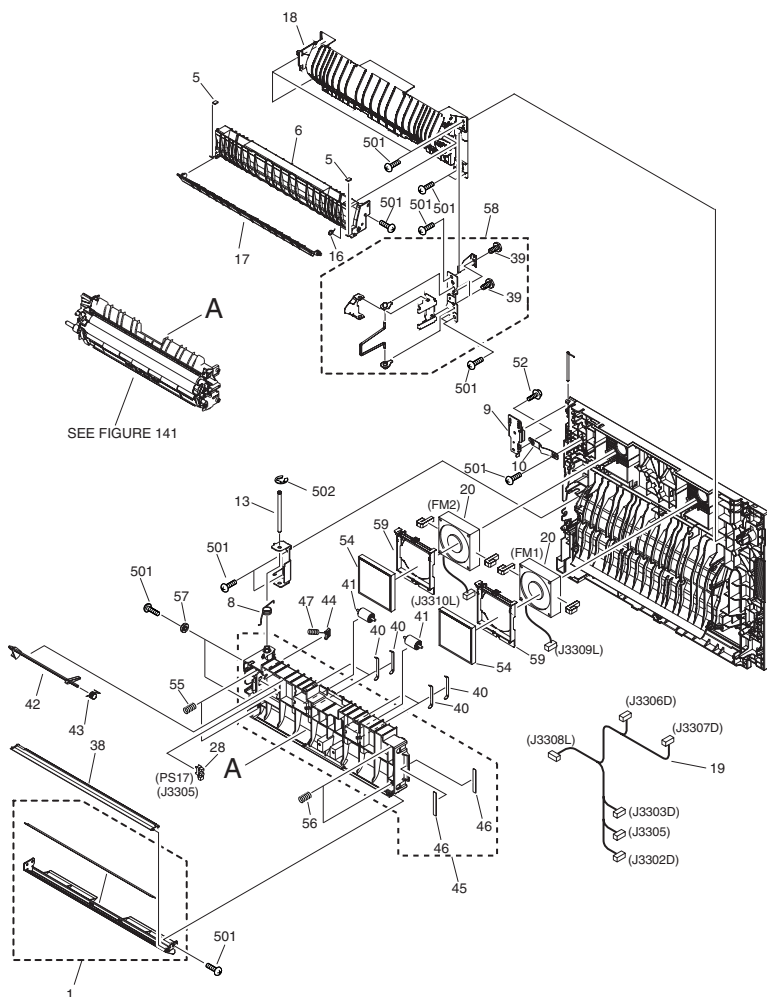


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.130	FM2-5612-000		1	CONTROL PANEL ASSEMBLY	EUR	
Fig.130	FM2-5611-000		1	CONTROL PANEL ASSEMBLY	EXCEPT EUR	
1	FC5-1067-000		1	KNOB, VOLUME		
2	FC5-4458-000		2	SHEET, LCD ELECTROSTATIC		
3	FC6-9569-000		1	COVER, CONTROL PANEL, LOWER		
4	FH2-7037-000		1	CABLE, FLAT		
5	FK2-0246-000		1	ANALOG TOUCH PANEL UNIT		
6	FL2-1148-000		1	LCD CONTROL PANEL UNIT		
7	FG3-4160-000		1	PANEL SWITCH PCB ASSEMBLY		
8	FG3-2835-000		1	CABLE, SWITCH		
9	FG3-2836-000		1	CABLE, PANEL INVERTER		
10	FG3-2837-000		1	CABLE,CONTROL PANEL CONNECT		
11	FG3-3965-000		1	CONTROL PANEL CPU PCB ASSEMBLY		
12	FG3-2376-000		1	INVERTER PCB ASSEMBLY		
13	FC6-9571-000		1	WINDOW, LAMP		
14	FC5-1059-000		1	KEY TOP, POWER SUPPLY		
15	FC5-1506-000		1	CAP, ENERGY SAVE		
16	FC5-1061-000		1	KEY TOP, NUMBERS		
17	FC5-1064-000		1	KEY TOP, STOP		
18	FC5-1065-000		1	KEY TOP, RESET		
19	FC5-1066-000		1	KEY TOP, COUNTER		
20	FM2-1116-000		1	START KEY TOP ASSEMBLY		
21	FC7-4152-000		1	PANEL, CONTROL PANEL	EUR	
21	FC7-4151-000		1	PANEL, CONTROL PANEL	EXCEPT EUR	
22	FC6-9570-000		1	COVER, CONTROL PANEL SIDE		
501	XB4-5301-007		18	SCREW, P, M3X10		
502	XB6-7300-607		20	SCREW, CROOSS-RECESS, FCH		

FIGURE 140
RIGHT DOOR ASSEMBLY



NOTE : This assembly includes the assemblies shown in Figure 141 and 315.
注 : このユニットはFigure 141, 315のユニットを含みます。

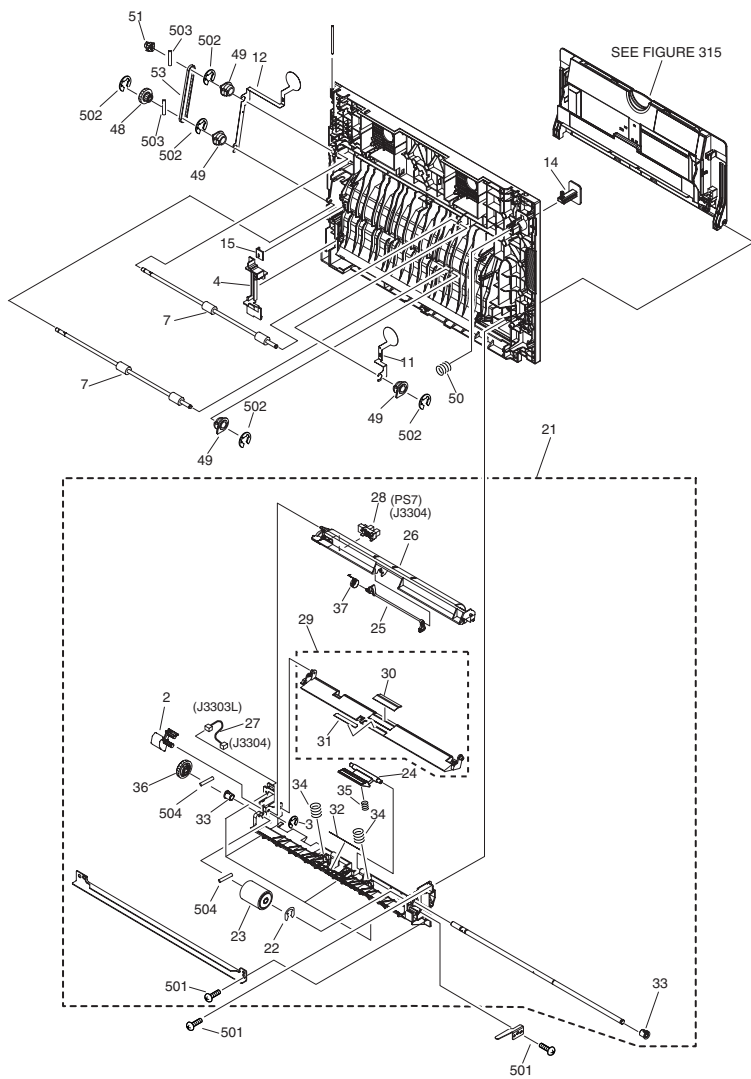


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.140	FM3-1272-000		1	RIGHT DOOR ASSEMBLY	SEE NOTE	
1	FL2-0106-000		1	GUIDE, PRE-REGIST. AUXILIARY		
2	FC6-9604-000		1	LEVER, RELEASE		
3	FC7-4155-000		1	RING, E		
4	FC6-9625-000		1	COVER, MULTI FEED CONNECTOR		
5	FC5-0693-000		2	DAMPER, FLAPPER		
6	FC5-0652-000		1	GUIDE, DUPLEXING FEEDER, 2		
7	FC5-0653-020		2	ROLLER, DUPLEXING FEEDER		
8	FC5-0659-000		1	SPRING, TORSION		
9	FC6-4815-000		1	PLATE,HINGE,UPPER		
10	FC5-0674-000		1	STRAP, RIGHT DOOR		
11	FC5-0676-000		1	PLATE, GROUNDING		
12	FC6-4026-000		1	PLATE, GROUNDING		
13	FC5-0682-000		1	PIN, INNER DOOR HINGE		
14	FC5-0685-000		1	BUTTON, RIGHT DOOR		
15	FC5-0690-000		1	PLATE, SHOCK ABSORBER		
16	FC5-0972-000		1	SPRING, TORSION		
17	FC5-1354-000		1	FLAPPER, FIXING DELIVERY REV.		
18	FC6-2902-000		1	GUIDE, DUPLEXING FEEDER		
19	FG3-3189-020		1	CABLE, RIGHT DOOR UNIT		
20	FK2-0360-000		2	FAN		
21	FM3-1283-000		1	MULTI FEED FRAME ASSEMBLY		
22	FC6-5046-000		1	RING, RETAINING		
23	FB1-8581-000		1	ROLLER, PAPER PICK-UP		
23	FB1-8581-000		1	ROLLER, PAPER PICK-UP		
24	FC7-9481-000		1	PAD, MULTI FEED SEPARATION		
25	FC5-0489-000		1	FLAG, MULTI FEED SENSOR		
26	FC5-0490-000		1	COVER, MULTI FEED ROLLER		
27	FG3-3188-000		1	CABLE, MULTI SENSOR		
28	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1252(C6)		
29	FL2-4399-000		1	PLATE, MULTI FEED, LIFTER		
30	FC5-0529-000		1	SHEET, SEPARATION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-0543-000		1	SHEET, SEPARATION		
32	FC5-0542-000		1	SHEET, MULTI FEED OUTLET		
33	FU5-1737-000		2	BUSHING		
34	FU6-2022-000		2	SPRING, COMPRESSION		
35	FS6-2791-000		1	SPRING, COMPRESSION		
36	FU7-0342-000		1	GEAR, 31T		
37	FU5-2034-000		1	SPRING, TORSION		
38	FC5-0496-000		1	GUIDE, PRE-REGIST. AUX., UPPER		
39	XA9-0894-010		3	SCREW,M3X6		
40	FC6-4015-000		4	SPRING, LEAF		
41	FC6-5055-000		2	ROLLER, DUPLEXING		
42	FC5-0657-000		1	FLAG, DUPLEXING FEEDER SENSOR		
43	FC5-0658-000		1	SPRING, TORSION		
44	FC5-0691-000		1	STOPPER, DOOR		
45	FL2-0143-000		1	GUIDE, DUPLEXING INTERNAL		
46	FC5-0703-000		2	LABEL, RIGHT INSIDE DOOR GRIP		
47	FU5-2067-000		1	SPRING, COMPRESSION		
48	FU5-0006-000		1	GEAR, 26T/PULLEY, 24T		
49	FU5-1006-000		4	BUSHING		
50	FU5-2063-000		1	SPRING, COMPRESSION		
51	FU5-3016-000		1	PULLEY, 24T		
52	XA9-1386-000		1	SCREW,RS,M3X8		
53	XF2-4112-240		1	BELT, TIMING, COGGED		
54	FC7-5893-000		2	FILTER, VOC		
55	FU5-2044-000		2	SPRING, COMPRESSION		
56	FU5-2045-000		2	SPRING, COMPRESSION		
57	FU5-6014-000		2	COLLAR		
58	FM2-0355-000		1	HOOK HOLDER UNIT		
59	FL2-0298-000		2	HOLDER, FILTER		
501	XB4-5401-007		20	SCREW, M4X10		
502	XD2-1100-422		5	RETAINING RING (C-TYPE)		
503	XD3-2200-102		2	PIN, PARALLEL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
504	XD3-2160-162		2	PIN,DOWEL		
	FC5-0681-000		1	PLATE,INTERNAL DOOR HINGE,		

2-36

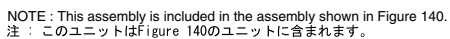


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.141	FM2-0252-000		1	PAPER FEEDER FRAME ASSEMBLY	SEE NOTE	
1	FC5-0548-000		2	SHEET, PRE-REGISTRATION		
2	FC5-1120-000		1	FRAME, FEEDER		
3	FC6-2911-000		1	ROLLER, TRANSFER		
4	FC5-1124-000		1	ARM, TRANSFER, FRONT		
5	FC5-1125-000		1	ARM, TRANSFER, REAR		
6	FC5-1126-000		1	PLATE, TRANSFER ELECTRODE, R.		
7	FC5-1127-000		1	PLATE, STATIC CHARGE ELECTRODE		
8	FC5-1536-000		2	PIN, TRANSFER HINGE		
9	FC5-1558-000		1	COVER,ELECTRODE PLATE,FRONT		
10	FC5-1559-000		1	COVER,ELECTRODE PLATE,REAR		
11	FL2-0247-000		1	HOLDER,STATIC CHARGE ELIMI.		
12	FL2-0250-000		1	GUIDE, PRE-REGIST. DOOR SIDE		
13	FC5-0549-000		1	ELIMINATOR, STATIC CHARGE		
14	FC5-1552-000		1	SHEET, PRE-REGIST. DOOR SIDE		
15	FL2-0251-000		1	ROLLER, REGISTRATION SOFT		
16	FC5-1527-000		1	GUIDE, SWING LOWER, LOWER		
17	FC5-1560-000		2	HOLDER, SWING GUIDE, LOWER		
18	FL2-0246-000		1	GUIDE, SWING LOWER, UPPER		
19	FU6-2010-000		2	SPRING		
20	FU5-2037-000		1	PLATE, GROUNDING		
21	FU5-2076-000		2	SPRING		
22	FU5-2611-000		1	SPRING, COMPRESSION		
23	FU6-2020-000		1	SPRING, COMPRESSION		
24	XA9-1297-000		2	SCREW, M3X10		
501	XB4-5300-607		2	SCREW,P,M3X6		
502	XB4-5401-007		5	SCREW, M4X10		
503	XD1-1106-219		1	SHIM, CIRCULAR		

FIGURE 145
RIGHT LOWER DOOR ASSEMBLY

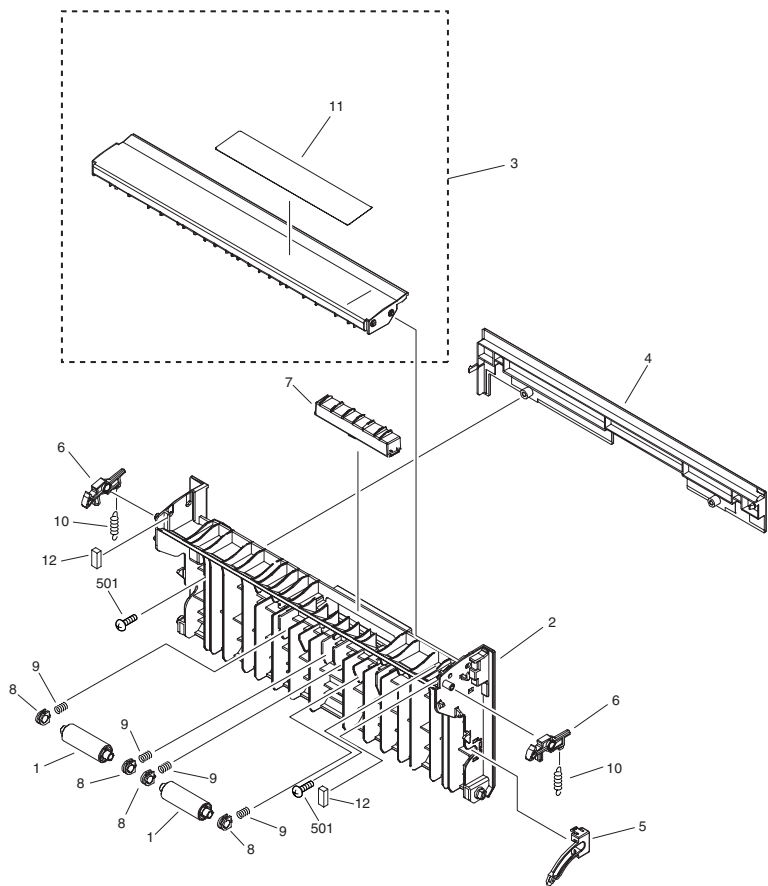


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.145	FM2-0131-020		1	RIGHT LOWER DOOR ASSEMBLY		
1	FB6-3313-000		2	ROLLER, PAPER FEED		
2	FC5-0588-010		1	DOOR, RIGHT LOWER		
3	FL2-0126-010		1	GUIDE, DECK PATH		
4	FC5-0590-000		1	PANEL, BLANKING		
5	FC5-0592-000		1	STOPPER, RIGHT LOWER DOOR		
6	FC5-0593-000		2	HOOK, RIGHT LOWER DOOR		
7	FC5-0594-000		1	GRIP, RIGHT LOWER DOOR		
8	FU5-1035-000		4	BUSHING		
9	FU6-2924-000		4	SPRING, COMPRESSION		
10	FU5-2030-000		2	SPRING, TENSION		
11	FU5-8011-000		1	LABEL, LASER CAUTION		
12	FC5-7244-000		1	SHEET, RIGHT LOWER DOOR,B		
501	XB4-5400-807		2	SCREW,P,M4X8		
	XB4-7300-807		1	SCREW,TAPPING,TRUSS HEAD,M3X8		

FIGURE 160
DADF MOUNTING HARDWARE

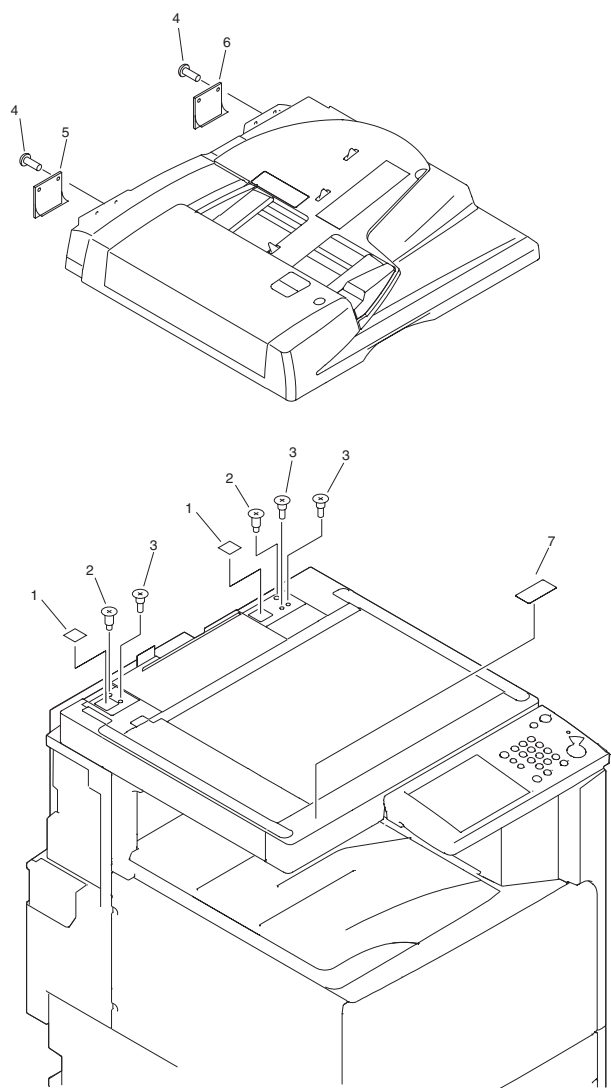
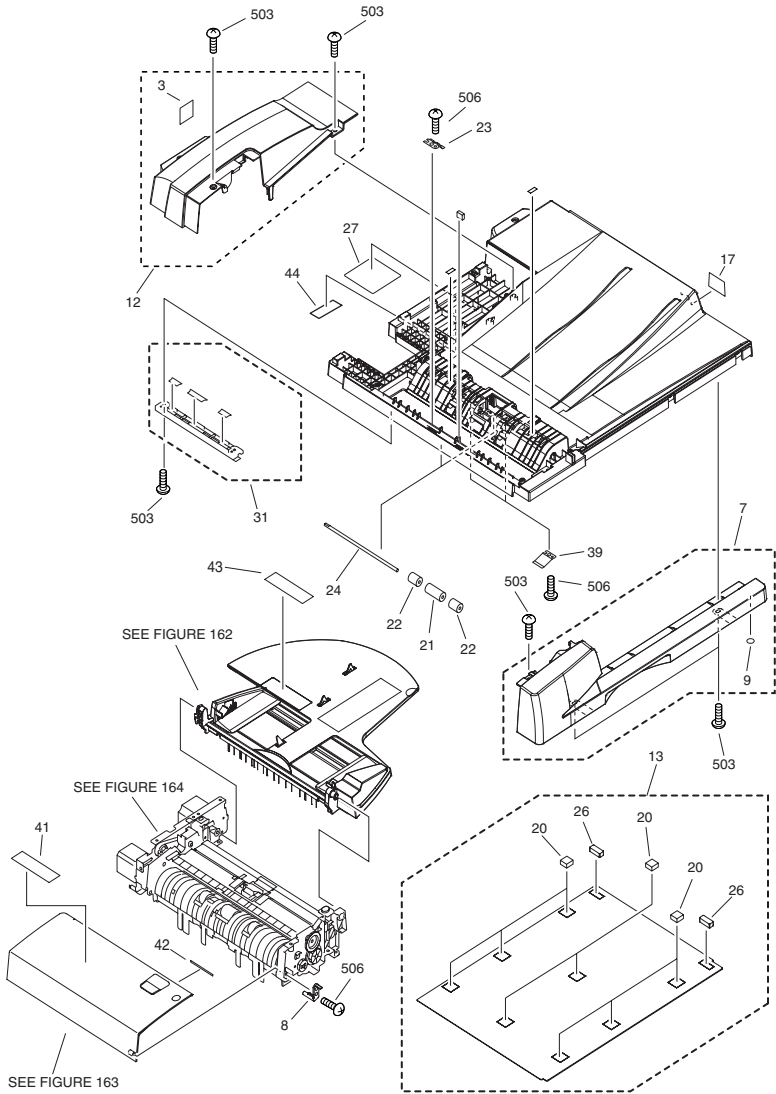


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.160	NPN		RF	DADF MOUNTING HARDWARE	SVC,SVH,SVM,SVS	
1	FC5-4427-000		2	SHEET, BLANKING		
2	FU5-9139-000		2	SCREW, STEPPED, M5X6		
3	FU5-9140-000		3	SCREW, STEPPED, M4X10		
4	XA9-0874-000		4	SCREW, M3X8		
5	FB5-9504-000		1	SHEET,HINGE GUIDE,LEFT		
6	FB5-9505-000		1	SHEET, HINGE GUIDE, RIGHT		
7	FC5-4412-000		1	LABEL, CLEANING		

FIGURE 161
DADF ASSEMBLY



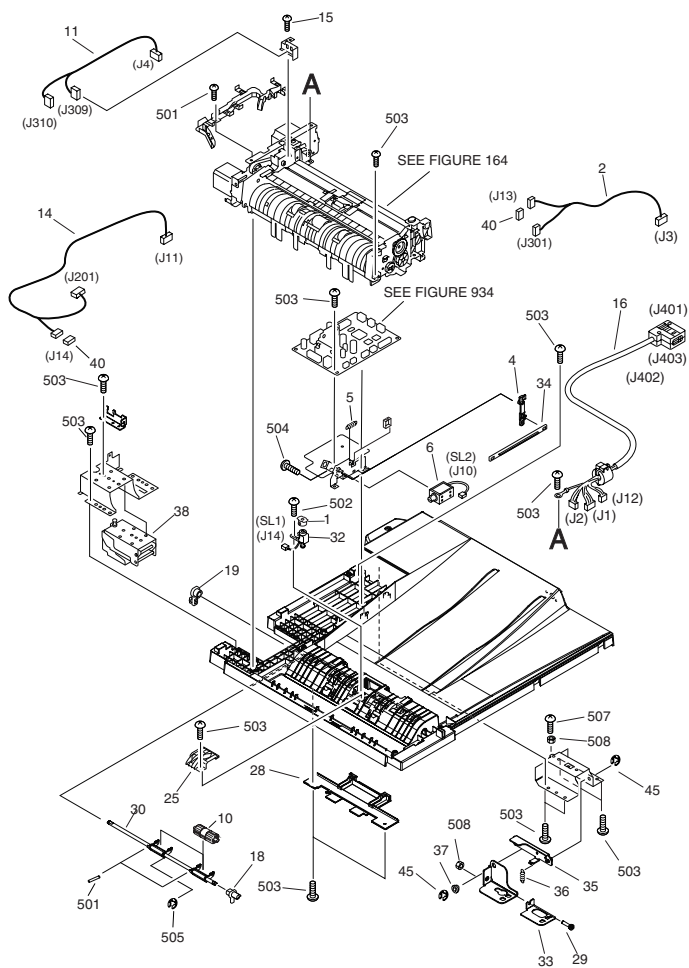


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.161	NPN		RF	DADF ASSEMBLY	SVC,SVH,SVM,SVS	
1	FB5-9410-000		1	STAMPER		
2	FF3-4608-000		1	CABLE, JOINT		
3	FC5-4400-000		1	LABEL, HINGE CAUTION		
4	FC5-4279-000		1	LEVER, SOLENOID		
5	FS7-2662-000		1	SPRING, TENSION		
6	FL2-2954-000		1	SOLENOID	SL2	
7	FL2-0961-000		1	PANEL, FRONT		
8	FC5-4264-000		1	SHAFT, OPEN/CLOSE		
9	XH9-0126-000		1	SHEET, CLEAR DAMPER		
10	FC6-2778-000		2	ROLLER, DELIVERY REVERSE		
11	FF3-4306-000		1	CABLE, COVER OPEN/CLOSE SENSOR		
12	FL2-0941-000		1	PANEL, REAR		
13	FL2-0947-020		1	PANEL,COPYBOARD		
14	FF3-4607-000		1	CABLE, SOLENOID LED	SL2	
15	XA9-0894-010		1	SCREW,M3X6		
16	FG3-3800-000		1	CABLE, INTERFACE		
17	FC5-4428-000		1	SHEET, BLANKING		
18	FC5-4280-000		1	BUSHING		
19	FC5-4281-000		1	BUSHING		
20	FC5-4295-010		8	SHEET,COPYBOARD COVER,LARGE		
21	FC5-4286-000		2	ROLLER, PAPER FEED, 1		
22	FC5-4287-000		4	ROLLER, PAPER FEED, 2		
23	FB5-9401-000		2	SPRING, LEAF		
24	FC5-4285-030		2	SHAFT, PAPER FEED ROLLER		
25	FC5-4291-000		1	GUIDE, STAMP		
26	FC5-4293-010		2	SOPNGE,COPYBOARD PANEL		
27	FC5-4399-000		1	LABEL, HINGE CAUTION		
28	FC5-4292-000		1	GUIDE, PAPER FEED ROLLER, 2		
29	FC5-4274-000		1	SCREW, ADJUSTMENT, M4		
30	FL2-0945-010		1	SHAFT,DELIVERY REVERSE ROLLER		
31	FL2-0946-000		1	GUIDE, PAPER FEED ROLLER, 1		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FK2-0216-000		1	SOLENOID	SL1	
33	FC5-4273-020		1	PLATE, RIGHT HINGE ADJUSTMENT		
34	FC5-4278-000		1	LINK, SOLENOID		
35	FL2-0943-010		1	ARM,RIGHT HINGE		
36	FS7-2660-000		1	SPRING, TENSION		
37	FU5-1173-000		1	BUSHING		
38	FC6-2803-000		1	LEFT HINGE UNIT		
39	FC5-4289-000		2	SPRING, LEAF		
40	VS1-7177-002		2	CONNECTOR, SNAP TIGHT, BK		
41	FC5-4395-000		1	LABEL, DOCUMENT PROHIBITION	A/INCH SIZE A SIZE A/B/ INCH SIZE	
42	FC5-4408-000		1	LABEL, DOCUMENT SIZE		
43	FC5-4392-020		1	LABEL, DOCUMENT SIZE	A/B/INCH SIZE	
43	FC5-4394-000		1	LABEL, DOCUMENT SIZE	A/INCH SIZE	
44	FC5-4397-000		1	LABEL, HINGE CAUTION	A/INCH SIZE A SIZE A/B/ INCH SIZE	
45	XD9-0136-000		2	RETAINING RING (E-TYPE)		
501	XD3-1200-102		2	SPRING PIN		
502	XB4-5300-806		1	SCREW,TAPPING, TRUSS HEAD M3X8		
503	XB4-5401-205		27	SCREW,P,M4X12		
504	XB1-2300-306		2	SCREW,MACH.,TRUSS HEAD,M3X3		
505	XD2-1100-402		1	RETAINING RING (E-TYPE)		
506	XB4-5400-809		4	SCREW,P,M4X8		
507	XB1-2401-406		2	BINDING HEAD MACHINE SCREW		
508	XB7-2100-405		2	NUT, HEX M4		

FIGURE 162
DOCUMENT TRAY ASSEMBLY

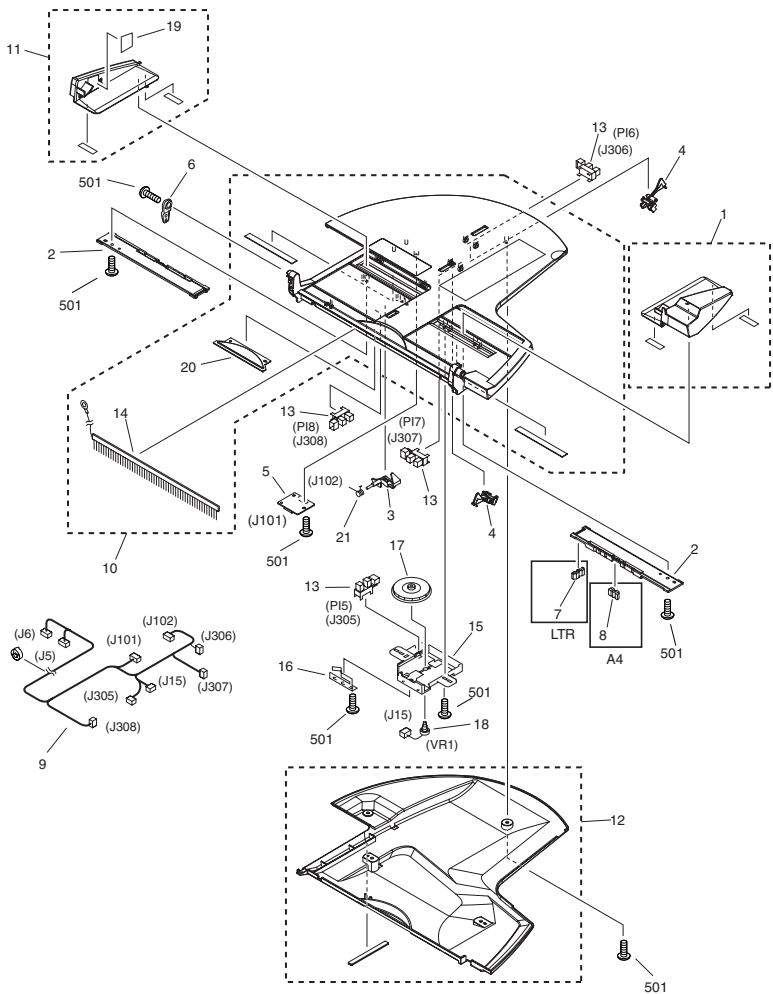


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.162	FM2-2964-050		1	DOCUMENT TRAY ASSEMBLY	SVC,SVH,SVM,SVS	
1	FL2-0951-000		1	GUIDE, DOCUMENT, FRONT		
2	FC5-4305-020		2	RACK, DOCUMENT SIDE GUIDE		
3	FC5-4306-000		1	FLAG, CYCLE END		
4	FC5-4307-000		2	FLAG, DOCUMENT LENGTH SENSOR		
5	FG3-3758-000		1	CONNECTING PCB UNIT		
6	FC5-4308-000		1	HOLDER, DOCUMENT TRAY		
7	FC5-4421-000		1	RACK	LTR	
8	FC5-4422-000		1	RACK	A4	
9	FF3-4609-000		1	CABLE, DOCUMENT TRAY		
10	FL2-0949-000		1	TRAY, DOCUMENT, UPPER		
11	FL2-0950-000		1	GUIDE, DOCUMENT, REAR		
12	FL2-0952-000		1	GUIDE, DOCUMENT TRAY, LOWER		
13	WG8-5624-000		4	IC, PHOTO INTERRUPTER	PS15,16,17,18	
14	FB5-9414-000		1	ELIMINATOR, STATIC CHARGE		
15	FC5-4302-000		1	HOLDER, VOLUME		
16	FB5-9417-000		1	SPRING, LEAF		
17	FU5-0633-000		1	GEAR, 62T		
18	FG3-3757-000		1	VARIABLE RESISTOR UNIT	VR1	
19	FC5-4406-000		1	LABEL, DOCUMENT HEIGHT LIMIT		
20	FC5-4309-000		1	WINDOW, DOCUMENT TRAY		
21	FB5-9427-000		1	SPRING, TORSION		
501	XB4-7300-809		AR	SCREW, TAP, BINDING HEAD, M3X8		

FIGURE 163
OPEN/CLOSE PANEL ASSEMBLY

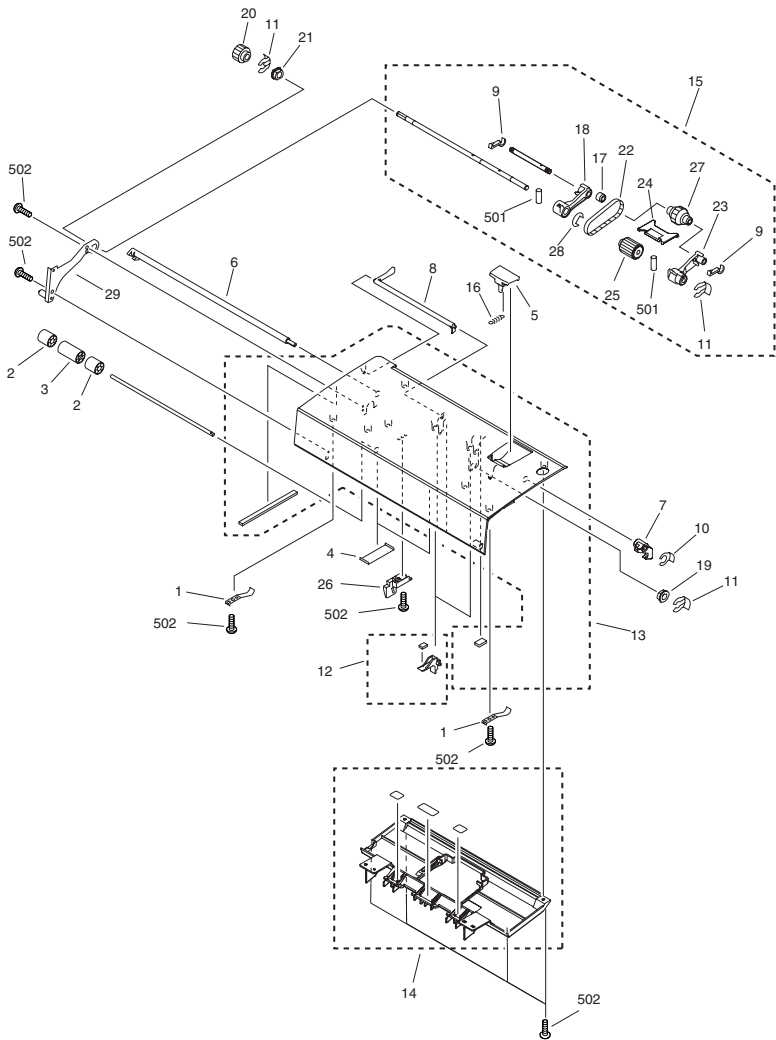
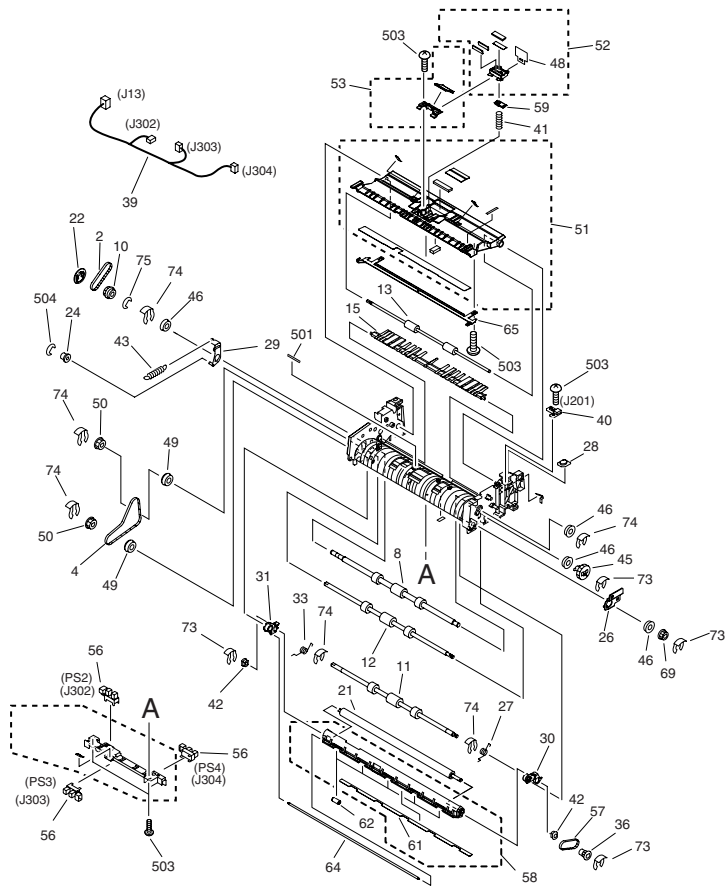


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.163	FM2-2954-000		1	OPEN/CLOSE PANEL ASSEMBLY	SVC,SVH,SVM,SVS	
1	FB5-9434-000		2	SPRING, LEAF		
2	FC5-4323-000		2	ROLLER, REGISTRATION, 1		
3	FC5-4324-000		1	ROLLER, REGISTRATION, 2		
4	FB5-9438-000		2	SPRING, LEAF		
5	FC5-4326-000		1	LEVER, OPEN/CLOSE		
6	FB5-9440-000		1	SHAFT, LATCH		
7	FC5-4327-000		1	LEVER, LATCH		
8	FC5-4329-000		1	FLAG, DOCUMENT SENSOR		
9	FC5-4336-000		2	LEVER, STOP		
10	FC5-4424-000		1	CLIP		
11	FC5-4425-000		2	CLIP		
12	FL2-0948-000		2	SHUTTER		
13	FL2-0953-000		1	PANEL, OPEN/CLOSE		
14	FL2-0955-000		1	GUIDE, OPEN/CLOSE		
15	FM2-2955-000		1	SEPARATION ROLLER ASSEMBLY		
16	FS7-2663-000		1	SPRING, TENSION		
17	FU5-3333-000		1	PULLEY		
18	FM2-2958-000		1	PICK UP ARM UNIT,REAR		
19	FU5-1168-000		1	BUSHING		
20	FU5-0628-000		1	GEAR, 18T		
21	FU5-1172-000		1	BUSHING		
22	XF2-1606-135		1	BELT, TIMING		
23	FM2-2957-000		1	PICK UP ARM UNIT,FRONT		
24	FC5-4341-000		1	GUIDE, SEPARATION ROLLER		
25	FC6-2784-000		1	ROLLER, PAPER SEPARATION		
26	FC5-4338-000		1	COVER, REGISTRATION ADJUSTMENT		
27	FM2-2956-000		1	PICK UP ROLLER ASSEMBLY		
28	XD9-0136-000		1	RING, E		
29	FL2-0954-000		1	SIDE PLATE		
501	XD3-2200-102		2	PIN, PARALLEL		
502	XB4-5300-806		9	SCREW,TAPPING, TRUSS HEAD M3X8		

FIGURE 164
PAPER FEEDER ASSEMBLY



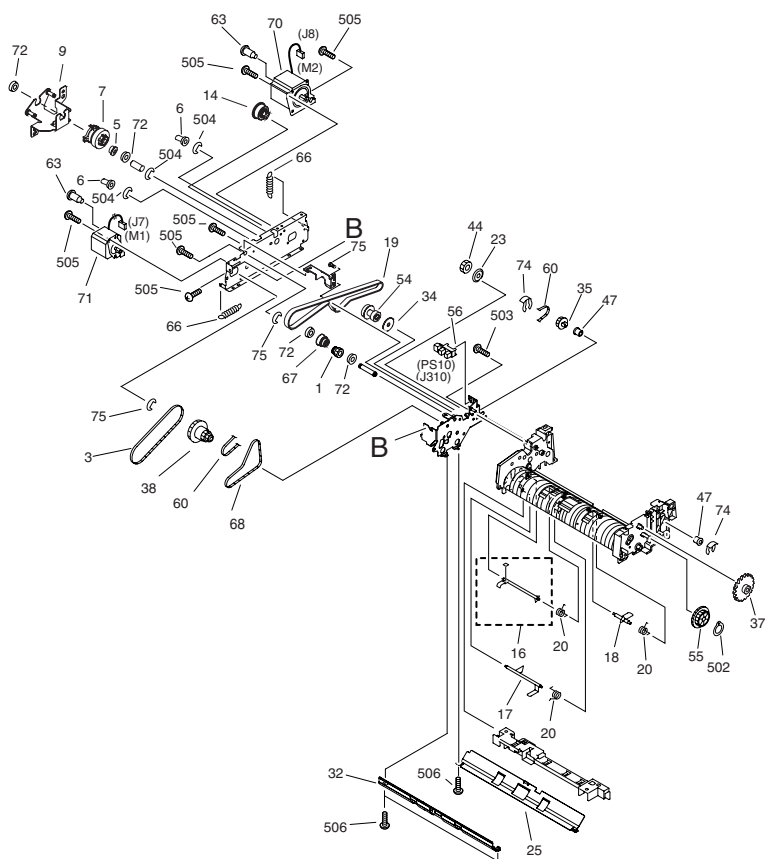
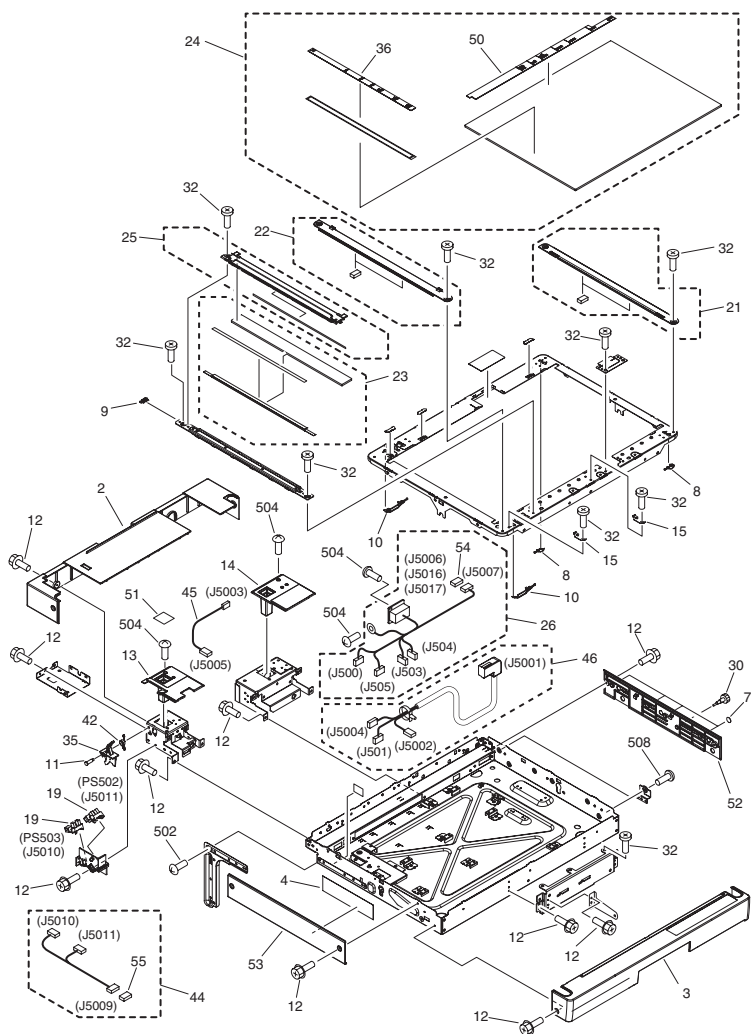


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.164	FM2-2959-000		1	PAPER FEEDER ASSEMBLY	SVC,SVH,SVM,SVS	
1	FC6-2785-000		1	GEAR, 17T		
2	XF2-1605-940		1	BELT, TIMING		
3	XF2-1607-440		1	BELT, TIMING		
4	XF9-0727-000		1	BELT, TIMING		
5	FC6-2781-000		1	PULLEY, 28T		
6	FC6-2791-000		2	TENSIONER		
7	FH6-5128-000		1	CLUTCH		
8	FC5-4354-000		1	ROLLER, REGISTRATION		
10	FB5-9466-000		1	PULLEY, ONE-WAY		
11	FC6-2805-000		1	ROLLER, PAPER FEEDER, 1		
12	FC6-2806-000		1	ROLLER, PAPER FEEDER, 2		
13	FC6-2807-000		1	ROLLER, PAPER DELIVERY		
14	FM2-2961-000		1	ESTRANGEMENT CLUTCH ASSEMBLY		
15	FB5-9471-000		1	DEFLECTOR, PAPER		
16	FL2-0965-000		1	FLAG, REGISTRATION SENSOR		
17	FC5-4358-000		1	FLAG, READ SENSOR		
18	FC5-4359-000		1	FLAG, PAPER DELIVERY SENSOR		
19	XF2-3616-660		1	BELT		
20	FB5-9477-000		3	SPRING, TORSION		
21	FC6-2804-000		1	ROLLER, PLATEN		
22	FB6-2705-000		1	RING, E, FRANGE		
23	FC5-4353-000		1	FLANGE, BELT		
24	FC5-4356-000		1	PULLEY, TENSIONER		
25	FC5-4363-000		1	GUIDE, PLATEN ROLLER, RIGHT		
26	FC5-4376-000		1	GUIDE, PLATEN		
27	FC5-4381-000		1	SPRING, TORSION		
28	FB5-9460-000		1	WINDOW, LED		
29	FL2-0958-030		1	PLATE, TENSIONER		
30	FL2-0959-000		1	ARM, SWING BUSHING, FRONT		
31	FL2-0960-000		1	ARM, SWING BUSHING, REAR		
32	FC5-4362-000		1	GUIDE, PLATEN ROLLER, LEFT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
33	FC5-4382-000		1	SPRING, TORSION	PS2,3,4	
34	FC6-2797-000		1	FLANGE		
35	FU5-3147-000		1	PULLEY, 28T		
36	FU5-3148-000		1	PULLEY, 18T		
37	FC6-2798-000		1	KNOB, JAM CLEARING		
38	FU5-3150-000		1	PULLEY, 56T/29T/21T		
39	FF3-4303-000		1	CABLE, PATH SENSOR		
40	FG3-3303-030		1	LED PCB UNIT		
41	FU5-2364-000		1	SPRING, COMPRESSION		
42	FU5-1171-000		2	BUSHING		
43	FS7-2666-000		1	SPRING, TENSION		
44	FU5-0629-000		1	GEAR, 19T		
45	FU5-0630-000		1	GEAR, 30T		
46	FU5-1169-000		4	BUSHING		
47	FU5-1170-000		2	BUSHING		
48	FC5-4368-000		1	PAD, PAPER SEPARATION		
49	XG9-0507-000		2	BEARING, BALL, MF128ZZ		
50	FU5-3146-000		2	PULLEY, 27T		
51	FL2-0962-000		1	GUIDE, PAPER SEPARATION		
52	FL2-0963-010		1	HOLDER,SEPARATION PAD,1		
53	FL2-0964-000		1	HOLDER, SEPARATION PAD, 2		
54	FU5-3337-000		1	PULLEY, 28T,GEAR, 15T		
55	FU6-0673-000		1	GEAR, 54T/39T		
56	WG8-5624-000		4	IC, PHOTO INTERRUPTER		
57	XF2-1604-435		1	BELT, TIMING		
58	FL2-0968-000		1	HOLDER, GUIDE ROLLER		
59	FC5-4367-000		1	MOUNT, SPRING, PAD		
60	XF2-1610-240		1	BELT, TIMING		
61	FC5-4373-000		1	SHEET, PAPER FEED		
62	FC5-4374-000		5	ROLLER, GUIDE		
63	FS1-9010-020		2	SCREW, STEPPED, M3		
64	FC5-4372-020		1	SHAFT, GUIDE ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
65	FC5-4365-000		1	PLATE, SEPARATION GUIDE		
66	FS7-2664-000		2	SPRING, TENSION		
67	FU5-3336-000		1	PULLEY, 36T/28T		
68	XF2-1607-640		1	BELT, TIMING		
69	FU5-3149-000		1	PULLEY, 23T		
70	FH5-1129-000		1	MOTOR, STEPPING, DC	M2	
71	FH5-1128-000		1	MOTOR, STEPPING, DC	M1	
72	FU5-1172-000		4	BUSHING		
73	FC5-4424-000		4	CLIP		
74	FC5-4425-000		8	CLIP		
75	XD9-0137-000		3	RING, E		
501	XD3-2200-102		1	PIN, PARALLEL		
502	XD2-2100-502		1	GRIP RING		
503	XB4-5400-809		4	SCREW, P, M4X8		
504	XD2-1100-322		4	RETAINING RING (E-TYPE)		
505	XB1-2400-606		6	SCREW, MACHINE M4X6		
506	XB1-2300-306		2	SCREW, MACH., TRUSS HEAD, M3X3		

FIGURE 210
READER ASSEMBLY



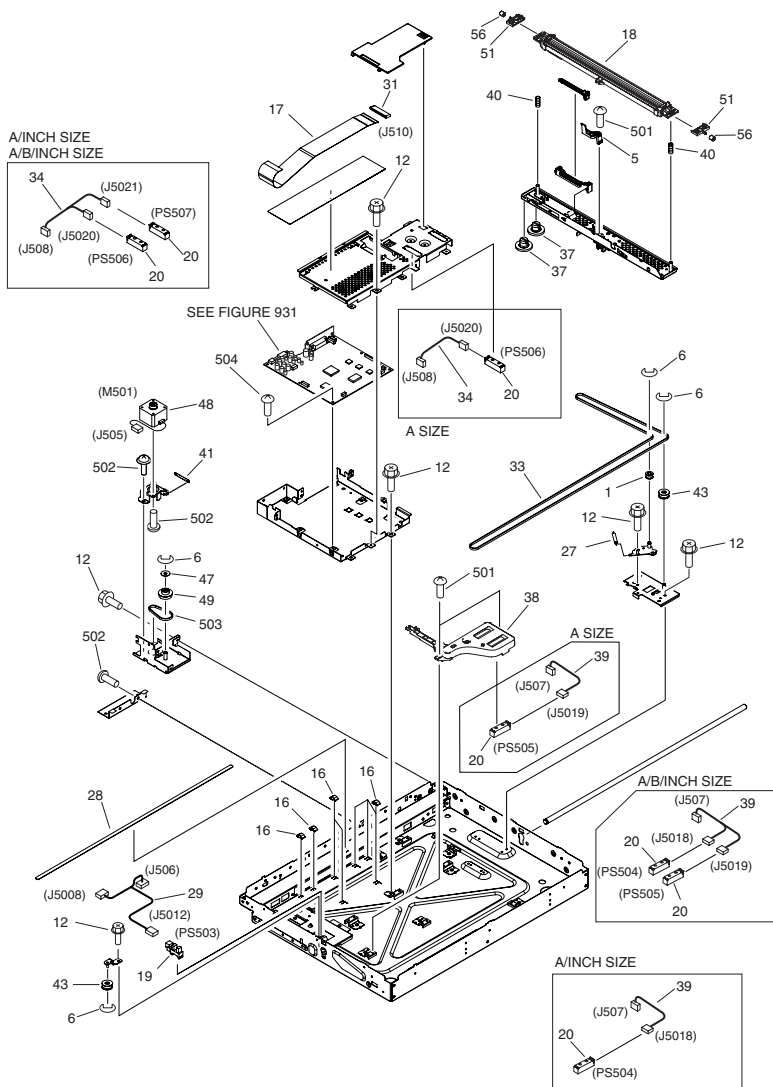


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.210	NPN		RF	READER ASSEMBLY		
1	FB6-1321-000		1	PULLEY, TENSION		
2	FC6-2759-000		1	PANEL, READER, REAR		
3	FC6-2765-000		1	PANEL, READER, FRONT		
4	FL2-2999-000		1	LABEL,SERVICE		
5	FC5-0792-000		1	RETAINER, BELT		
6	XD9-0136-000		4	RING, E		
7	FC5-0166-000		4	SEAL, BLANKING		
8	FC5-1426-000		2	GUIDE, CARRIAGE, RIGHT		
9	FC5-1427-000		1	COVER, EDGE		
10	FC5-1439-000		2	GUIDE, CARRIAGE, LEFT		
11	FS5-9227-020		1	SCREW, STEPPED, M4		
12	XA9-1386-000		69	SCREW,RS,M3X8		
13	FC5-1446-000		1	PANEL, DF SUPPORT, LEFT		
14	FC5-1447-000		1	PANEL, DF SUPPORT, RIGHT		
15	FC5-1473-000		2	RETAINER, GLASS		
16	FC5-1499-000		7	PLATE, GROUNDING		
17	FH2-7174-000		1	CABLE, FLEXIBLE FLAT		
18	FL2-3002-000		1	CONTACT IMAGE SENSOR UNIT		
19	WG8-5624-000		3	IC, PHOTO INTERRUPTER		
20	FH7-7569-000		4	DOCUMENT SIZE SENSOR UNIT		
21	FL2-0127-000		1	RETAINER, GLASS, RIGHT		
22	FL2-0128-000		1	RETAINER, GLASS, LEFT		
23	FL2-2942-000		1	GLASS, READER		
24	FL2-2945-000		1	GLASS, COPYBOARD	A SIZE	
24	FL2-2946-000		1	GLASS, COPYBOARD	A/B/INCH SIZE	
24	FL2-2944-000		1	GLASS, COPYBOARD	A/INCH SIZE	
25	FL2-0279-000		1	GUIDE, PAPER		
26	FG3-3152-000		1	CABLE, READER		
27	FU5-2103-000		1	SPRING, TENSION		
28	FC5-1492-000		1	PLATE, RAIL		
29	FG3-3153-000		1	CABLE, HOME POSITION SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FU5-9006-020		1	SCREW, FIXED, M4		
31	FH7-9334-000		1	CORE, FERRITE		
32	XA9-1415-000		15	SCREW, FLAT HEAD, M4		
33	XF9-0743-000		1	BELT, TIMING		
34	FG3-3795-000		1	CABLE, SIZE DETECT	A SIZE	
34	FG3-3768-000		1	CABLE, SIZE DETECT	A/INCH SIZE A/B/INCH SIZE	
35	FC6-2763-000		1	FLAG, SENSOR		
36	FU5-8005-000		1	PLATE, WIDTH INDEX	A SIZE	
36	FU5-8007-010		1	PLATE, WIDTH INDEX	A/B/INCH SIZE	
36	FU5-8003-000		1	PLATE, WIDTH INDEX	A/INCH SIZE	
37	FB3-2411-000		2	PIN, SLIDE		
38	FC6-2764-020		1	HOLDER, SIZE DETECT		
39	FG3-3794-020		1	CABLE, MAIN SIZE DETECT	A SIZE	
39	FG3-3767-020		1	CABLE, MAIN SIZE DETECT	A/B/INCH SIZE	
39	FG3-3793-000		1	CABLE, MAIN SIZE DETECT	A/INCH SIZE	
40	FU6-2236-000		2	SPRING, COMPRESSION		
41	FU5-2105-000		1	SPRING, TENSION		
42	FU5-2057-000		1	SPRING, TORSION		
43	FU5-3328-000		2	PULLEY,FOLLOWER		
44	FG3-3153-000		1	CABLE, HOME POSITION SENSOR		
45	FG3-3158-000		1	CABLE, HEATER CONNECTING		
46	FG3-3766-000		1	CABLE, POWER SUPPLY		
47	FB6-1339-000		1	FLANGE		
48	FH5-1028-000		1	MOTOR, STEPPING, DC		
49	FU5-3030-000		1	PULLEY, 24T/41T		
50	FU5-8552-000		1	PLATE, LENGTH INDEX	A SIZE	
50	FU5-8553-010		1	PLATE, LENGTH INDEX	A/B/INCH SIZE	
50	FU5-8551-000		1	PLATE, LENGTH INDEX	A/INCH SIZE	
51	FB6-1336-000		2	GUIDE, CIS		
52	FC5-1442-000		1	PANEL, READER, RIGHT		
53	FC5-1443-000		1	PANEL, READER, LEFT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
54	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
55	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
56	FB6-1337-000		2	COLLAR		
501	XB2-8300-805		1	SCREW, MACH, PAN HEAD, M3X8		
502	XB6-7300-407		4	SCREW, TP, M3X4		
503	XF2-4606-740		1	BELT, TIMING, COGGED		
504	XB1-2300-605		3	SCREW, MACHINE M3X6		
	FC5-1454-000		1	MOUNT, RDF, LEFT		

FIGURE 250
MAIN DRIVE ASSEMBLY (iR3025/3025N)

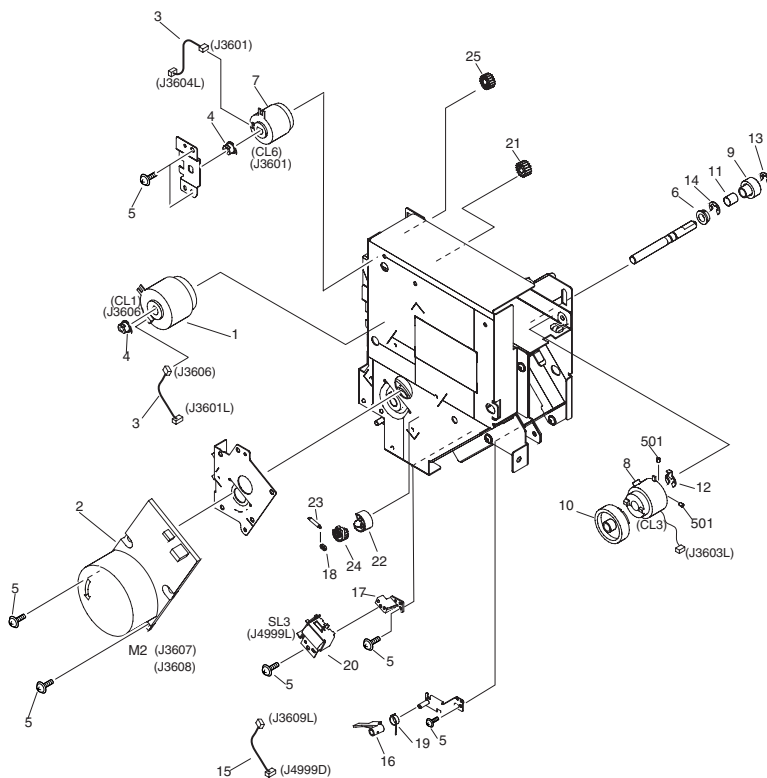


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.250	FM2-1814-000		1	MAIN DRIVE ASSEMBLY	IR3025/3025N	
1	FH6-5076-020		1	CLUTCH, ELECTRO MAGNETIC	CL1	
2	FK2-0385-000		1	MOTOR, DC	M2	
3	FM2-2842-000		2	CABLE, CLUTCH		
4	FU5-1615-000		2	BUSHING		
5	XA9-1164-000		8	SCREW,RS,M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FH6-5005-020		1	CLUTCH, ELECTRO MAGNETIC	CL6	
8	FK2-0404-000		1	CLUTCH, ELECTROMAGNETIC	CL3	
9	FU5-0087-000		1	GEAR,20T		
10	FU5-0098-000		1	GEAR,43T		
11	FU5-2079-000		1	SPRING		
12	FC6-5058-000		1	RING, E		
13	XD9-0136-000		1	RING, E		
14	XD9-0137-000		1	RING, E		
15	FM3-1270-000		1	CABLE, CLUTCH		
16	FC5-7260-000		1	LEVER, RELEASE		
17	FC5-7261-000		1	MOUNT, SOLENOID		
18	FC6-2993-000		1	COLLAR, SPRING		
19	FC7-2385-000		1	SPRING, TORSION		
20	FK2-2070-000		1	SOLENOID, FLAPPER	SL3	
21	FU5-0007-000		1	GEAR, 17T		
22	FU6-0036-000		1	CAM		
23	FU6-0041-000		1	SPRING, TENSION		
24	FU6-0054-000		1	GEAR, 15T		
25	FU6-0029-000		1	GEAR, 18T		
501	XB6-2300-409		2	SETSCREW,M3X4		

FIGURE 251
MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/
3045N)

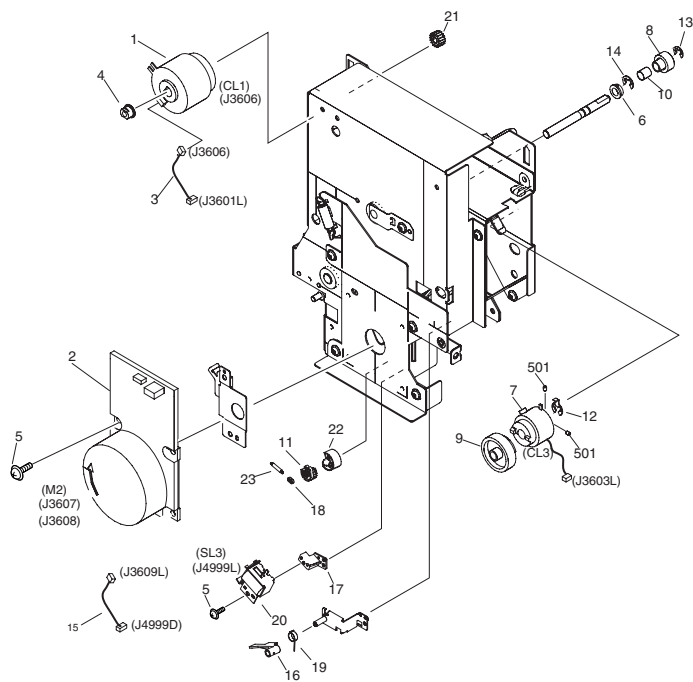


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.251	FM2-1815-000		1	MAIN DRIVE ASSEMBLY	IR3030/3035/3035N/3045/ 3045N	
1	FH6-5076-020		1	CLUTCH, ELECTRO MAGNETIC	CL1	
2	FK2-0362-000		1	MOTOR, DC	M2	
3	FM2-2842-000		2	CABLE, CLUTCH		
4	FU5-1615-000		1	BUSHING		
5	XA9-1164-000		6	SCREW,RS,M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FK2-0404-000		1	CLUTCH, ELECTROMAGNETIC	CL3	
8	FU5-0087-000		1	GEAR,20T		
9	FU5-0098-000		1	GEAR,43T		
10	FU5-2079-000		1	SPRING		
11	FU6-0054-000		1	GEAR, 15T		
12	FC6-5058-000		1	RING, E		
13	XD9-0136-000		1	RING, E		
14	XD9-0137-000		1	RING, E		
15	FM3-1270-000		1	CABLE, MULTI SOLENOID CONNECT.		
16	FC5-7260-000		1	LEVER, RELEASE		
17	FC5-7261-000		1	MOUNT, SOLENOID		
18	FC6-2993-000		1	COLLAR, SPRING		
19	FC7-2385-000		1	SPRING, TORSION		
20	FK2-2070-000		1	SOLENOID, FLAPPER	SL3	
21	FU5-0007-000		1	GEAR, 17T		
22	FU6-0036-000		1	CAM		
23	FU6-0041-000		1	SPRING, TENSION		
501	XB6-2300-409		2	SETSCREW,M3X4		

FIGURE 261
DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/
3045/3045N)

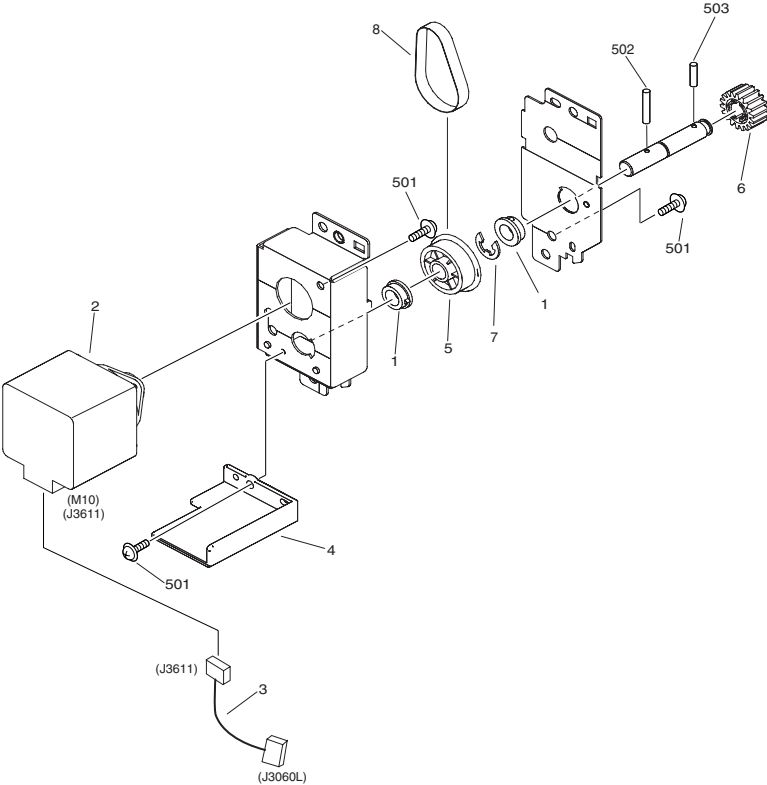


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.261	NPN		RF	DUPLEXING DRIVE ASSEMBLY	IR3030/3035/3035N/3045/ 3045N	
1	FA9-2112-000		2	BUSHING, PL		
2	FL2-3266-000		1	MOTOR,STEPPING,DC	M10	
3	FM2-2838-000		1	CABLE, DUPLEXING MOTOR		
4	FC5-7257-000		1	COVER, DUPLEX CONNECTOR		
5	FU6-0024-000		1	PULLEY, 40T		
6	FU6-0029-000		1	GEAR, 18T		
7	XD9-0137-000		1	RING, E		
8	XF2-1605-760		1	BELT, TIMING		
501	XB6-7300-607		4	SCREW, CROOSS-RECESS, FCH		
502	XD3-2200-182		1	PIN, DOWEL		
503	XD3-2200-122		1	PIN, DOWEL		

2-66

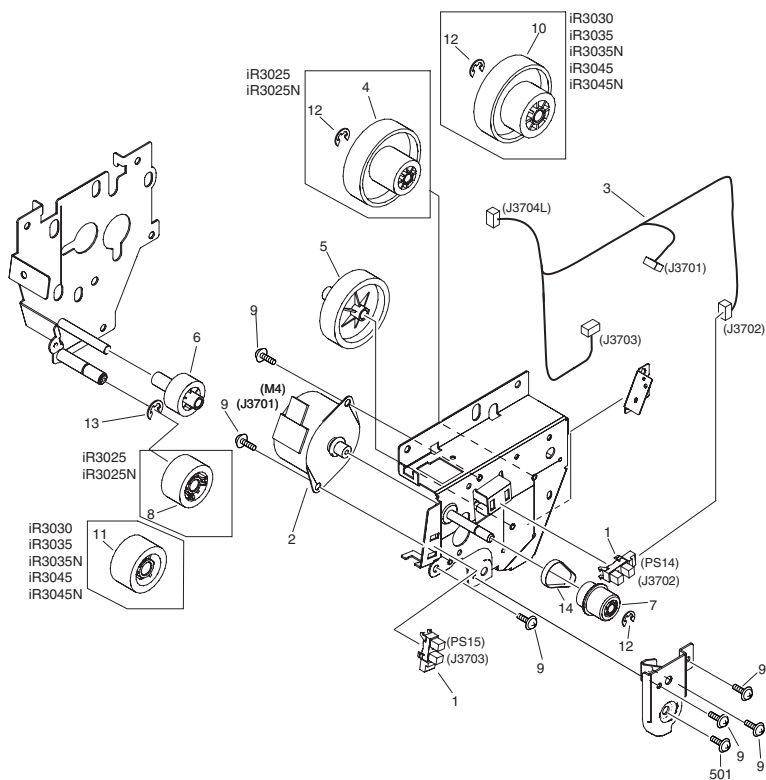


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.281	FM2-0242-000		1	FIXING DELIVERY DRIVE ASSEMBLY	iR3025/3025N	
Fig.281	FM2-1771-000		1	FIXING DELIVERY DRIVE ASSEMBLY	iR3030/3035/3035N/3045/ 3045N	
1	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1252(C6)	PS14,15	
2	FK2-0365-000		1	MOTOR, STEPPING, DC	M4	
3	FM2-2816-000		1	CABLE, FIXING DRIVE		
4	FU5-0095-000		1	GEAR, 17T/103T	iR3025/3025N	
5	FU5-0096-000		1	GEAR, 36T		
6	FU5-0097-000		1	GEAR, 17T		
7	FU5-0101-000		1	GEAR, 20T/PULLEY 28T		
8	FU5-0126-000		1	GEAR, 21T	iR3025/3025N	
9	XA9-1164-000		6	SCREW,RS,M3X6.5		
10	FU6-0019-000		1	GEAR, 24T	iR3030/3035/3035N/3045/ 3045N	
11	FU6-0020-000		1	GEAR, 24T	iR3030/3035/3035N/3045/ 3045N	
12	XD9-0136-000		2	RING, E		
13	XD9-0137-000		1	RING, E		
14	XF2-4104-040		1	BELT, TIMING		
501	XB6-7300-609		1	SCREW, MACH,PAN HEAD, M3X8		

2-68

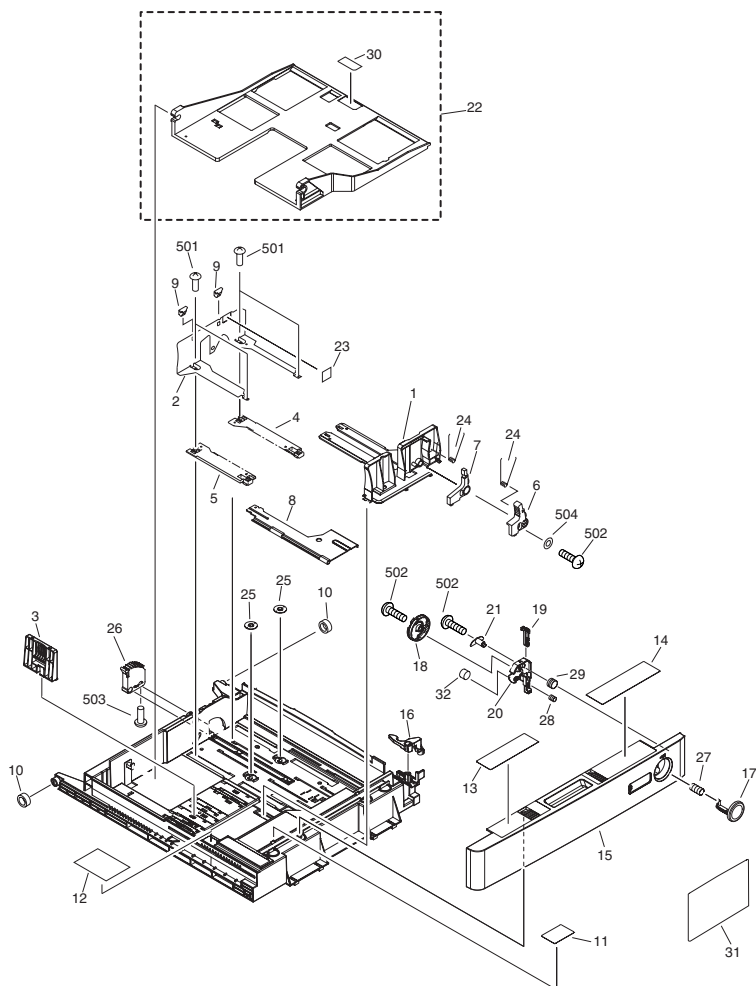


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.300	FM2-0141-000		1	CASSETTE	MIDDLE	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FC5-0585-000		1	LABEL, PAPER SET CAUTION		
13	FC5-0591-000		1	LABEL, SIZE CHANGE		
14	FC5-0598-000		1	LABEL, DIAL SET		
15	FC5-0622-000		1	PANEL, CASSETTE FRONT		
16	FC5-0635-000		1	ARM, LOCK		
17	FC5-0636-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-020		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-020		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, PAPER HEIGHT		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		
27	FU5-2032-000		1	SPRING, COMPRESSION		
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-3499-000		1	SHEET, SEPARATION		
31	FC5-7216-020		1	LABEL, CASSETTE SIZE, DIAL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	XZ1-1400-305		1	SPACER, S		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		3	SCREW, P, M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER,COP		

FIGURE 301
CASSETTE 2

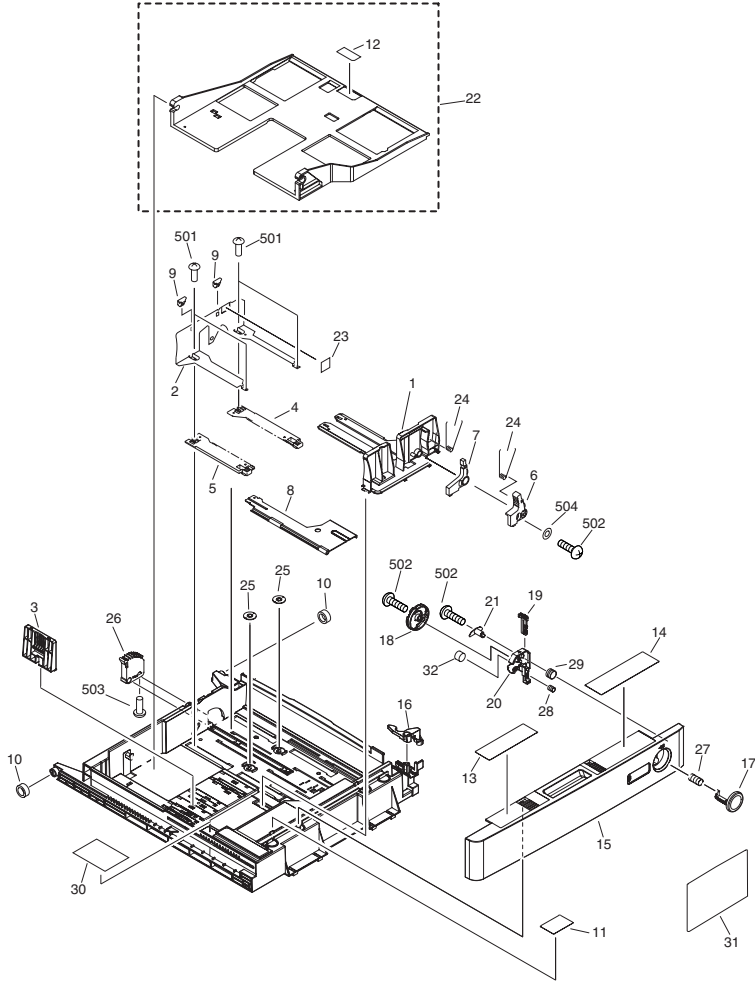


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.301	FM2-0142-000		1	CASSETTE	LARGE	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FB6-3499-000		1	SHEET, SEPARATION		
13	FC5-0584-000		1	LABEL, SIZE CHANGE		
14	FC5-0598-000		1	LABEL, DIAL SET		
15	FC5-0624-000		1	PANEL, CASSETTE FRONT		
16	FC5-0605-000		1	ARM, LOCK		
17	FC5-0637-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-020		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-020		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, PAPER HEIGHT		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		
27	FU5-2033-000		1	SPRING, COMPRESSION		
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-3524-000		1	LABEL, PAPER SIZE SELECT		
31	FC5-7216-020		1	LABEL, CASSETTE SIZE, DIAL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	XZ1-1400-305		1	SPACER, S		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		3	SCREW, P, M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER,COP		

FIGURE 310
PAPER PICK-UP ASSEMBLY 1

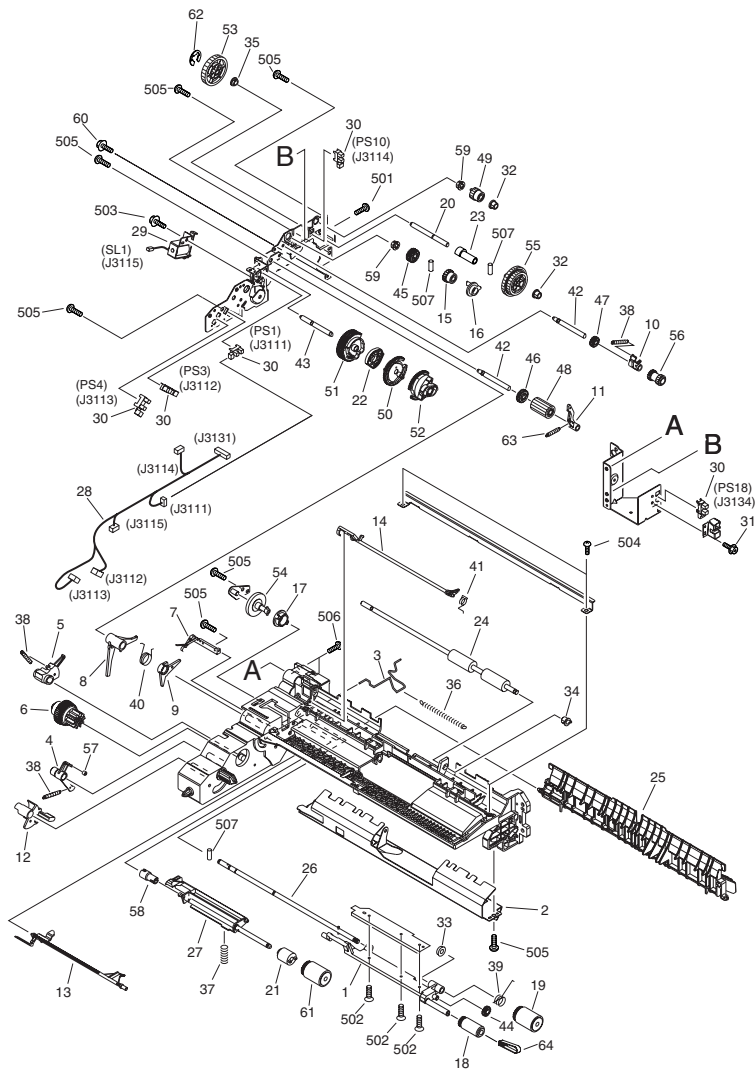


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.310	FM3-0009-000		1	PAPER PICK-UP ASSEMBLY	MIDDLE	
1	FB6-3380-020		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-000		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FB6-3390-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-020		1	SPRING, LEAF		
8	FB6-3393-000		1	ARM, PICK-UP		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FB6-3398-000		1	FLAG, PAPER DETECT SENSOR		
14	FL2-6580-000		1	PLATE, SENSOR FLAG		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP		
19	FC6-7083-000		1	ROLLER, FEED/SEPARATION		
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-7078-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		1	ROLLER, VERTICAL PATH		
25	FC5-0595-010		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FF6-2059-000		1	HOLDER, SEPARATION ROLLER		
28	FG3-2302-020		1	CABLE, PAPER PICK-UP		
29	FK2-0408-000		1	SOLENOID	SL1	
30	FH7-7312-000		5	IC, EE-SX4235A-P2,	PS1,3,4,10,18	
31	XA9-1386-000		1	SCREW,RS,M3X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FU5-1033-000		2	BUSHING		
33	FS5-1943-000		1	BUSHING		
34	FU5-1036-000		1	BUSHING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FS7-2798-000		1	SPRING, COMPRESSION		
38	FS7-2800-000		2	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
40	FS7-2802-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FF6-2397-000		1	GEAR, 46T		
51	FU7-0444-000		1	GEAR, 51T		
52	FU7-0445-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU6-0710-000		1	GEAR, 16T/16T		
57	FC6-5064-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		
60	XA9-0656-000		1	SCREW,RS,M3X10		
61	FC6-6661-000		1	ROLLER, SEPARATION		
62	XD9-0136-000		1	RING, E		
63	FU6-2784-000		1	SPRING, TENSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
64	FC7-5845-000		1	STOPPER, ROLLER		
501	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-605		2	SCREW,RS,M3X6		
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		
507	XD3-2200-122		3	PIN, DOWEL		

FIGURE 311
PAPER PICK-UP ASSEMBLY 2

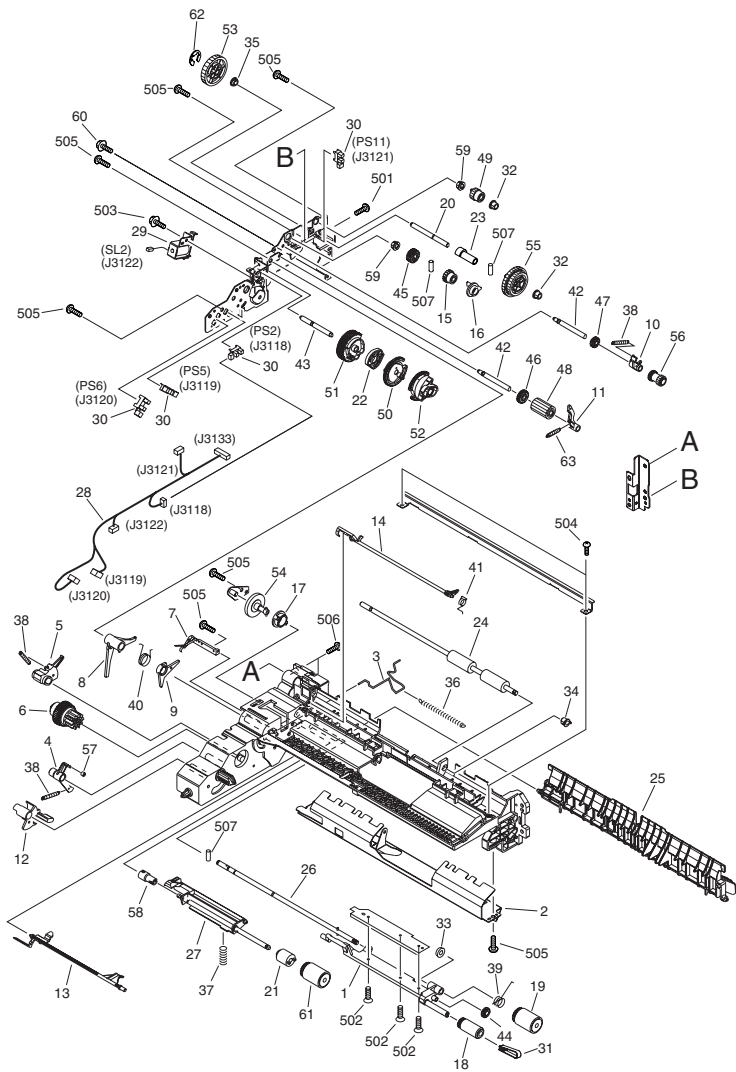
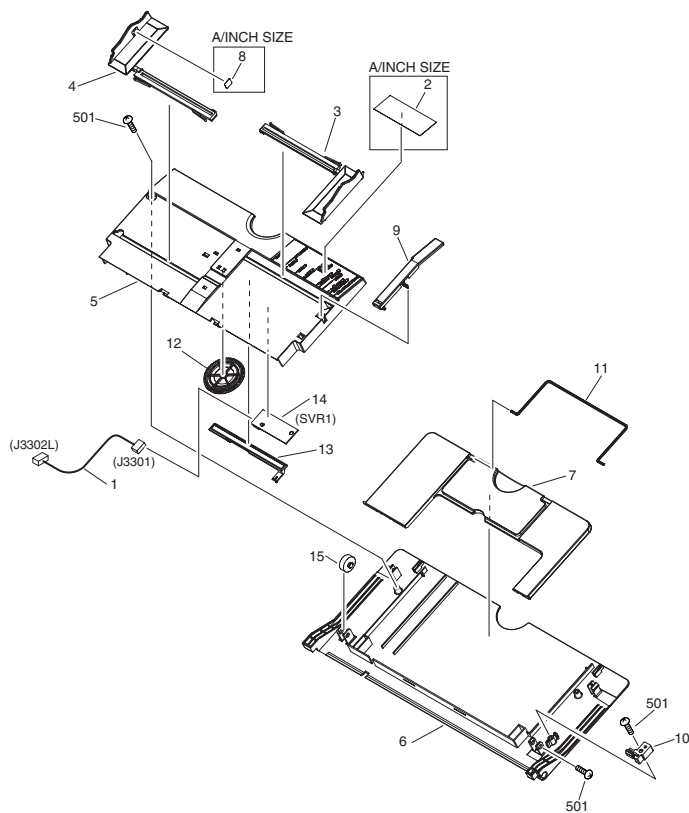


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.311	FM2-1578-130		1	PAPER PICK-UP ASSEMBLY	LARGE	
1	FB6-3380-020		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-000		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FB6-3390-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-020		1	SPRING, LEAF		
8	FB6-3393-000		1	ARM, PICK-UP		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FB6-3398-000		1	FLAG, PAPER DETECT SENSOR		
14	FL2-6580-000		1	PLATE, SENSOR FLAG		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP		
19	FC6-7083-000		1	ROLLER, FEED/SEPARATION		
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-7078-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		1	ROLLER, VERTICAL PATH		
25	FB6-3387-000		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FF6-2059-000		1	HOLDER, SEPARATION ROLLER		
28	FG3-2302-020		1	CABLE, PAPER PICK-UP		
29	FK2-0408-000		1	SOLENOID	SL2	
30	FH7-7312-000		4	IC, EE-SX4235A-P2,	PS2,5,6,11	
31	FC7-5845-000		1	STOPPER, ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FU5-1033-000		2	BUSHING		
33	FS5-1943-000		1	BUSHING		
34	FU5-1036-000		1	BUSHING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FS7-2798-000		1	SPRING, COMPRESSION		
38	FS7-2800-000		4	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
40	FS7-2802-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FF6-2397-000		1	GEAR, 46T		
51	FU7-0444-000		1	GEAR, 51T		
52	FU7-0445-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU6-0710-000		1	GEAR, 16T/16T		
57	FC6-5064-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		
60	XA9-0656-000		1	SCREW,RS,M3X10		
61	FC6-6661-000		1	ROLLER, SEPARATION		
62	XD9-0136-000		1	RING, E		
63	FU6-2784-000		1	SPRING, TENSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-605		2	SCREW,RS,M3X6		
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		
507	XD3-2200-122		3	PIN, DOWEL		

FIGURE 315 MULTI FEED TRAY ASSEMBLY



NOTE 1 : This assembly is included in the assembly shown in Figure 140.

NOTE 2 : This assembly does not include the part shown with key No. 2,8 and 9.

注 1 : このユニットはFigure 140のユニットに含まれます。

注 2 : このユニットにKey No.2,8,9の部品は含まれません。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.315	FM2-5540-000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1	
1	FG3-3187-000		1	CABLE, PAPER WIDTH SENSOR		
2	FC5-7217-000		1	LABEL,PAPER SIZE	SEE NOTE 2 A/INCH SIZE	
3	FC6-9606-000		1	PLATE, PAPER SIDE END, FRONT		
4	FC6-9607-000		1	PLATE, PAPER SIDE END, REAR		
5	FC5-0479-030		1	TRAY, MULTI FEED, UPPER		
6	FC5-0480-000		1	TRAY, MULTI FEED, LOWER		
7	FC5-0481-000		1	TRAY, MULTI FEED AUXILIARY		
8	FC5-0544-000		1	LABEL, MAXIMUM LOAD	SEE NOTE 2 A/INCH SIZE	
9	FC7-1740-000		1	COVER	SEE NOTE 2	
10	FC7-2308-000		1	COVER, RIB		
11	FC5-0546-000		1	TRAY, WIRE AUXILIARY		
12	FU5-0062-000		1	GEAR, 18T/62T		
13	FU5-0063-000		1	RACK, MULTI FEED SIZE DETECT		
14	FM2-2768-000		1	MULTI FEED SIZE PCB ASSEMBLY	SVR1	
15	FC7-2309-000		1	ROLLER		
501	XB4-5401-007		3	SCREW, M4X10		

FIGURE 350
PAPER DELIVERY ASSEMBLY

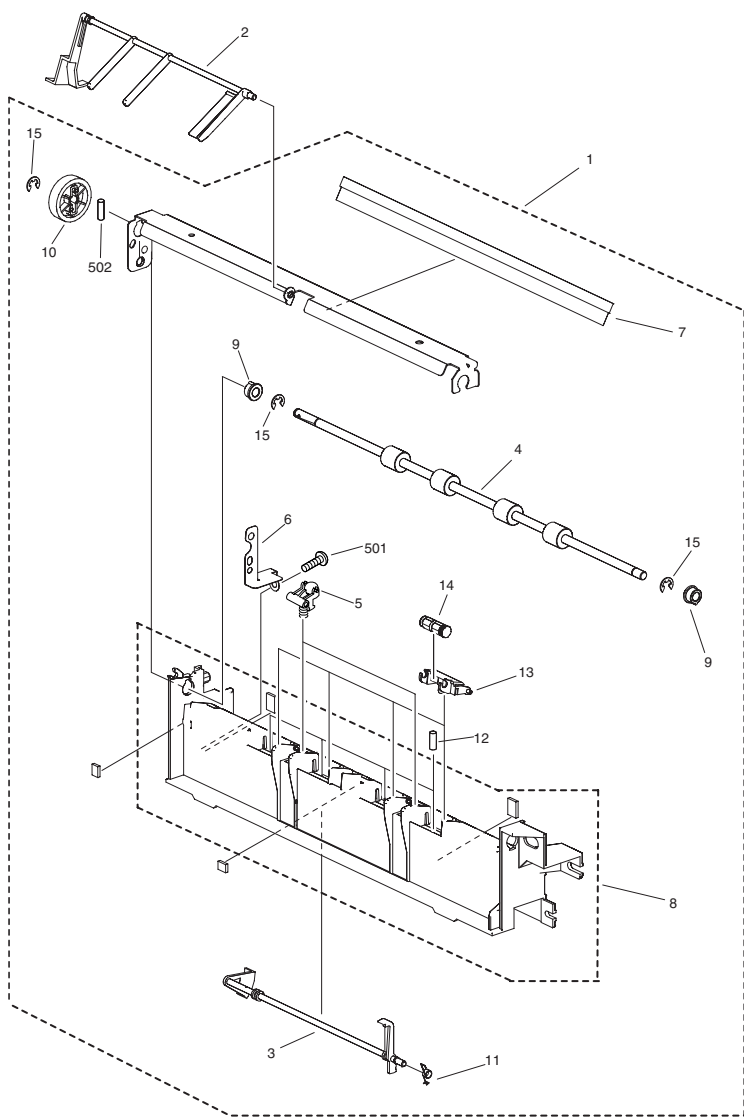


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.350	NPN		RF	PAPER DELIVERY ASSEMBLY		
1	FM2-3265-000		1	PAPER DELIVERY ASSEMBLY		
2	FC5-0798-000		1	FLAG, FULL DETECT		
3	FL2-0351-000		1	FLAG, 1ST DELIVERY SENSOR		
4	FC5-0800-000		1	ROLLER, PAPER DELIVERY		
5	FF6-0345-000		2	DELIVERY COLLAR UNIT		
6	FC5-0806-000		1	PLATE, GROUNDING		
7	FC6-4009-000		1	ELIMINATOR,STATIC CHARGE		
8	FL2-0379-000		1	GUIDE, PAPER DELIVERY		
9	FS5-1943-000		2	BUSHING		
10	FU5-0128-000		1	GEAR, 35T		
11	FU5-2068-030		1	SPRING, TORSION		
12	FU5-2074-000		4	SPRING, COMPRESSION		
13	FC6-2915-000		4	HOLDER,ROLLER		
14	FM2-0177-000		4	O RING ROLLER UNIT		
15	XD9-0136-000		3	RING, E		
501	XB4-5400-807		1	SCREW,P,M4X8		
502	XD3-2200-162		1	PIN, PARALLEL		

2-86

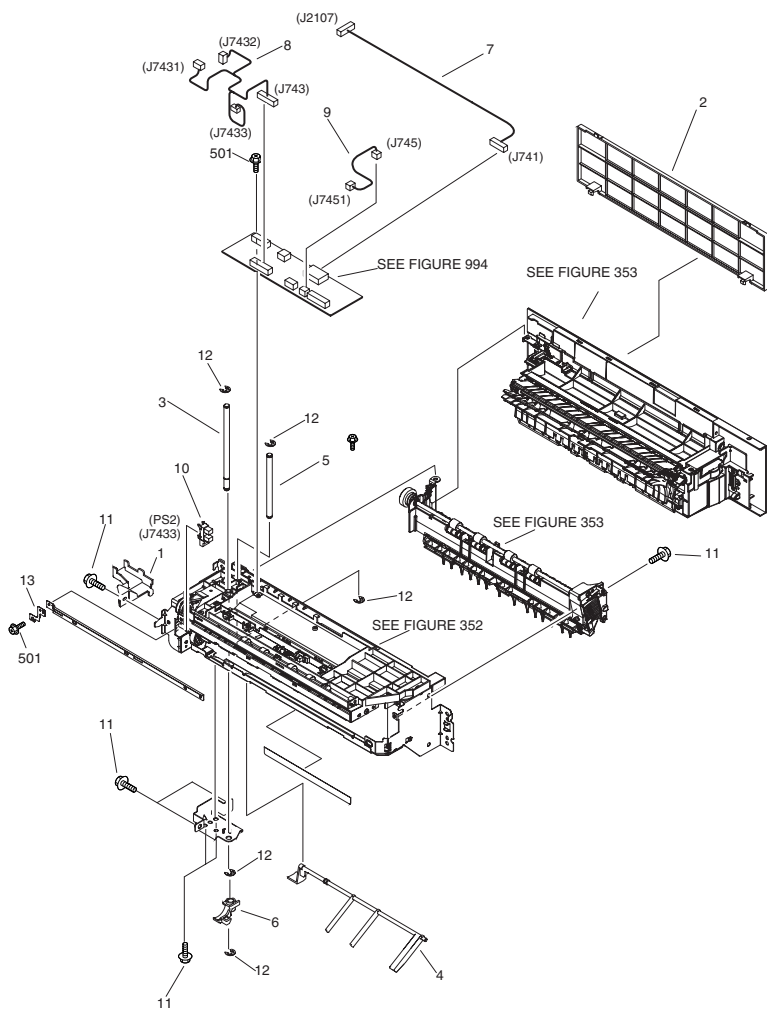


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.351	NPN		RF	2ND 3RD DELIVERY ASSEMBLY	SUG,SUJ,SUK,SUR,SVC, SVE,SVF,SVG,SVH,SVM, SVP,SVQ,SVR,SVS	
1	FC5-0859-000		1	COVER, CONNECTOR		
2	FC5-0888-020		1	PANEL, 2ND DELIVERY BLANKING		
3	FC5-0978-020		1	SHAFT, 2ND DELIVERY HINGE		
4	FC5-0992-000		1	FLAG, PAPER FULL SENSOR		
5	FC5-1019-020		1	SHAFT, 3RD DELIVERY HINGE		
6	FC5-6011-000		1	COVER, GEAR		
7	FG3-3294-000		1	CABLE, INTERFACE		
8	FG3-3297-000		1	CABLE, MOTOR		
9	FG3-3301-000		1	CABLE, SENSOR		
10	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS2	
11	XA9-1386-000		5	SCREW,RS,M3X8		
12	XD9-0136-000		5	RING, E		
13	FC7-2178-000		1	PLATE, GROUNDING		
501	XB4-5300-805		4	SCREW,P,M3X8		

2-88

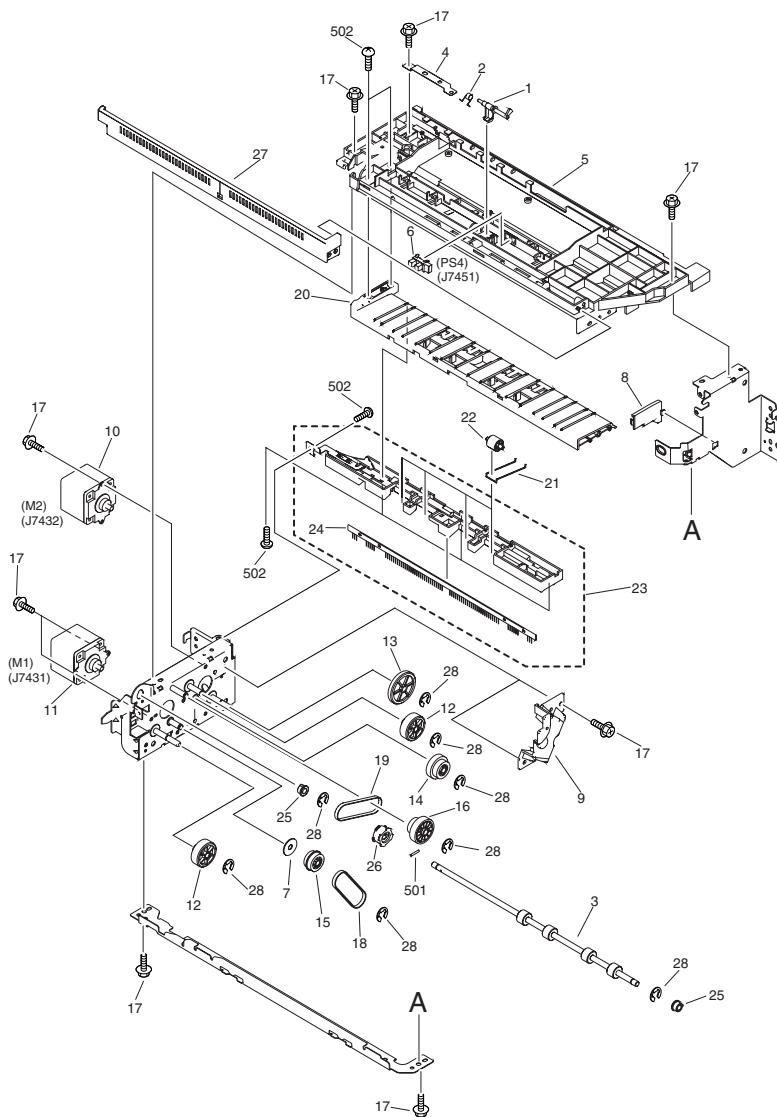


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.352	FM2-1328-050		1	2ND UPPER DELIVERY ASSEMBLY	SUG,SUJ,SUK,SUR,SVC, SVE,SVF,SVG,SVH,SVM, SVP,SVQ,SVR,SVS	
1	FC5-0987-000		1	FLAG, REVERSE SENSOR		
2	FC5-0988-000		1	SPRING, TORSION		
3	FC5-0989-020		1	ROLLER, REVERSE		
4	FC5-1025-000		1	PLATE, GROUNDING		
5	FC5-1038-000		1	GUIDE, 2ND DELIVERY, UPPER		
6	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS4	
7	FB5-4754-000		1	SPACER		
8	FC5-0870-000		1	GUIDE, SLIDE		
9	FC5-6010-000		1	COVER, GEAR, 1		
10	FH5-1021-010		1	MOTOR, STEPPING, AC	M2	
11	FH5-1108-010		1	MOTOR, STEPPING, AC	M1	
12	FU5-0054-000		2	GEAR, 35T		
13	FU5-0077-000		1	GEAR, 46T		
14	FU5-0078-000		1	GEAR, 30T/24T		
15	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
16	FU5-3022-000		1	PULLEY, 30T/GEAR, 35T		
17	XA9-1386-000		12	SCREW,RS,M3X8		
18	XF2-4104-240		1	BELT, TIMING, COGGED		
19	XF2-4108-240		1	BELT, TIMING, COGGED		
20	FC5-0985-020		1	GUIDE, REVERSE LOWER		
21	FC5-0991-000		4	SPRING		
22	FC5-1013-000		4	ROLLER		
23	FL2-1200-000		1	GUIDE, REVERSE LOWER AUXILIARY		
24	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
25	FS5-1943-000		2	BUSHING		
26	FU5-3021-000		1	PULLEY, 30T		
27	FC5-6004-000		1	COVER, PROTECTIVE		
28	XD9-0136-000		8	RING, E		
501	XD3-2200-122		1	PIN, DOWEL		
502	XB4-5401-205		6	SCREW,P,M4X12		

FIGURE 353 2ND DELIVERY FRAME ASSEMBLY

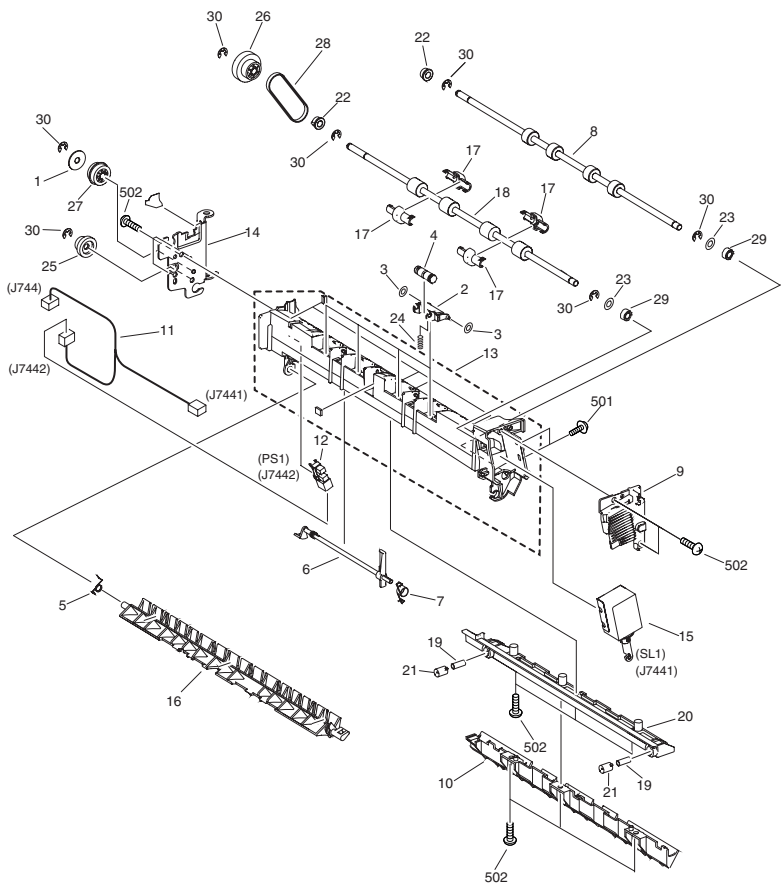


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.353	FM2-1331-080		1	2ND DELIVERY FRAME ASSEMBLY	SUG,SUJ,SUK,SUR,SVC, SVE,SVF,SVG,SVH,SVM, SVP,SVQ,SVR,SVS	
1	FB5-4754-000		1	SPACER		
2	FC6-2915-000		4	HOLDER,ROLLER		
3	FC6-5061-000		8	RING		
4	FC6-4012-000		4	ROLLER, PAPER DELIVERY		
5	FC5-0974-000		1	SPRING, TORSION		
6	FC5-0996-000		1	FLAG, 2ND DELIVERY SENSOR		
7	FC5-0997-000		1	SPRING, TORSION		
8	FC5-1017-000		1	ROLLER, 2ND VERTICAL PATH		
9	FC5-1053-000		1	COVER, SOLENOID, 1		
10	FC5-5474-000		1	GUIDE, 2ND DELIVERY ENTRANCE		
11	FG3-3299-020		1	CABLE,2ND PAPER DELIVERY		
12	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS1	
13	FL2-1201-040		1	GUIDE, 2ND PAPER DELIVERY		
14	FL2-1202-000		1	HINGE, 2ND DELIVERY		
15	FL2-1203-010		1	SOLENOID	SL1	
16	FC5-0999-030		1	FLAPPER, 1ST PAPER DELIVERY		
17	FC5-0805-000		4	ROLLER, REFORM		
18	FC5-0998-000		1	ROLLER, 2ND PAPER DELIVERY		
19	FC5-0871-000		2	SPRING, COMPRESSION		
20	FC5-0873-000		1	COVER, 2ND DELIVERY FRAME		
21	FC5-6014-000		2	CAP, SPRING		
22	FS5-1943-000		2	BUSHING		
23	FS5-6488-000		2	WASHER		
24	FS7-2859-000		4	SPRING, COMPRESSION		
25	FU5-0076-000		1	GEAR, 24T		
26	FU5-3019-000		1	PULLEY, 30T/GEAR, 35T		
27	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
28	XF2-4107-940		1	BELT, TIMING, COGGED		
29	XG9-0520-000		2	BEARING, BALL, MF106ZZS		
30	XD9-0136-000		7	RING, E		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB1-2300-405		2	SCREW, MACH. BH, M3X4		
502	XB4-5401-205		11	SCREW,P,M4X12		

FIGURE 354
3RD DELIVERY FRAME ASSEMBLY

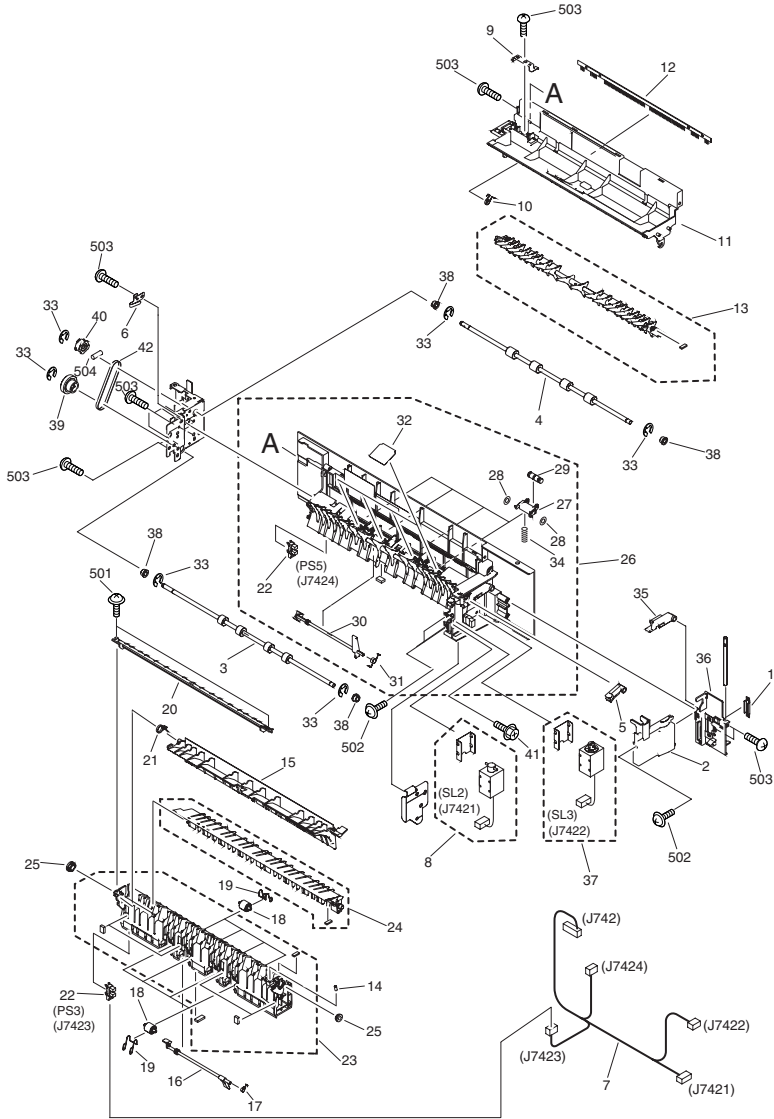


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.354	FM2-1335-160		1	3RD DELIVERY FRAME ASSEMBLY	SUG,SUJ,SUK,SUR,SVC, SVE,SVF,SVG,SVH,SVM, SVP,SVQ,SVR,SVS	
1	FB5-9325-000		1	MAGNET, 3RD		
2	FC5-0872-000		1	COVER, DELIVERY SOLENOID, 2		
3	FC5-1012-000		1	ROLLER, DUPLEXING ENTRANCE		
4	FC5-1020-020		1	ROLLER, 3RD DELIVERY		
5	FC5-1023-000		1	ARM, SOLENOID, 2		
6	FC5-6006-000		1	PLATE, GROUNDING		
7	FG3-3295-000		1	CABLE, 3RD DELIVERY		
8	FL2-1206-010		1	SOLENOID	SL2	
9	FC5-0862-000		1	PLATE, GROUNDING		
10	FC5-0977-000		1	SPRING, TORSION		
11	FC5-1009-000		1	GUIDE, 3RD DELIVERY, UPPER		
12	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
13	FL2-1208-030		1	FLAPPER,3RD PAPER DELIVERY		
14	FC5-0976-000		1	SPRING, TENSION		
15	FC5-1003-040		1	FLAPPER, 2ND PAPER DELIVERY		
16	FC5-1005-000		1	FLAG, DUPLEX ENTRANCE SENSOR		
17	FC5-1006-000		1	SPRING, TORSION		
18	FC5-1013-000		8	ROLLER		
19	FC5-1014-000		8	SPRING		
20	FC5-6008-020		1	GUIDE, DUPLEXING ENTRANCE, 2		
21	FC5-6019-000		1	SPRING, TORSION		
22	FH7-7557-020		2	IC,LG-248L1, PHOTO-INTERRUPTER		
23	FL2-1207-020		1	GUIDE, DUPLEXING ENTRANCE		
24	FL2-1209-030		1	FLAPPER, REVERSE		
25	FC7-4740-000		2	BUSHING		
26	FM2-1340-030		1	3RD DELIVERY FRAME ASSEMBLY		
27	FC6-2915-000		4	HOLDER,ROLLER		
28	FC6-5061-000		8	RING		
29	FC6-4012-000		4	ROLLER, PAPER DELIVERY		
30	FC5-1010-000		1	FLAG, 3RD DELIVERY SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-1011-000		1	SPRING, TORSION	SL3	
32	FC5-6012-010		4	SHEET,HOLDER		
33	XD9-0136-000		6	RING, E		
34	FS7-2859-000		4	SPRING, COMPRESSION		
35	FC5-1024-000		1	ARM, SOLENOID, 3		
36	FC5-1054-000		1	COVER, DELIVERY SOLENOID, 1		
37	FL2-1205-010		1	SOLENOID		
38	FS5-1943-000		4	BUSHING		
39	FU5-3018-000		1	PULLEY, 30T/GEAR, 35T		
40	FU5-3021-000		1	PULLEY, 30T		
41	XA9-1386-000		1	SCREW,RS,M3X8		
42	XF2-4109-240		1	BELT, TIMING, COGGED		
501	XB4-5300-805		2	SCREW,P,M3X8		
502	XB1-2300-405		3	SCREW, MACH. BH, M3X4		
503	XB4-5401-205		10	SCREW,P,M4X12		
504	XD3-2200-122		1	PIN, DOWEL		

FIGURE 460
LASER SCANNER ASSEMBLY

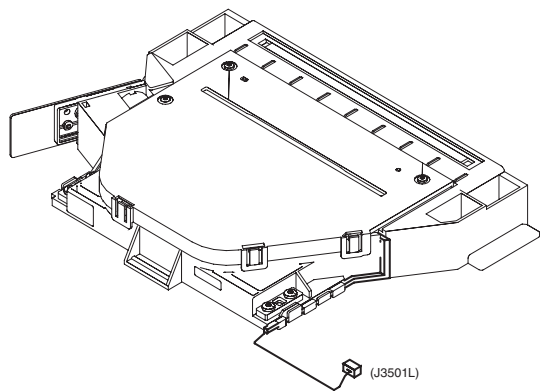


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.460	FM2-0276-000		1	LASER SCANNER ASSEMBLY	iR3025/3025N	
Fig.460	FM2-0334-000		1	LASER SCANNER ASSEMBLY	iR3030/3035/3035N/3045/ 3045N	

FIGURE 500
DRUM CARTRIDGE ASSEMBLY

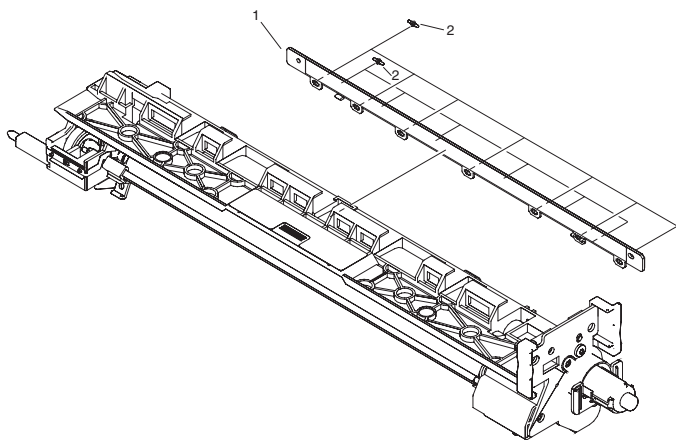
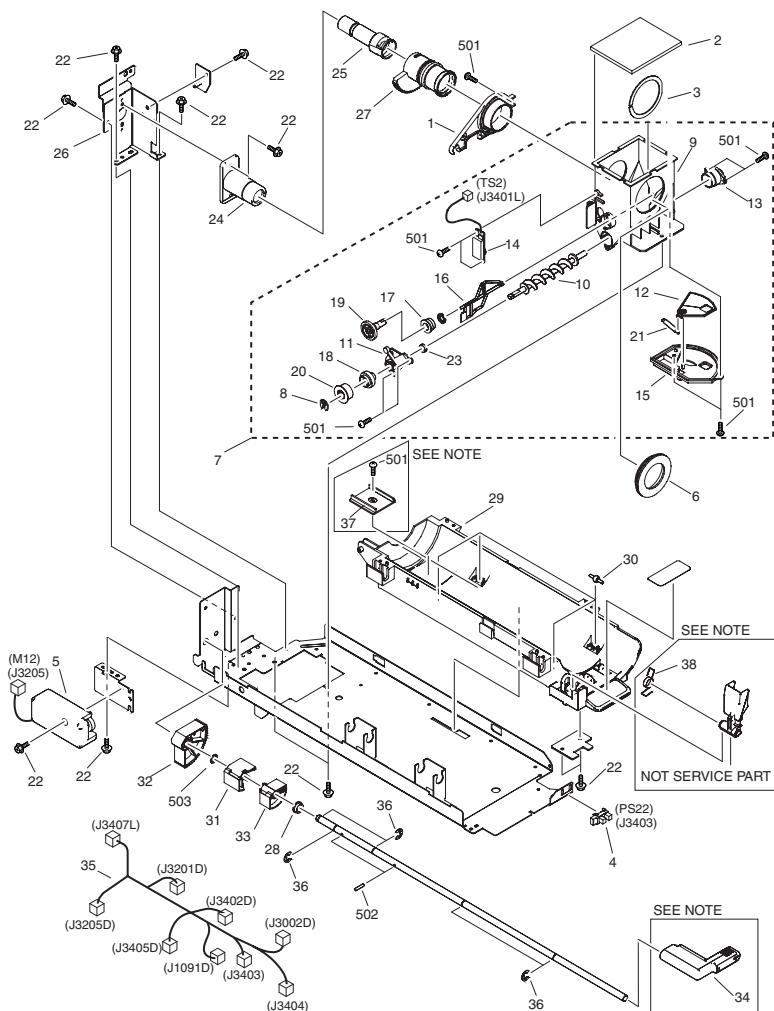


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.500	NPN		RF	DRUM CARTRIDGE ASSEMBLY		
1	FL2-0322-000		1	MOUNT,ROWEL		
2	FC7-2665-000		13	ROWEL		

FIGURE 621 HOPPER ASSEMBLY



NOTE : This assembly does not include the part shown with key No. 34,37 and 38.

注 : このユニットにKey No.34,37,38の部品は含まれません。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.621	FM2-0286-000		1	HOPPER ASSEMBLY	SEE NOTE	
1	FC5-1208-000		1	HOLDER, GUIDE		
2	FC5-1209-000		1	COVER, HOPPER		
3	FC5-1221-000		1	RING, SEAL		
4	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)	PS22	
5	FK2-0379-000		1	MOTOR, DC	M12	
6	FL2-0309-000		1	BASE, SEAL		
7	FM2-0290-000		1	SUB HOPPER UNIT		
8	FA3-8727-000		1	RETAINING RING		
9	FC5-1214-000		1	HOPPER, SUB		
10	FC5-1210-000		1	SCREW		
11	FC5-1211-000		1	FLANGE, SCREW		
12	FC5-1265-000		1	SHUTTER		
13	FC5-1274-000		1	CAP, SCREW		
14	FK2-0358-000		1	SENSOR, TONER	TS2	
15	FL2-0307-000		1	MOUNT, SHUTTER		
16	FL2-0313-000		1	ROD, STIRRING		
17	FU5-1034-000		1	BUSHING		
18	FU5-0108-000		1	GEAR, 18T		
19	FU5-0109-000		1	GEAR, 22T		
20	FU5-0115-000		1	GEAR, 17T		
21	FU5-2089-000		1	SPRING		
22	XA9-1386-000		10	SCREW,RS,M3X8		
23	XG9-0111-000		1	SEAL, OIL		
24	FC5-1205-000		1	BUSHING		
25	FC5-1206-000		1	SHAFT, COUPLING		
26	FL2-0295-000		1	MOUNT, BUSHING		
27	FL2-0308-000		1	HOLDER, RELEASE		
28	FA9-2112-000		2	BUSHING, PL		
29	FC5-1201-000		1	BASE, BOTTLE		
30	FC5-1269-000		4	ROLLER		
31	FC5-1215-000		1	CAM, BOTTLE SLIDE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-1217-000		1	GEAR	SUG,SUJ,SUK,SUL,SUM, SUR,SUV,SUW	
33	FC5-1268-000		1	CAM, BOTTLE SLIDE		
34	FC5-1218-000		1	LEVER, SET		
35	FM2-2839-020		1	HARNESS HOPPER		
36	XD9-0137-000		5	RING, E		
37	FC6-2899-000		1	BASE, BOTTLE		
38	FU6-2012-000		1	SPRING		
501	XB4-5300-607		10	SCREW,P,M3X6		
502	XD3-2300-142		2	PIN, DOWEL		
503	XD1-1108-218		1	SHIM		

FIGURE 640
DEVELOPING ASSEMBLY

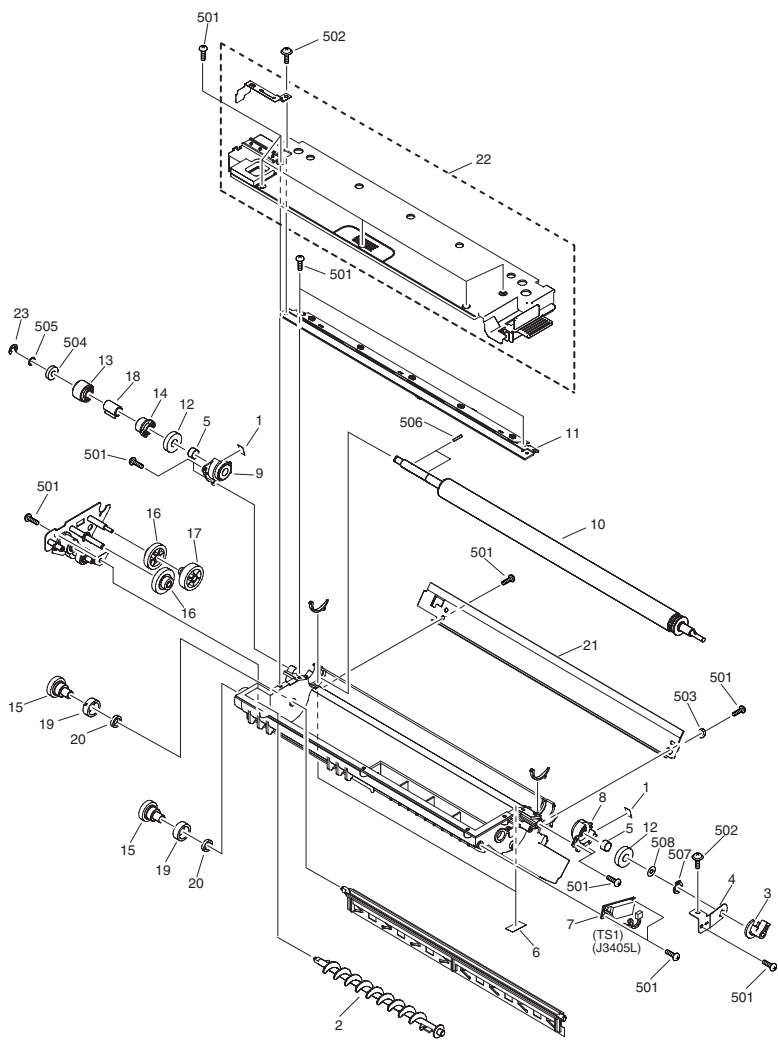


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.640	FM2-0287-000		1	DEVELOPING ASSEMBLY	TS1 J3405L	
1	FC6-5050-000		2	SHEET		
2	FC5-1239-000		1	SCREW		
3	FC5-1246-000		1	GUIDE, SLEEVE, FRONT		
4	FC5-1249-000		1	PLATE, ANGLE ADJUSTMENT		
5	XG9-0491-000		2	BEARING, BALL, NSK P0 16MM		
6	FC6-2937-000		2	TAPE,PLATE END SEAL		
7	FK2-0358-000		1	SENSOR, TONER		
8	FC5-1254-000		1	HOLDER, SLEEVE, FRONT		
9	FC5-1247-000		1	HOLDER, SLEEVE, REAR		
10	FL2-0318-000		1	DEVELOPING CYLINDER UNIT		
11	FM2-0289-000		1	BLADE UNIT		
12	FS5-6448-000		2	ROLLER, 1		
13	FU5-0110-000		1	GEAR, 20T		
14	FU5-0111-000		1	GEAR, 16T		
15	FU5-0112-000		2	GEAR, 24T		
16	FU5-0113-000		2	GEAR, 31T/13T		
17	FU5-0114-000		1	GEAR, 31T/13T		
18	FU5-1026-000		1	BUSHING		
19	FU5-1031-000		2	BUSHING		
20	X71-9310-000		2	SEAL, OIL		
21	FL2-0304-020		1	GUIDE , UPPER TRANSFER		
22	FL2-0320-000		1	COVER,TOP		
23	XD9-0136-000		1	RING, E		
501	XB4-5300-607		17	SCREW,P,M3X6		
502	XB6-7300-607		2	SCREW, CROOSS-RECESS, FCH		
503	XD1-1104-634		1	WASHER,COP		
504	XG9-0521-000		1	BEARING, BALL, MR126ZZ		
505	XD1-1106-215		1	WASHER,COP		
506	XD3-2200-142		2	PIN, PARALLEL		
507	XD2-2100-802		1	GRIP RING (D=8)		
508	XD1-1108-215		1	WASHER, COP		

FIGURE 810
FIXING ASSEMBLY

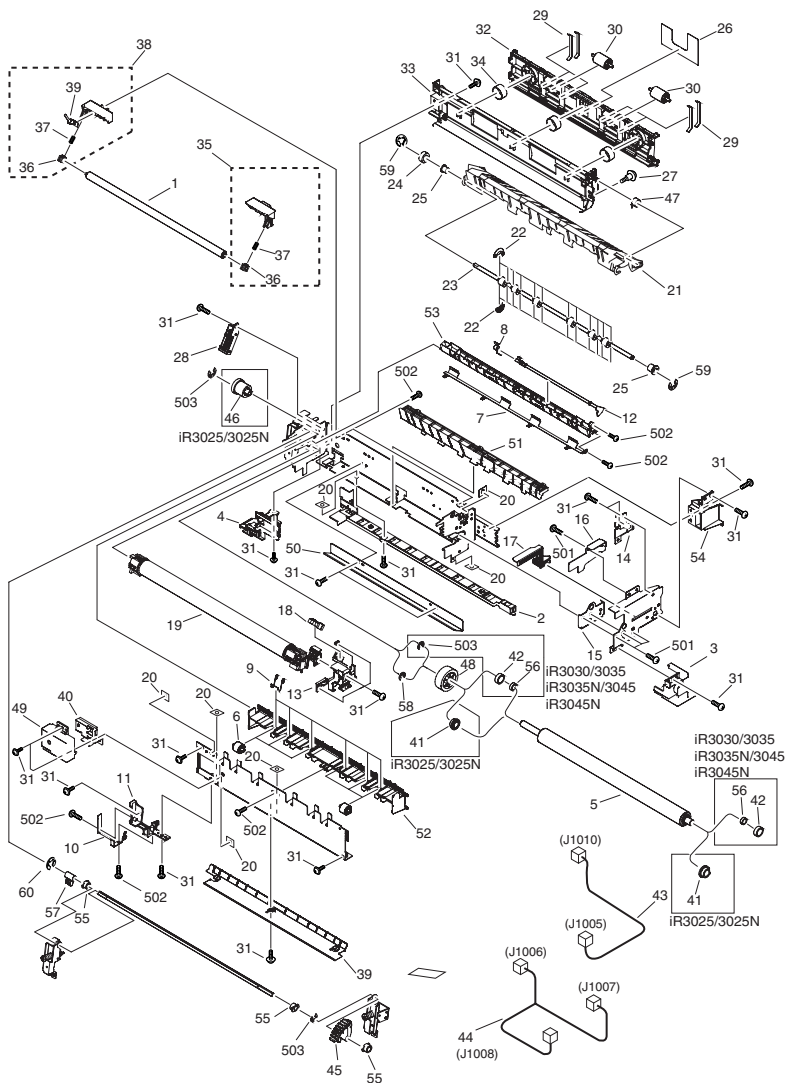


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.810	FM3-1278-000		1	FIXING ASSEMBLY	iR3025 120V	
Fig.810	FM3-1279-000		1	FIXING ASSEMBLY	iR3025/3025N 230V	
Fig.810	FM3-1294-000		1	FIXING ASSEMBLY	iR3030/3035/3035N/3045/ 3045N 230V	
Fig.810	FM3-1293-000		1	FIXING ASSEMBLY	iR3030/3035/3045 120V	
1	FB5-4931-000		1	ROLLER, FIXING HEATSINK		
2	FC5-1131-000		1	GUIDE, FIXING CABLE, LOWER		
3	FC5-1341-000		1	GUIDE, FIXING CABLE, FRONT		
4	FC5-1351-000		1	GUARD, FILM SENSOR		
5	FC7-0242-000		1	ROLLER, PRESSURE	iR3025/3025N	
5	FC5-7245-000		1	ROLLER, PRESSURE	iR3030/3035/3035N/3045/ 3045N	
6	FC5-1358-000		6	COLLAR, FIXING DELIVERY		
7	FC5-1360-000		1	ELIMINATOR, STATIC CHARGE		
8	FC5-1367-000		1	SPRING,SENSOR LEVER		
9	FC5-1368-000		6	SPRING		
10	FC5-1383-000		1	BRUSH, FILM BIAS		
11	FC5-1384-000		1	GUIDE, FILM BIAS		
12	FC5-7160-000		1	LEVER, SENSOR		
13	FC6-2920-000		1	COVER, AC CONNECTOR		
14	FC6-2924-000		1	GUIDE, RELEASE		
15	FC6-2925-000		1	PLATE, PRESSURE ADJUST, SMALL		
16	FC6-2927-000		1	PLATE, RACK AUXILIARY		
17	FC6-2929-000		1	RACK, PRESSURE RELEASE		
18	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)		
19	FM2-0358-000		1	FIXING FILM UNIT	iR3025 120V	
19	FM2-0359-000		1	FIXING FILM UNIT	iR3025/3025N 230V	
19	FM2-1812-010		1	FIXING FILM UNIT	iR3030/3035/3035N/3045/ 3045N 230V	
19	FM2-1793-010		1	FIXING FILM UNIT	iR3030/3035/3045 120V	
20	FC6-5085-000		7	CAP,DUST		
21	FC5-1356-000		1	GUIDE, FIXING DELIVERY, LOWER		
22	FC6-2941-000		24	ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
23	FC6-2943-000		1	ROLLER, FIXING DELIVERY		
24	FU6-0023-000		1	GEAR, 15T		
25	RS1-1087-000		1	BUSHING		
26	FC5-0655-000		1	LABEL, HIGH TEMP. CAUTION		
27	FS1-9009-020		1	SCREW, STEPPED, M3		
28	FM2-0296-000		1	RESISTOR HOLDER MOUNTING UNIT	iR3025/3025N	
28	FM2-1777-000		1	RESISTOR HOLDER MOUNTING UNIT	iR3030/3035/3035N/3045/ 3045N	
29	FC6-4015-000		4	SPRING, LEAF		
30	FC6-5055-000		2	ROLLER, DUPLEXING		
31	XA9-0702-000		24	SCREW, WWASHER, M3X6		
32	FC5-0697-000		1	GUIDE, DUPLEXING FEEDER, UPPER		
33	FC5-7156-000		1	MOUNT, DUPLEXING FEEDER		
34	FU5-2073-000		3	SPRING, COMPRESSION		
35	FM2-0299-000		1	CLEANING ROLLER MOUNT UNIT,F.	iR3025/3025N	
35	FM2-1775-020		1	CLEANING ROLLER MOUNT UNIT,F.	iR3030/3035/3035N/3045/ 3045N	
36	FS5-1945-000		2	BUSHING		
37	FU5-2102-000		2	SPRING		
38	FM2-0300-020		1	CLEANING ROLLER MOUNT UNIT,R.	iR3025/3025N	
38	FM2-1776-040		1	CLEANING ROLLER MOUNT UNIT,R.	iR3030/3035/3035N/3045/ 3045N	
39	FC5-1340-000		1	GUIDE, INLET		
40	FM2-2769-000		1	FIXING SPEED SENSOR PCB UNIT		
41	RS5-1446-000		2	BUSHING	iR3025/3025N	
42	XG9-0387-000		2	BEARING, BALL, L-1680HH LY13	iR3030/3035/3035N/3045/ 3045N	
43	FM2-2847-000		1	CABLE, THERMISTOR CONNECTING		
44	FM2-2857-000		1	CABLE, FIXING		
45	FC6-2928-000		1	GEAR, 36T		
46	FU5-0129-000		1	GEAR, 17T/19T	iR3025/3025N	
47	FU6-2021-000		1	SPRING, FIXING GUIDE, LOWER		
48	FU5-0127-000		1	GEAR, 27T	iR3025/3025N	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
48	FU6-0021-000		1	GEAR,27T	iR3030/3035/3035N/3045/ 3045N	
49	FC6-4627-000		1	COVER, SENSOR		
50	FC5-1346-000		1	ELIMINATOR, STATIC CHARGE	iR3025/3025N	
50	FC5-7228-000		1	ELIMINATOR, STATIC CHARGE	iR3030/3035/3035N/3045/ 3045N	
51	FC5-1348-000		1	GUIDE, FIXING INLET		
52	FC5-1353-000		1	GUIDE, FIXING DELIVERY, UPPER		
53	FC5-1382-000		1	GUIDE, FIXING DELIVERY FIX, L.		
54	FC5-1343-000		1	COVER, FIXING FRAME		
55	FU5-1453-000		3	BUSHING		
56	FC5-7182-000		2	HOUSING, BEARING	iR3030/3035/3035N/3045/ 3045N	
57	FC5-1345-000		1	LEVER, PRESSURE		
58	XD9-0134-000		1	RING, E	iR3025/3025N iR3030/ 3035/3045 120V	
59	XD9-0136-000		3	RING, E	iR3025/3025N iR3030/ 3035/3045 120V	
60	XD9-0137-000		1	RING, E	iR3025/3025N	
501	XB1-2300-409		6	SCREW, MACHINE M3X4		
502	XB4-5300-607		7	SCREW, P, M3X6		
503	XD2-1100-502		3	RETAINING RING (E-TYPE)	iR3030/3035/3035N/3045/ 3045N 230V	

FIGURE 900
CONTROLLER BOX ASSEMBLY

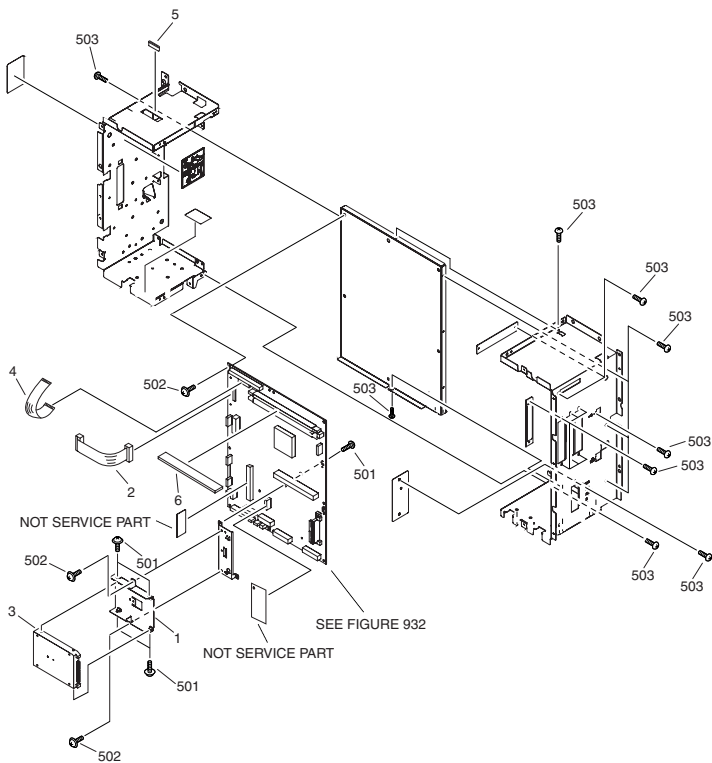


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.900	NPN		RF	CONTROLLER BOX ASSEMBLY		
1	FC5-1305-000		1	HOLDER,HDD		
2	FK2-0405-000		1	CABLE,FLAT		
3	WM2-5230-000		1	HDD MK4032GAX(HDD2D10AZR)		
4	FK2-0407-000		1	CABLE,FLAT		
5	WE8-5764-000		1	CORE,FERRITE		
6	WA7-4625-000		1	DIMM, SMS-51228N2P-H, SD-RAM		
501	XB2-8300-606		4	SCREW, WWASHER, M3X6		
502	XB6-7300-607		13	SCREW, CROOSS-RECESS, FCH		
503	XB1-2300-607		21	SCREW, BH3X6		

FIGURE 910
MAIN POWER SUPPLY PCB ASSEMBLY

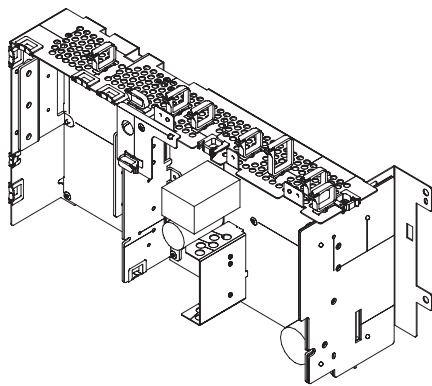


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.910	FM2-0260-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	120V	
Fig.910	FM2-0245-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	230V	

FIGURE 930
DC CONTROLLER PCB ASSEMBLY

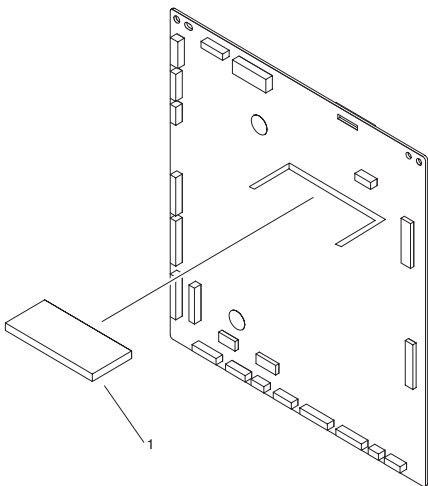


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.930	FM3-1262-000		1	DC CONTROLLER PCB ASSEMBLY	iR3025/3025N	
Fig.930	FM3-1263-000		1	DC CONTROLLER PCB ASSEMBLY	iR3030/3035/3035N/3045/3045N	
1	FK2-0394-000		1	FLASH DIMM PCB ASSEMBLY		
IC2	FH4-6204-000		1	IC, S1L50993F22H000,GATE-ARRAY		
IC3	FK2-0373-000		1	IC, HG76C901HFV, GATE ARRAY		
IC8	FH4-6300-000		1	IC, M38871M2-010GP, MCU		

FIGURE 931
READER CONTROLLER PCB ASSEMBLY

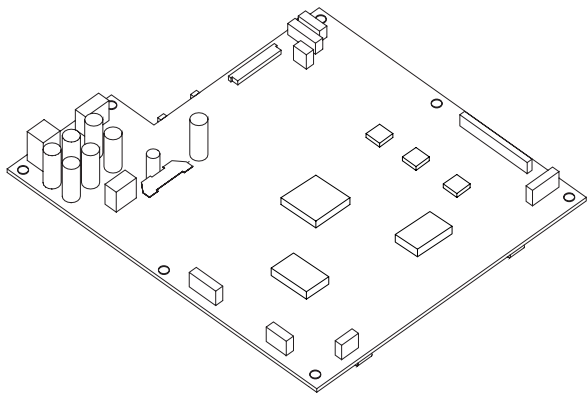


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.931	FG3-3765-000		1	READER CONTROLLER PCB ASSEMBLY		
IC520	FH4-6313-000		1	IC,MB87M4560PMT, ASIC		
IC522	FK2-0240-000		1	IC, HD6432323A01F, MCU		

FIGURE 932
MAIN CONTROLLER PCB ASSEMBLY

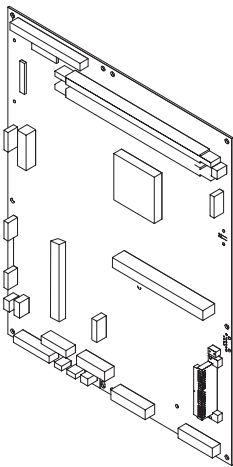


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.932	FM2-4550-010		1	MAIN CONTROLLER PCB ASSEMBLY		
IC	FH4-6302-000		1	IC,S1L50552F32L000,ASIC		
IC1003	FH4-6300-000		1	IC, M38871M2-010GP, MCU		
IC1005	FH4-6145-010		1	IC, GATE ARRAY		
IC1006	FH4-6218-000		1	IC, UPD89410S1, STANDARD CELL		

FIGURE 934
DADF DC CONTROLLER PCB ASSEMBLY

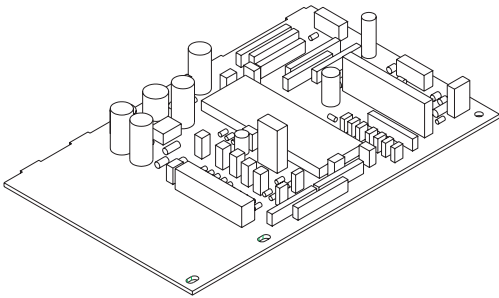


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.934	FG3-3756-000		1	DADF DC CONTROLLER PCB ASS'Y	SVC,SVH,SVM,SVS	
IC2	FK2-0211-000		1	IC, HD6432353M07FV, CPU 16BIT		

FIGURE 994
RELAY DELIVERY CONT. PCB ASS'Y

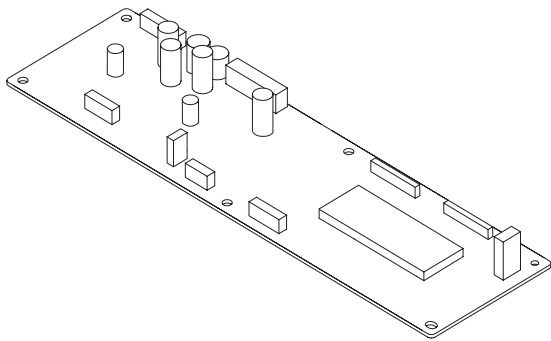


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.994	FM2-3221-000		1	RELAY DELIVERY CONT. PCB ASS'Y		
IC10	FH4-6204-000		1	IC, S1L50993F22H000,GATE-ARRAY		

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